

### **Industrial Gases**

January 1971



U.S. DEPARTMENT OF COMMERCE / Bureau of the Census

FOR RELEASE: April 2, 1971

SERIES: W28C(71)-1

The statistics in this publication are based on a survey of manufacturers and represent U.S. production and stocks of industrial gases. Estimates are included for companies whose reports were not received in time for tabulation. A more complete description of the survey appears on page 3.

Table 1. Summary of Production of Principal Industrial Gases: 1969 to 1971

Month and year	Acteylene (2813200)	Carbon dioxide, liquid and gas (2813311)	Carbon dioxide, solid (281331)	Hydrogen, high and low purity (99,5-100%)	Nitrogen high and low purity (99.5-100%)	Oxygen, high and low purity (99.5-100%)
•	(Mil. cu. ft.)	(Short tons)	(Short tons)	(Mil. cu. ft.)	(Mil. cu. ft.)	(M11. cu. ft.)
1971						
January	961	61,941	18,285	4,641	13,881	27,387
1970						
December	1,073	57,456	20,488	4,970	(NA)	26,394
November	1,102	56,432	20,850	4,752	(NA)	25,814
October	1,112	63,418	24,523	5,034	(NA)	27,309
September	1,155	74,024	29,465	4,816	(NA)	25,688
August	1,124	73,394	33,222	4,939	(NA) (NA)	25,604 26,198
July	1,214	69,544	34,621	4,764	(NA)	26,198
June	1,220	68,349	31,993	4,972	(NA)	26,496
May	1,275	77,928	31,787	5,001	(NA)	27,261
April	1,319	72,872	29,409	4,951	(NA)	26,734
March	1,306	67,224	29,227	4,933	(NA)	27,052
February	1,254	52,850	27,279	4,644	(NA)	25,161
January	1,228	53,370	20,323	4,824	(NA)	26,022
1969						
December	1,217	52,457	26,675	4,980	(NA)	28,290
November	1,126	54,719	25,694	5,113	(NA)	28,362
October	1,258	58,866	31,679	5,575		28,157
September	1,219	61,129	34,910	5,184	(NA)	27,098
August	1,154	64,010	42,327	5,642		27,466
July	1,168	66,525	41,618	5,109	(NA)	26,262
June	1,145		36,621	5,536		25,704
May	1,204	58,059	31,487	5,584		27,913
April	1,175			5,797		27,239
March	1,266		25,417	5,808		27,715
February	1,165		21,768			25,244
January	1,289	55,923	23,371	5,567	(NA)	26,165

(NA) Not available.

Inquiries concerning these figures should be addressed to the U.S. Department of Commerce, Bureau of the Census, Industry Division, Washington, D.C. 20233. This publication is for sale by the Bureau of the Census, Price: 15 cents per copy—\$1.50 per year.

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S.I.C CODE	CHEMICAL AND BASIS	UNIT OF MEASURE	JANUARY 1971 QUANTITY	DECEMBER 1970 QUANTITY	JANUAF 197( QUANTI
1.0			PRODUCED	PRODUCED	PRODUC
		ļ		\	
	·				
2813200	ACETYLENE (1)	MIL.CU.FT.	961	1 073	1 :
• .	THAT SHIPPED TO BE COMPRESSED)		436	(NA)	(1)
	AND PIPELINE	D0	128 397	( NA )	, (b
2813415	ARGON, HIGH PURITY	DO	226	246	2
	SHIPMENT	DO	226	(NA)	4)
	PRODUCED FOR PIPELINE SHIPMENT	DO	-	(NA)	) (r
	PRODUCED FOR CONSUMPTION IN THIS PLANT	00	-	(NA)	( )
	CARBON DIOXIDE:				]
2813311	LIQUID AND GAS (2)	S.TONS	61 941	57 456	53 3
2813331	SOLID (DRY ICE)	DO	18 285	20 488	20 3
2813420	HYDROGEN, TOTAL (3)	MIL.CU.FT.	4 641	4 970	48
	SHIPMENT	DO		( 4 4 4 4 4	
	LIQUID PRODUCED FOR CONVERSION TO GAS	DO	573	(NA)	(N
	LIQUID PRODUCED FOR GOVERNMENT USE	D0	151 945	(NA)	(N
1	PRODUCED FOR CONSUMPTION IN THIS PLANT	00	2 972	(NA) (NA)	(N
	THE DEED TON CONDON 1104 IN THE PRINTER OF THE		2 3, 2.	110.7	,,,,
2813440	NITROGEN, TOTAL (4)	DO	13 881	(NA)	(N
	PRODUCED FOR CYLINDER AND BULK DELIVERY		-50		l
	SHIPMENT	00	358 8 295	(NA) (NA)	(N)
	PRODUCED FOR CONSUMPTION IN THIS PLANT	00	1 037	(NA)	(N
	LIQUID:				
	PRODUCED FOR CYLINDER AND BULK DELIVERY				
	SHIPMENT	00	3 540	(AA)	(N
	PRODUCED FOR BULK SHIPMENT TO PIPELINES OR		⁵602	/ 514 3	
	TO OTHER AIR SEPARATION PLANTS PRODUCED FOR CONSUMPTION IN THIS PLANT	DO	4 <b>9</b>	(NA) (NA)	(N
2813450	OXYGEN, TOTAL	DO	27 387	26 394	26 0
	PRODUCED FOR CYLINDER AND BULK DELIVERY		'	)	}
	SHIPMENT	DO	253	(NA)	₹N.
	PRODUCED FOR PIPELINE SHIPMENT	DO	20 461	(NA)	(N.
	PRODUCED FOR CONSUMPTION IN THIS PLANT	DO	2 427	(NA)	(N.
	LIQUID:				
	PRODUCED FOR CYLINDER AND BULK DELIVERY				
	SHIPMENT	DO	2 817	(NA)	(Nr
	PRODUCED FOR BULK SHIPMENT TO PIPELINES OR		Ļ		[
	TO OTHER AIR SEPARATION PLANTS PRODUCED FOR CONSUMPTION IN THIS PLANT	DO DO	} 1 429	(NA)	(N)
					L

<sup>(</sup>NA) NOT AVAILABLE. - REPRESENTS ZERO. \*\*REVISED BY 5 PERCENT OR MORE FROM PREVIOUSLY PUBLISHED FIGURES.

<sup>(1)</sup> EXCLUDES QUANTITIES OF ACETYLENE PRODUCED AND CON-SUMED BY RAILROAD SHOPS, SHIPYARDS, AND SMALL ESTABLISH-MENTS USING PORTABLE GENERATORS.

<sup>(2)</sup> EXCLUDES PRODUCTION OF LIQUID AND GAS CO2 CONVERTED TO AND REPORTED AS DRY ICE AND ALSO AMOUNTS CONVERTED FROM PURE CO2 (LIQUID OR SOLID) PURCHASED OR RECEIVED FROM OTHER PLANTS. ALSO EXCLUDES QUANTITIES PRODUCED AND CONSUMED IN PLANTS MANUFACTURING SODA ASH OR UREA.

<sup>(3)</sup> EXCLUDES QUANTITIES PRODUCED AND CONSUMED IN THE MANUFACTURE OF MENTANOL AND AMMONIA, BUT INCLUDES AN UN-SPECIFIED AMOUNT OF HYDROGEN PRODUCED FOR SALE OR INTER-PLANT TRANSFER TO PLANTS CONSUMING THIS GAS IN THE PRO-CUCTION OF AMMONIA. ALSO EXCLUDES AMOUNTS OF HYDROGEN PRODUCED IN PETROLEUM REFINERIES FOR CAPTIVE USE. HOWEVER, OF THE TOTAL SHOWN FOR LOWER PURITY HYDROGEN PRIOR TO 1969, 70 TO 75 PERCENT WAS ACCOUNTED FOR BY PETROLEUM REFINERS WITH CAPTIVE HYDROGEN PRODUCTION. NOT ALL SUCH PETROLEUM REFINERIES WERE CANVASSED IN THIS SURVEY.

<sup>(4)</sup> EXCLUDES AMOUNTS PRODUCED AND USED IN THE MANUFAC-TURE OF AMMONIA AND AMMONIA DERIVATIVES.

<sup>(5)</sup> IMPUTATION RATE EXCEEDS 25 PERCENT.

The statistics in this publication were collected on Census Monthly Form M28A.2, Industrial Gases - Production, and represent complete coverage of the approximately 670 producers of elemental gases, carbon dioxide, and acetylene.

The current month's figures may include estimates for respondents whose reports were not received in time for tabulation. Such estimates are based on month-to-month trends shown by reporting firms and are generally limited to a maximum of 25 percent for any one item. Individual items with higher imputation rates are footnoted.

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The data are not adjusted for seasonal variation or number of working days.

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#### **EXPLANATION OF TERMS**

Production--Data shown for production represent total quantity of each chemical produced, including quantity consumed in plants, and for sale or transfer to other plants or warehouses of the same company. The statistics presented in the tables provide an up-to-date measure of activity in the inorganic field, but do not necessarily indicate amounts entering the market. In some cases, figures are included for material produced "in process" as an intermediate to the end products.



### **Industrial Gases**

February 1971



U.S. DEPARTMENT OF COMMERCE / Bureau of the Census

FOR RELEASE: April 30, 1971

SERIES: M28C(71)-2

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Table 1. Summary of Production of Principal Industrial Gases: 1969 to 1971

Month and year	Acteylene (2813200)	Carbon dioxide, liquid and gas (2813311)	Carbon dioxide, solid (281331)	Hydrogen, high and low purity (99.5-100%)	Nitrogen high and low purity (99.5-100%)	Oxygen, high and low purity (99.5-100%)
	(Mil. cu. ft.)	(Short tons)	(Short tons)	(M11. cu. ft.)	(Mil. cu. ft.)	(Mil. cu. ft.)
1971						
February	1,019	61,881	17,048	4,136	12,312	25,890
January	953	61,941	18,259	4,390	12,865	26,612
1970			1		·	
December	1,073	57,456	20,488	4,970	(NA)	26,394
November	1,102	56,432	20,850	4,752	(NA)	25,814
October	1,112	63,418	24,523	5,034	(NA)	27,309
September	1,155	74,024	29,465	4,816	(NA)	25,688
August	1,124	73,394	33,222	4,939	(NA)	25,604
July	1,214	69,544	34,621	4,764	(NA)	26,198
June	1,220	68,349	31,993	4,972	(NA)	26,496
May	1,275	77,928	31,787	5,001	(NA)	27,261
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February	1,254	52,850	27,279	4,644	(NA)	25,161
January	1,228	53,370	20,323	4,824	(NA)	26,022
1969						
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August	1,154	64,010	42,327	5,642		27,466
July	1,168	66,525	41,618	5,109	(NA)	26,262
June	1,145	59,501	36,621	5,536	(NA)	25,704
May	1,204	58,059	31,487	5,584	(NA)	27,913
April	1,175	55,953	27,709	5,797	(NA)	27,239
March	1,266	58,589	25,417	5,808		27,715
February	1,165	54,318	21,768	5,195	(NA)	25,244

(NA) Not available.

SIC	CHEMICAL AND BASIS	UNIT OF MEASURE	FEBRUARY 1971 QUANTITY PRODUCED	JANUARY 1971 QUANTITY PRODUCED	FEBRUARY 1970 QUANTITY PRODUCED
2813200	ACETYLENE (1)	1.4		968	1 254
	THAT SHIPPED TO BE COMPRESSED) PRODUCED FOR COMPRESSION, INCLUDING CYLINDER	DO ,,	480	450	(NA)
	AND PIPELINE	DO DO	124 423	123 395	(NA) (NA)
2813415	ARGON, HIGH PURITY	DØ	224	226	242
	SHIPMENT	00 00 00	224	226 -	(NA) (NA) (NA)
2813311 2813331	CARBON DIOXIDE: LIQUID AND GAS (2)	S.TONS DO	61 887 17 048	61 941 18 259	52 850 27 279
2813420	HYDROGEN, TOTAL (3)	MIL.CU.FT.	4 136	<sup>2</sup> 4 390	4 644
	SHIPMENT	00	419	<sup>r</sup> 506	(NA)
	LIQUID PRODUCED FOR GOVERNMENT USE	DO	914	984	(NA)
	PRODUCED FOR PIPELINE SHIPMENT PRODUCED FOR CONSUMPTION IN THIS PLANT	D0	2 803	2 900	(NA)
2813440	NITROGEN, TOTAL (4)	DO	12 521	r13 067	(NA)
	PRODUCED FOR CYLINDER AND BULK DELIVERY SHIPMENT	00 00 00	187 7 174 1 027	r 186 F7 461 1 054	(NA) (NA) (NA)
	LIQUID: PRODUCED FOR CYLINDER AND BULK DELIVERY SHIPMENT. PRODUCED FOR BULK SHIPMENT TO PIPELINES OR		3 696	r <sub>3</sub> 896	(NA)
	TO OTHER AIR SEPARATION PLANTS PRODUCED FOR CONSUMPTION IN THIS PLANT	DO DO	352 85	<sup>‡</sup> 386 84	(NA) (NA)
2813450	OXYGEN, TOTAL	DO	26 868	27 473	25 161
'	PRODUCED FOR CYLINDER AND BULK DELIVERY SHIPMENT PRODUCED FOR PIPELINE SHIPMENT PRODUCED FOR CONSUMPTION IN THIS PLANT	D0 D0 D0	253 19 335 2 995	256 19 951 23 066	(NA) (NA) (NA)
	LIQUID: PRODUCED FOR CYLINDER AND BULK DELIVERY SHIPMENT. PRODUCED FOR BULK SHIPMENT TO PIPELINES OR		2 844	2 910	(NA)
	TO OTHER AIR SEPARATION PLANTS PRODUCED FOR CONSUMPTION IN THIS PLANT	D0 D0	1 441	<sup>F</sup> 1 290	(NA)

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## BUREAU OF THE CENSUENDUSTRIAL Gases

May 28 12 30 PM 371

March 1971



FOR RELEASE: May 24, 1971

SERIES: M28C(71)-3

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Table 1. Summary of Production of Principal Industrial Gases: 1969 to 1971

Month and year	Acteylene (2813200) (Mil. cu. ft.)	Carbon dioxide, liquid and gas (2813311) (Short tons)	Carbon dioxide, solid (281331) (Short tons)	Hydrogen, high and low purity (99.5-100%) (Mil. cu. ft.)	Nitrogen high and low purity (99.5-100%) (Mil. cu. ft.)	Oxygen, high and low purity (99.5-100%) (Mil. cu. ft.)
1971						
March February January	960 1,047 953	65,150 63,735 61,941	20,072 17,048 18,259	4,685 4,257 4,390	13,815 12,496 12,865	29,160 26,194 26,612
1970						
December. November October. September August. July June May. April March February. January.	1,073 1,102 1,112 1,155 1,124 1,214 1,220 1,275 1,319 1,306 1,254 1,228	57,456 56,432 63,418 74,024 73,394 69,544 68,349 77,928 72,872 67,224 52,850 53,370	20,488 20,850 24,523 29,465 33,222 34,621 31,993 31,787 29,409 29,227 27,279 20,323	4,970 4,752 5,034 4,816 4,939 4,764 4,972 5,001 4,951 4,933 4,644 4,824	(NA) (NA) (NA) (NA) (NA) (NA) (NA) (NA)	26,394 25,814 27,309 25,688 25,604 26,198 26,496 27,261 26,734 27,052 25,161 26,022
1969				-,	(,	
December. November. October. September. August. July.	1,217 1,126 1,258 1,219 1,154 1,168	52,457 54,719 58,866 61,129 64,010 66,525	26,675 25,694 31,679 34,910 42,327 41,618	4,980 5,113 5,575 5,184 5,642 5,109	(NA) (NA) (NA) (NA) (NA) (NA)	28,290 28,362 28,157 27,098 27,466 26,262
June May. April March	1,145 1,204 1,175 1,266	59,501 58,059 55,953 58,589	36,621 31,487 27,709 25,417	5,536 5,584 5,797 5,808	(NA) (NA) (NA) (NA)	25,704 27,913 27,239 27,715

(NA) Not available.

<del></del>			MARCH 1971	FEBRUARY 1971	MARCH 1970
					¥ .
SIC CODE	CHEMICAL AND BASIS	UNIT OF MEASURE	QUANTITY PRODUCED	QUANTITY PRODUCED	QUANTITY PRODUCED
2813200	ACETYLENE (1)	MIL.CU.FT	960 495	1 047 502	1 306 (NA)
	PRODUCED FOR COMPRESSION, INCLUDING CYLINDER AND PIPELINE	D0 D0	134 331	122 423	(NA) (NA)
2813415	ARGON: HIGH PURITY  PRODUCED FOR CYCLINDER AND BULK DELIVERY SHIPMENT  PRODUCED FOR PIPELINE SHIPMENT	D0 D0	262 262	224 224	310 (NA) (NA)
2813311	PRODUCED FOR CONSUMPTION IN THIS PLANT CARBON DIOXIDE: LIQUID AND GAS (2)	DO S.TONS	65 150	63 735	(NA)
2813331 2813420	SOLID (DRY ICE)	DO MIL.CU.FT	20 072 4 685	17 048 4 257	29 227
5525425	PRODUCED FOR CYLINDER AND BULK DELIVERY SHIPMENT LIQUID PRODUCED FOR CONVERSION TO GAS PRODUCED FOR PIPELINE SHIPMENT LIQUID PRODUCED FOR GOVERNMENT USE PRODUCED FOR CONSUMPTION IN THIS PLANT	DO DO DO DO	549 1 060 3 076	r <sub>510</sub> 945 2 802	(NA) (NA) (NA)
2813440	NITROGEN: TOTAL (4)	00	13 815	12 499	(NA)
	PRODUCED FOR CYLINDER AND BULK DELIVERY SHIPMENT PRODUCED FOR PIPELINE SHIPMENT PRODUCED FOR CONSUMPTION IN THIS PLANT	D0 D0 D0	201 7 822 1 077	186 7 174 1 020	( AA ) ( AA ) ( AA )
	LIQUID: PRODUCED FOR CYCLINDER AND BULK DELIVERY SHIPMENT. PRODUCED FOR BULK SHIPMENT TO PIPELINES OR	DO	4 334	3 685	(NA)
	TO OTHER AIR SEPARATION PLANTS	D0 D0	292 *89	352 82	(NA) (NA)
2813450	OXYGEN+ TOTAL	DO	29 160	26 194	27 052
	PRODUCED FOR CYLINDER AND BULK DELIVERY SHIPMENT	DO DO	322 21 543 2 379	252 18 811 2 879	(NA) (NA) (NA)
	LIQUID: PRODUCED FOR CYLINDER AND BULK DELIVERY SHIPMENT	00	3 496	2 823	(AA)
	TO OTHER AIR SEPARATION PLANTS	D0	} 1 420	1 429	(NA)

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#### **EXPLANATION OF TERMS**

Production—Data shown for production represent total quantity of each chemical produced, including quantity consumed in plants, and for sale or transfer to other plants or warehouses of the same company. The statistics presented in the tables provide an up-to-date measure of activity in the inorganic field, but do not necessarily indicate amounts entering the market. In some cases, figures are included for material produced "in process" as an intermediate to the end products.



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### **Industrial Gases April 1971**



U.S. DEPARTMENT OF COMMERCE / Bureau of the Census

FOR RELEASE: June 24, 1971

SERIES: M28C(71)-4

The statistics in this publication are based on a survey of manufacturers and represent U.S. production and stocks of industrial gases. Estimates are included for companies whose reports were not received in time for tabulation. A more complete description of the survey appears on page 3.

Table 1. Summary of Production of Principal Industrial Gases: 1969 to 1971

Mil. cu. ft.   (Short tons)   (Short tons)   (Mil. cu. ft.)   (Mil. cu.				•			
1871  April.	Month and year		dioxide, liquid and gas	dioxide, solid	high and low purity	high and low purity	high and
April.		(M11. cu. ft.)	(Short tons)	(Short tons)	(Mil. cu. ft.)	(Mil. cu. ft.)	(Mil. cu. ft.)
March.         1,220         1,684         20,355         4,688         13,650         29           Pebruary.         1,047         63,735         17,048         4,257         12,486         26           January.         953         61,941         18,259         4,390         12,865         26           December.         1,073         57,456         20,488         4,970         (NA)         26           November.         1,102         55,432         20,850         4,752         (NA)         25           September.         1,112         63,418         24,523         5,034         (NA)         25           August.         1,115         74,024         29,465         4,816         (NA)         25           August.         1,124         73,394         33,222         4,939         (NA)         25           July.         1,214         69,544         34,621         4,764         (NA)         26           June.         1,220         68,349         31,993         4,972         (NA)         26           March.         1,256         67,224         29,227         4,933         (NA)         27           April.	1971						
February. 1,047   63,735   17,048   4,257   12,496   26    1970  December. 1,073   57,456   20,488   4,970   (NA)   26    November 1,102   55,432   20,850   4,752   (NA)   25    September 1,112   63,418   24,523   5,034   (NA)   25    August. 1,124   73,394   33,222   4,939   (NA)   25    July. 1,214   69,544   34,621   4,764   (NA)   26    Nay. 1,275   77,928   31,787   5,001   (NA)   27    April 1,319   72,872   29,495   4,916   (NA)   27    April 1,319   72,872   29,99   4,951   (NA)   27    February 1,254   52,850   27,279   4,644   (NA)   25    January. 1,275   57,287   26,675   4,980   (NA)   26    December 1,217   52,467   26,675   4,980   (NA)   28    November 1,218   53,370   20,323   4,924   (NA)   28    September 1,218   53,866   31,679   5,575   (NA)   28    September 1,219   61,129   34,910   5,184   (NA)   27    June. 1,168   66,525   41,618   5,109   (NA)   26    June. 1,145   59,501   36,621   5,536   (NA)   28    June. 1,145   59,501   36,621   5,536   (NA)   28	April		71,771		4,642		28,542
December   1,073	March	1,220	76,844				29,668
December 1,073 57,456 20,488 4,970 (NA) 26 November 1,102 56,432 20,850 4,752 (NA) 25 Setober 1,112 63,418 24,523 5,034 (NA) 27 September 1,155 74,024 22,465 4,816 (NA) 25 July 1,124 73,394 33,222 4,939 (NA) 25 July 1,214 69,544 34,621 4,764 (NA) 26  June 1,200 68,349 31,993 4,972 (NA) 26 Nay 1,275 77,928 31,787 5,001 (NA) 27 April 1,1319 72,872 29,409 4,951 (NA) 26 Narch 1,319 72,872 29,409 4,951 (NA) 26 Narch 1,306 67,224 29,227 4,933 (NA) 27 February 1,254 52,850 27,279 4,644 (NA) 25 January 1,228 53,370 20,323 4,824 (NA) 26  December 1,128 53,370 20,323 4,824 (NA) 26  November 1,128 54,719 25,694 5,113 (NA) 26 November 1,128 54,719 25,694 5,113 (NA) 26 September 1,217 52,467 26,675 4,980 (NA) 28 November 1,128 54,719 25,694 5,113 (NA) 28 September 1,219 61,129 34,910 5,184 (NA) 28 Juny 1,154 64,010 42,327 5,642 (NA) 27 July 1,168 66,525 41,618 5,109 (NA) 26  June 1,145 59,501 36,621 5,536 (NA) 26	February	1,047					26,194
December         1,073         57,456         20,488         4,970         (NA)         26           November         1,102         56,432         20,850         4,752         (NA)         25           October         1,112         63,418         24,523         5,034         (NA)         27           September         1,155         74,024         29,465         4,816         (NA)         25           August         1,124         73,394         33,222         4,939         (NA)         25           July         1,214         69,544         34,621         4,764         (NA)         26           June         1,220         68,349         31,993         4,972         (NA)         26           May         1,275         77,928         31,787         5,001         (NA)         26           March         1,319         72,872         29,409         4,951         (NA)         26           March         1,306         67,224         29,227         4,933         (NA)         27           Jebruary         1,254         52,850         27,279         4,644         (NA)         25           January         1,228         53,37	January	953	61,941	18,259	4,390	12,865	26,612
November.       1,102       56,432       20,850       4,752       (NA)       25         October.       1,112       63,418       24,523       5,034       (NA)       27         September.       1,155       74,024       29,465       4,816       (NA)       25         August.       1,124       73,394       33,222       4,939       (NA)       25         July.       1,214       69,544       34,621       4,764       (NA)       26         June.       1,220       68,349       31,993       4,972       (NA)       26         May.       1,275       77,928       31,787       5,001       (NA)       27         April.       1,319       72,872       29,409       4,951       (NA)       26         March.       1,306       67,224       29,227       4,933       (NA)       27         February.       1,254       52,850       27,279       4,644       (NA)       25         January.       1,228       53,370       20,323       4,824       (NA)       28         November.       1,228       54,719       25,694       5,113       (NA)       28         September.	1970						
November       1,102       56,432       20,850       4,752       (NA)       25         October       1,112       63,418       24,523       5,034       (NA)       27         September       1,155       74,024       29,465       4,816       (NA)       25         August       1,124       73,394       33,222       4,939       (NA)       25         July       1,214       69,544       34,621       4,764       (NA)       26         June       1,220       68,349       31,993       4,972       (NA)       26         May       1,275       77,928       31,787       5,001       (NA)       27         April       1,319       72,872       29,409       4,951       (NA)       26         March       1,306       67,224       29,227       4,933       (NA)       27         February       1,254       52,850       27,279       4,644       (NA)       28         January       1,228       53,370       20,323       4,824       (NA)       28         November       1,256       54,719       25,694       5,113       (NA)       28         September       1,258 <td>December</td> <td>1,073</td> <td>57,456</td> <td>20,488</td> <td>4,970</td> <td>(NA)</td> <td>26,394</td>	December	1,073	57,456	20,488	4,970	(NA)	26,394
September       1,155       74,024       29,465       4,816       (NA)       25         August       1,124       73,394       33,222       4,939       (NA)       25         July       1,214       69,544       34,621       4,764       (NA)       26         June       1,220       68,349       31,993       4,972       (NA)       26         May       1,275       77,928       31,787       5,001       (NA)       27         April       1,319       72,872       29,409       4,951       (NA)       26         March       1,306       67,224       29,227       4,933       (NA)       27         February       1,254       52,850       27,279       4,644       (NA)       26         January       1,228       53,370       20,323       4,824       (NA)       26         November       1,217       52,457       26,675       4,980       (NA)       28         November       1,258       58,866       31,679       5,575       (NA)       28         September       1,219       61,129       34,910       5,184       (NA)       27         August       1,168 <td>November</td> <td>1,102</td> <td>56,432</td> <td>20,850</td> <td>4,752</td> <td></td> <td>25,814</td>	November	1,102	56,432	20,850	4,752		25,814
August. 1,124 73,394 33,222 4,939 (NA) 25 July. 1,214 69,544 34,621 4,764 (NA) 26  June. 1,220 68,349 31,993 4,972 (NA) 26  May. 1,275 77,928 31,787 5,001 (NA) 27  April. 1,319 72,872 29,409 4,951 (NA) 26  March. 1,306 67,224 29,227 4,933 (NA) 27  February. 1,254 52,850 27,279 4,644 (NA) 25  January. 1,28 53,370 20,323 4,824 (NA) 26  December. 1,217 52,467 26,675 4,980 (NA) 28  November. 1,228 53,370 20,323 4,824 (NA) 28  September 1,218 58,866 31,679 5,575 (NA) 28  September 1,219 61,129 34,910 5,184 (NA) 27  August. 1,154 64,010 42,327 5,642 (NA) 26  June 1,145 59,501 36,621 5,536 (NA) 26  June 1,145 59,501 36,621 5,536 (NA) 26	October	1,112	63,418	24,523	5,034		27,309
August 1,124 73,394 33,222 4,939 (NA) 25 July 1,214 69,544 34,621 4,764 (NA) 26  June 1,220 68,349 31,993 4,972 (NA) 26  May 1,275 77,928 31,787 5,001 (NA) 27  April 1,319 72,872 29,409 4,951 (NA) 26  March 1,306 67,224 29,227 4,933 (NA) 26  March 1,254 52,850 27,279 4,644 (NA) 25  January 1,254 52,850 27,279 4,644 (NA) 25  January 1,28 53,370 20,323 4,824 (NA) 26  December 1,217 52,467 26,675 4,980 (NA) 28  November 1,126 54,719 25,694 5,113 (NA) 28  October 1,258 58,866 31,679 5,575 (NA) 28  September 1,219 61,129 34,910 5,184 (NA) 27  August 1,154 64,010 42,327 5,642 (NA) 26  June 1,145 59,501 36,621 5,536 (NA) 26	September		74,024	29,465	4,816	(NA)	25,688
June     1,220     68,349     31,993     4,972     (NA)     26       May.     1,275     77,928     31,787     5,001     (NA)     27       April.     1,319     72,872     29,409     4,951     (NA)     26       March.     1,306     67,224     29,227     4,933     (NA)     27       February.     1,254     52,850     27,279     4,644     (NA)     25       January.     1,228     53,370     20,323     4,824     (NA)     26       December.       1,217     52,457     26,675     4,980     (NA)     28       November.     1,126     54,719     25,694     5,113     (NA)     28       September.     1,258     58,866     31,679     5,575     (NA)     28       September.     1,219     61,129     34,910     5,184     (NA)     27       August.     1,154     64,010     42,327     5,642     (NA)     27       July.     1,168     66,525     41,618     5,109     (NA)     28       June.     1,145     59,501     36,621     5,536     (NA)     25	August	1,124		33,222	4,939	(NA)	25,604
May.     1,275     77,928     31,787     5,001     (NA)     27       April.     1,319     72,872     29,409     4,951     (NA)     26       March.     1,306     67,224     29,227     4,933     (NA)     27       February.     1,254     52,850     27,279     4,644     (NA)     25       January.     1,228     53,370     20,323     4,824     (NA)     26       December.       1,217     52,467     26,675     4,980     (NA)     28       November.     1,126     54,719     25,694     5,113     (NA)     28       October.     1,258     58,866     31,679     5,575     (NA)     28       September.     1,219     61,129     34,910     5,184     (NA)     27       July.     1,154     64,010     42,327     5,642     (NA)     27       July.     1,168     66,525     41,618     5,109     (NA)     26       June.     1,145     59,501     36,621     5,536     (NA)     25	July	1,214	69,544	34,621	4,764	(NA)	26,198
May	June	1,220	68,349	31,993	4,972	(NA)	26,496
April. 1,319 72,872 29,409 4,951 (NA) 26 March 1,306 67,224 29,227 4,933 (NA) 27 February 1,254 52,850 27,279 4,644 (NA) 25 January 20,323 4,824 (NA) 26  December 1,217 52,457 26,675 4,980 (NA) 28 November 1,126 54,719 25,694 5,113 (NA) 28 October 1,258 58,866 31,679 5,575 (NA) 28 September 1,219 61,129 34,910 5,184 (NA) 27 August 1,154 64,010 42,327 5,642 (NA) 27 July 1,168 66,525 41,618 5,109 (NA) 26  June 1,145 59,501 36,621 5,536 (NA) 28	Mav		77,928	31,787	5,001	(NA)	27,261
March.     1,306     67,224     29,227     4,933     (NA)     27       February.     1,254     52,850     27,279     4,644     (NA)     25       January.     1,228     53,370     20,323     4,824     (NA)     26       December.       1,217     52,467     26,675     4,980     (NA)     28       November.     1,126     54,719     25,694     5,113     (NA)     28       October.     1,258     58,866     31,679     5,575     (NA)     28       September.     1,219     61,129     34,910     5,184     (NA)     27       August.     1,154     64,010     42,327     5,642     (NA)     27       July.     1,168     66,525     41,618     5,109     (NA)     26       June.     1,145     59,501     36,621     5,536     (NA)     28				29,409	4,951	(NA)	26,734
February     1,254     52,850     27,279     4,644     (NA)     25       January     1,228     53,370     20,323     4,824     (NA)     26       December       1,217     52,457     26,675     4,980     (NA)     28       November     1,126     54,719     25,694     5,113     (NA)     28       October     1,258     58,866     31,679     5,575     (NA)     28       September     1,219     61,129     34,910     5,184     (NA)     27       August     1,154     64,010     42,327     5,642     (NA)     27       July     1,168     66,525     41,618     5,109     (NA)     26       June     1,145     59,501     36,621     5,536     (NA)     25	March	1,306	67,224	29,227	4,933	(NA)	27,052
January     1,228     53,370     20,323     4,824     (NA)     26       1969     1969     1,217     52,457     26,675     4,980     (NA)     28       November     1,126     54,719     25,664     5,113     (NA)     28       October     1,258     58,866     31,679     5,575     (NA)     28       September     1,219     61,129     34,910     5,184     (NA)     27       August     1,154     64,010     42,327     5,642     (NA)     27       July     1,168     68,525     41,618     5,109     (NA)     26       June     1,145     59,501     36,621     5,536     (NA)     25	February	1,254	52,850	27,279	4,644	(NA)	25,161
December     1,217     52,457     26,675     4,980     (NA)     28       November     1,126     54,719     25,694     5,113     (NA)     28       October     1,258     58,866     31,679     5,575     (NA)     28       September     1,219     61,129     34,910     5,184     (NA)     27       August     1,154     64,010     42,327     5,642     (NA)     27       July     1,168     66,525     41,618     5,109     (NA)     26       June     1,145     59,501     36,621     5,536     (NA)     25	-				4,824	(NA)	26,022
November     1,126     54,719     25,694     5,113     (NA)     28       October     1,258     58,866     31,679     5,575     (NA)     28       September     1,219     61,129     34,910     5,184     (NA)     27       August     1,154     64,010     42,327     5,642     (NA)     27       July     1,168     66,525     41,618     5,109     (NA)     26       June     1,145     59,501     36,621     5,536     (NA)     25	1969						
November     1,126     54,719     25,694     5,113     (NA)     28       October     1,258     58,866     31,679     5,575     (NA)     28       September     1,219     61,129     34,910     5,184     (NA)     27       August     1,154     64,010     42,327     5,642     (NA)     27       July     1,168     66,525     41,618     5,109     (NA)     26       June     1,145     59,501     36,621     5,536     (NA)     25	December	1,217	52,457	26,675	4,980	(NA)	28,290
October     1,258     58,866     31,679     5,575     (NA)     28       September     1,219     61,128     34,910     5,184     (NA)     27       August     1,154     64,010     42,327     5,642     (NA)     27       July     1,168     66,525     41,618     5,109     (NA)     26       June     1,145     59,501     36,621     5,536     (NA)     25						(NA)	28,362
September     1,219     61,129     34,910     5,184     (NA)     27       August     1,154     64,010     42,327     5,642     (NA)     27       July     1,168     66,525     41,618     5,109     (NA)     26       June     1,145     59,501     36,621     5,536     (NA)     25					5,575	(NA)	28,157
August     1,154     64,010     42,327     5,642     (NA)     27       July     1,168     66,525     41,618     5,109     (NA)     26       June     1,145     59,501     36,621     5,536     (NA)     25						(NA)	27,098
July     1,168     66,525     41,618     5,109     (NA)     26       June     1,145     59,501     36,621     5,536     (NA)     25						(NA)	27,466
						(NA)	26,262
	Tune	1.145	59.501	36.621	5.536	(NA)	25,704
May 1.204   58.059   31.487   5.584   (NA)   27	May	1,204	58,059	31,487	5,584	(NA)	27,913
							27,239

<sup>(</sup>NA) Not available.  $^{\rm t}{\rm Revised}$  by 5 percent or more from previously published figures.

			APRIL 1971	MARCH 1971	APRIL 1970
-					
SIC CODE	CHEMICAL AND BASIS	UNIT OF MEASURE	QUANTITY PRODUCED	QUANTITY PRODUCED	QUANTITY PRODUCED
2813200	ACETYLENE (1)	MIL.CU.FT	1 237	1 220	1 319
	THAT SHIPPED TO BE COMPRESSED) PRODUCED FOR COMPRESSION: INCLUDING CYLINDER AND PIPELINE	DO DO	782 120	<sup>2</sup> 755 134	(NA) (NA)
2813415	PRODUCED FOR CONSUMPTION IN THIS PLANT ARGON: HIGH PURITY	DO DO	334 247	331 262	(NA) 253
	SHIPMENT	D0 D0 D0	247 - -	262 - -	(NA) (NA) (NA)
2813311 2813331	CARBON DIOXIDE: LIQUID AND GAS (2)	S.TONS DO	71 771 23 319	<sup>r</sup> 76 844 20 355	72 872 29 409
2813420	HYDROGEN:TOTAL (3) PRODUCED FOR CYLINDER AND BULK DELIVERY SHIPMENT	MIL.CU.FT	4 642	4 688	4 951
	LIQUID PRODUCED FOR CONVERSION TO GAS PRODUCED FOR PIPELINE SHIPMENT. LIQUID PRODUCED FOR GOVERNMENT USE. PRODUCED FOR CONSUMPTION IN THIS PLANT.	DO DO DO	} 653 984 } 3 005	549 1 039 3 100	(NA) (NA) (NA) (NA)
2813440	NITROGEN: TOTAL (4)	DO	12 790	13 650	(NA)
	PRODUCED FOR CYLINDER AND BULK DELIVERY SHIPMENT PRODUCED FOR PIPELINE SHIPMENT PRODUCED FOR CONSUMPTION IN THIS PLANT	DO DO DO	198 7 390 873	201 7 665 1 087	(NA) (NA) (NA)
	LIQUID: PRODUCED FOR CYCLINDER AND BULK DELIVERY SHIPMENT PRODUCED FOR BULK SHIPMENT TO PIPELINES OR	DO	3 920	4 316	(NA)
•	TO OTHER AIR SEPARATION PLANTS	DO DO	<sup>5</sup> 321 88	292 89	(NA) (NA)
2813450	OXYGEN: TOTAL	DO	28 542	29 668	26 734
	SHIPMENT	DO DO DO	322 19 794 3 743	322 21 047 3 322	(NA) (NA) (NA)
	LIQUID: PRODUCED FOR CYLINDER AND BULK DELIVERY SHIPMENT TO DEPLIYED.	DO	53 408	3 560	(NA)
-	PRODUCED FOR BULK SHIPMENT TO PIPELINES OR TO OTHER AIR SEPARATION PLANTS. PRODUCED FOR CONSUMPTION IN THIS PLANT	DO DO	1 275	1 417	( (NA ) ( NA )

<sup>(</sup>NA) NOT AVAILABLE "REVISED BY 5 PERCENT OR MORE FROM PREVIOUSLY PUBLISHED

<sup>\*\*</sup>FREVISED BY 5 PERCENT OR MORE FROM PREVIOUSLY PUBLISHED FIGURES.

(1) EXCLUDES QUANTITIES OF ACETYLENE PRODUCED AND CONSUMED BY RAILROAD SHOPS; SHIPYARDS; AND SMALL ESTABLISHMENTS USING PORTABLE GENERATORS.

(2) EXCLUDES PRODUCTION OF LIQUID AND GAS CO2 CONVERTED TO AND REPORTED AS DRY ICE AND ALSO AMOUNTS CONVERTED FROM PURE CO2 (LIQUID OR SOLID) PURCHASED OR RECEIVED FROM OTHER PLANTS. ALSO EXCLUDES QUANTITIES PRODUCED AND CONSUMED IN PLANTS MANUFACTURING SODA ASH OR UREA.

(3) EXCLUDES QUANTITIES PRODUCED AND CONSUMED IN THE AMUNFACTURE OF METHANOL AND AMMONIA, BUT INCLUDES AN UNSPECIFIED AMOUNT OF HYDROGEN PRODUCED FOR SALE OR INTERPLANT TRANSFER TO PLANTS CONSUMING THIS GAS IN THE PRODUCTION OF AMMONIA. ALSO EXCLUDES AMOUNTS OF HYDROGEN PRODUCED IN PETROLEUM REFINERIES FOR CAPTIVE USE. HOWEVER: OF THE TOTAL SHOWN FOR LOWER PURITY HYDROGEN PRIOR TO 1969; 70 TO 75 PERCENT WAS ACCOUNTED FOR BY PETROLEUM REFINERIES WERE CANVASSED IN THIS SURVEY.

(4) EXCLUDES AMOUNTS PRODUCED AND USED IN THE MANUFACTURE OF AMMONIA AND AMMONIA DERIVATIVES.

(5) IMPUTATION RATE EXCEEDS 25 PERCENT.

The statistics in this publication were collected on Census Monthly Form M28A.2, Industrial Gases-Production, and represent complete coverage of the approximately 670 producers of elemental gases, carbon dioxide, and acetylene.

The current month's figures may include estimates for respondents whose reports were not received in time for tabulation. Such estimates are based on month-to-month trends shown by reporting firms and are generally limited to a maximum of 25 percent for any one item. Individual items with higher imputation rates are footnoted.

The imputation rate is not an explicit indicator of the potential error in published figures due to nonresponse, because the actual monthly movements for nonrespondents may or may not closely agree with the imputed movements. The probable range of difference between the actual and imputed figures is unknown. The degree of uncertainty regarding the accuracy of the data however, increases as the percentage of imputation increases. Figures with high imputation rates, therefore, should be used with caution.

Statistics for previous months may be revised, due to receipt of corrected data from respondents, including late reports for which estimates were made, and other corrections. Figures which were revised significantly are indicated by footnotes.

The data are not adjusted for seasonal variation or number of working days.

#### RELATED REPORTS

Monthly Current Industrial Report, Inorganic Chemicals, Series M28A, includes production and stock data for specified inorganic chemicals. Monthly CIR report, Inorganic Fertilizer Materials and Related Acids, Series M28B, includes production and stock data for ammonia and ammonia compounds, phosphatic fertilizers, and sulfuric acid.

An annual Current Industrial Report covering production and shipments of industrial gases is published in this series. The annual report includes more historical data and product detail than are shown in the monthly reports, and also includes detail by States for a number of industrial gases. The report is numbered M28A, Supplement 2.

#### **EXPLANATION OF TERMS**

Production--Data shown for production represent total quantity of each chemical produced, including quantity consumed in plants, and for sale or transfer to other plants or warehouses of the same company. The statistics presented in the tables provide an up-to-date measure of activity in the inorganic field, but do not necessarily indicate amounts entering the market. In some cases, figures are included for material produced "in process" as an intermediate to the end products.



### Industrial Gases May 1971



U.S. DEPARTMENT OF COMMERCE / Bureau of the Census

FOR RELEASE: July 27, 1971

SERIES: M28C(71)-5

The statistics in this publication are based on a survey of manufacturers and represent U.S. production and stocks of industrial gases. Estimates are included for companies whose reports were not received in time for tabulation. A more complete description of the survey appears on page 3.

Table 1. Summary of Production of Principal Industrial Gases: 1969 to 1971

Month and year	Acetylene (2813200)	Carbon dioxide liquid and gas (2813311) (Short tons)	Carbon dioxide, solid (281331) (Short tons)	Hydrogen high and low purity (99.5-100%)	Nitrogen high and low purity (99.5-100%)	Oxygen, high and low purity (99.5-100%)
	(MII. Cu. IC.)	(Short tons)	(Bhort tons)	(MIII. Cu. IC.)	(#11: 64: 10:)	(11111 (11111)
1971			Í			
May. April. March. February. January.	1,350 1,237 1,220 1,047 953	63,735	28,867 27,165 20,355 17,048 18,259	4,581 4,519 4,688 4,257 4,390	13,849 *13,164 13,650 12,496 12,865	28,621 <sup>2</sup> 27,634 29,668 26,194 26,612
1970						
December November. October September. August July.  June. May. April March February January.	1,073 1,102 1,112 1,155 1,124 1,214 1,220 1,275 1,319 1,306 1,254 1,228	56,432 63,418 74,024 73,394 69,544 68,349 77,928 72,872 67,224 52,850	20,488 20,850 24,523 29,465 33,222 34,621 31,993 31,787 29,409 29,227 27,279 20,323	4,970 4,752 5,034 4,816 4,939 4,764 4,972 5,001 4,951 4,933 4,644 4,824	(NA) (NA) (NA) (NA) (NA) (NA) (NA) (NA)	26,394 25,814 27,309 25,688 25,604 26,198 26,496 27,261 26,734 27,052 25,161 26,022
December. November October. September. August. July. June.	1,217 1,126 1,256 1,218 1,154 1,168 1,146	54,719 58,866 61,129 64,010 66,525	26,675 25,694 31,679 34,910 42,327 41,618 36,621 31,487	4,980 5,113 5,575 5,184 5,642 5,109 5,536 5,584	(NA)	28,290 28,362 28,157 27,098 27,466 26,262 25,704

(NA) Not available.

Inquiries concerning these figures should be addressed to the U.S. Department of Commerce, Bureau of the Census, Industry Division, Washington, D.C. 20233. This publication is for sale by the Bureau of the Census, Price: 15 cents per copy—\$1.50 per year.

rRevised by 5 percent or more from previously published figures.

	TABLE 2PRIMARY PRODUCTION OF SE	ECIFIED IN	DUSTRIAL G	ASES	
		!	MAY 1971	APRIL 1971	MAY 1970
SIC CODE	CHEMICAL AND BASIS	UNIT OF MEASURE	QUANTITY PRODUCED	QUANTITY PRODUCED	QUANTITY PRODUCED
2813200	ACETYLENE (1)	MIL.CU.FT	1 350 866	1 237 782	1 275 (NA)
	PRODUCED FOR COMPRESSION: INCLUDING CYLINDER AND PIPELINE PRODUCED FOR CONSUMPTION IN THIS PLANT.	00	114 370	121 334	(NA) (NA)
2813415	ARGON: HIGH PURITY	DO	253	237	253
	PRODUCED FOR CYCLINDER AND BULK DELIVERY SHIPMENT PRODUCED FOR PIPELINE SHIPMENT PRODUCED FOR CONSUMPTION IN THIS PLANT PRODUCED FOR CONSUMPTION IN THIS PLANT	D0 D0 D0	253 - -	237	(NA) (NA) (NA)
2813311 2813331	CARBON DIOXIDE: LIQUID AND GAS (2)	S.TONS DO	69 578 28 867	74 561 27 165	77 743 31 787
2813420	Illipitogram (at the contraction of the contraction	MIL.CU.FT	4 581	4 519	5 001
	PRODUCED FOR CYLINDER AND BULK DELIVERY SHIPMENT	DO DO DO DO	} 592 972 } 3 017	r571 r943 3 005	(AA) (AA) (AA) (AA)
2813440	NITROGEN, TOTAL (4)	DO	13 849	r13 164	(NA)
	GAS:  PRODUCED FOR CYLINDER AND BULK DELIVERY SHIPMENT	DO DO DO	253 7 700 1 013	<sup>r</sup> 395 7 407 872	(NA) (NA) (NA)
	LIQUID: PRODUCED FOR CYCLINDER AND BULK DELIVERY SHIPMENT. PRODUCED FOR BULK SHIPMENT TO PIPELINES OR TO OTHER AIR SEPARATION PLANTS.	DO DO	4 420 322	4 034 <sup>2</sup> 369	(NA)
0017450	PRODUCED FOR CONSUMPTION IN THIS PLANT	DO	141	87	(NA)
2813450	OXYGEN: TOTAL.  GAS:  PRODUCED FOR CYLINDER AND BULK DELIVERY SHIPHENT. PRODUCED FOR PIPELINE SHIPMENT. PRODUCED FOR CONSUMPTION IN THIS PLANT.	DO DO DO DO DO	28 621 303 20 464 3 428	27 634 313 19 670 13 024	(NA) (NA) (NA) (NA)
	LIQUID: PRODUCED FOR CYLINDER AND BULK DELIVERY SHIPMENT	DO	3 230	F3 276	(NA)
	TO OTHER AIR SEPARATION PLANTS PRODUCED FOR CONSUMPTION IN THIS PLANT	DO DO	1 196	r <sub>1</sub> 351	{ (NA)

(NA) NOT AVAILABLE TREVISED BY 5 PERCENT OR MORE FROM PREVIOUSLY PUBLISHED

<sup>(</sup>NA) NOT AVAILABLE

\*REVISED BY 5 PERCENT OR MORE FROM PREVIOUSLY PUBLISHED
FIGURES.

(1) EXCLUDES QUANTITIES OF ACETYLENE PRODUCED AND CONSUMED BY RAILROAD SHOPS; SHIPYARDS; AND SMALL ESTABLISHMENTS USING PORTABLE GENERATORS.

(2) EXCLUDES PRODUCTION OF LIQUID AND GAS CO2 CONVERTED
TO AND REPORTED AS DRY ICE AND ALSO AMOUNTS CONVERTED FROM
PURE CO2 (LIQUID OR SOLID) PURCHASED OR RECEIVED FROM
OTHER PLANTS. ALSO EXCLUDES QUANTITIES PRODUCED AND CONSUMED IN PLANTS MANUFACTURING SODA ASH OR UREA.

(3) EXCLUDES QUANTITIES PRODUCED AND CONSUMED IN THE
MANUFACTURE OF METHANOL AND AMMONIA, BUT INCLUDES AN UNSPECIFIED AMOUNT OF HYDROGEN PRODUCED FOR SALE OR INTERPLANT TRANSFER TO PLANTS CONSUMING THIS GAS IN THE PRODUCTION OF AMMONIA. ALSO EXCLUDES AMOUNTS OF HYDROGEN
PRODUCED IN PETROLEUM REFINERIES FOR CAPTIVE USE. HOWEVER;
OF THE TOTAL SHOWN FOR LOWER PURITY HYDROGEN PRIOR TO
1969, TO TO TO PERCENT WAS ACCOUNTED FOR BY PETROLEUM REFINERS WITH CAPTIVE HYDROGEN PRODUCTION. NOT ALL SUCH
PETROLEUM REFINERIES WERE CANVASSED IN THIS SURVEY.

(4) EXCLUDES AMOUNTS PRODUCED AND USED IN THE MANUFACTURE OF AMMONIA AND AMMONIA DERIVATIVES.

(5) IMPUTATION RATE EXCEEDS 25 PERCENT.

The statistics in this publication were collected on Census Monthly Form M28A.2, Industrial Gases - Production, and represent complete coverage of the approximately 670 producers of elemental gases, carbon dioxide, and acetylene.

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Production--Data shown for production represent total quantity of each chemical produced, including quantity consumed in plants, and for sale or transfer to other plants or warehouses of the same company. The statistics presented in the tables provide an up-to-date measure of activity in the inorganic field, but do not necessarily indicate amounts entering the market. In some cases, figures are included for material produced "in process" as an intermediate to the end products.



# Sep ( Sup ( 7) June 1971



U.S. DEPARTMENT OF COMMERCE / Bureau of the Census

FOR RELEASE: August 26, 1971

SERIES: M28C(71)-6

The statistics in this publication are based on a survey of manufacturers and represent U.S. production and stocks of industrial gases. Estimates are included for companies whose reports were not received in time for tabulation. A more complete description of the survey appears on page 3.

Table 1. Summary of Production of Principal Industrial Gases: 1969 to 1971

Month and year	Acetylene (2813200)	Carbon dioxide liquid and gas (2813311)	Carbon dioxide, solid (281331)	Hydrogen high and low purity (99.5-100%)	Nitrogen high and low purity (99.5-100%)	Oxygen, high and low purity (99.5-100%)
	(Mil. cu. ft.)	(Short tons)	(Short tons)	(Mil. cu. ft.)	(Mil. cu. ft.)	(Mil. cu. ft.)
1971						
June	1,318 1,350	81,373 71,143	35,136 29,227	4,571 4,703	13,634 13,860	26,835 28,934
April	1,237 1,220	<sup>r</sup> 74,561 76,844	<sup>T</sup> 27,165 20,355	4,519 4,688 4,257	r <sub>13,164</sub> 13,650 12,496	r <sub>27,634</sub> 29,668 26,194
February January	1,047 953	63,735 61,941	17,048 18,259	4,390	12,865	26,612
1970						
December. November. October. September. August.	1,073 1,102 1,112 1,155 1,124	56,432 63,418 74,024 73,394	20,488 20,850 24,523 29,465 33,222	4,970 4,752 5,034 4,816 4,939	(NA) (NA) (NA) (NA) (NA)	26,394 25,814 27,309 25,688 25,604
July	1,214	69,544	34,621	4,764	(NA)	26,198 26,496
June May April March February January.	1,220 1,275 1,319 1,306 1,254 1,228	77,928 72,872 67,224 52,850	31,993 31,787 29,409 29,227 27,279 20,323	4,972 5,001 4,951 4,933 4,644 4,824	(NA) (NA) (NA) (NA) (NA) (NA)	26,496 27,261 26,734 27,052 25,161 26,022
1969						
December. November. October. September. August. July.	1,217 1,126 1,258 1,219 1,154 1,168	54,719 58,866 61,129 64,010	26,675 25,694 31,679 34,910 42,327 41,618	4,980 5,113 5,575 5,184 5,642 5,109	(NA) (NA) (NA) (NA) (NA) (NA)	28,290 28,362 28,157 27,098 27,466 26,262
June	1,145	59,501	36,621	5,536	(NA)	25,704

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<sup>(</sup>NA) Not available. \*Revised by 5 percent or more from previously published figures.

			JUNE 1971	MAY 1971	JUNE 1970
					·
SIC CODE	CHEMICAL AND BASIS	UNIT OF MEASURE	QUANTITY PRQDUCED	QUANTITY PRODUCED	QUANTITY PRODUCED
2813200	PRODUCED FOR PIPELINE SHIPMENT (EXCLUDING	MIL.CU.FT	1 318	1 350 865	1 220 (NA)
	THAT SHIPPED TO BE COMPRESSED) PRODUCED FOR COMPRESSION: INCLUDING CYLINDER AND PIPELINE PRODUCED FOR CONSUMPTION IN THIS PLANT	D0 D0	789 112 417	115 370	( AA )
2813415	ARGON, HIGH PURITY	DO DO	230 230	254 254	246 (NA)
	PRODUCED FOR PIPELINE SHIPMENT	DO DO	-	=	(NA)
2813311 2813331	CARBON DIOXIDE: LIQUID AND GAS (2)	S.TONS DO	81 373 35 136	71 143 29 227	68 349 31 993
2813420	HYDROGEN TOTAL (3)	MIL.CU.FT	4 571	4 703	4 972
	SHIPMENT	DO DO DO	495 1 010 3 066	573 1 009 3 121	(NA)
2813440	NITROGEN: TOTAL (4)	ДО	13 634	13 860	(NA)
	PRODUCED FOR CYLINDER AND BULK DELIVERY SHIPMENT	D0 D0 D0	267 7 568 972	r266 7 699 1 012	(NA) (NA) (NA)
	LIQUID: PRODUCED FOR CYCLINDER AND BULK DELIVERY SHIPMENT.	DO	4 310	4 420	(NA)
	PRODUCED FOR BULK SHIPMENT TO PIPELINES OR TO OTHER AIR SEPARATION PLANTS	D0	369 148		(NA)
2813450	OXYGEN, TOTAL	oa	26 835	28 934	151 514
	PRODUCED FOR CYLINDER AND BULK DELIVERY SHIPMENT. PRODUCED FOR PIPELINE SHIPMENT PRODUCED FOR CONSUMPTION IN THIS PLANT	D0 D0	235 19 216 3 114	20 463	(NA
	LIQUID: PRODUCED FOR CYLINDER AND BULK DELIVERY SHIPMENT	DO	2 907	3 244	(NA
	PRODUCED FOR BULK SHIPMENT TO PIPELINES OF TO OTHER AIR SEPARATION PLANTS	DO DO	1 363	1 268	{ (NA

(NA) NOT AVAILABLE

TREVISED BY 5 PERCENT OR MORE FROM PREVIOUSLY PUBLISHED FIGURES.

FIGURES.

(1) EXCLUDES QUANTITIES OF ACETYLENE PRODUCED AND CONSUMED BY RAILROAD SHOPS, SHIPYARDS, AND SMALL ESTABLISH—MENTS USING PORTABLE GENERATORS.

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The statistics in this publication were collected on Census Monthly Form M28A.2, Industrial Gases - Production, and represent complete coverage of the approximately 670 producers of elemental gases, carbon dioxide, and acetylene.

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#### **EXPLANATION OF TERMS**

<u>Production</u>--Data shown for production represent total quantity of each chemical produced, including quantity consumed in plants, and for sale or transfer to other plants or warehouses of the same company. The statistics presented in the tables provide an up-to-date measure of activity in the inorganic field, but do not necessarily indicate amounts entering the market. In some cases, figures are included for material produced "in process" as an intermediate to the end products.



### **Industrial Gases**

**July 1971** 



U.S. DEPARTMENT OF COMMERCE / Bureau of the Census

FOR RELEASE: September 30, 1971

The statistics in this publication are based on a survey of manufacturers and represent U.S. pro and stocks of industrial gases. Estimates are included for companies whose reports were not received in time for tabulation. A more complete description of the survey appears on page 3.

Table 1. Summary of Production of Principal Industrial Gases: 1969 to 1971

	,					
Month and year	Acetylene (2813200) (Mil. cu. ft.)	Carbon dixoide liquid and gas (2813311) (Short tons)	Carbon dioxide, solid (281331) (Short tons)	Hydrogen high and low purity (99.5-100%)	Nitrogen high and low purity (99.5-100%)	Oxygen, high and low purity (99.5-100%)
	(1122. 64. 12.)	(bilote colls)	(5.1012 2010)	(1122. Cal 121)	(1111. ca. 10.)	(1121. 607.267)
1971						
July	1,186	79,435	41,354	4,501	14,174	26,263
June	1,317 1,350 1,237 1,220 1,047 953	r77,786 71,143 74,561 76,844 63,735 61,941	r39,250 29,227 27,165 20,355 17,048 18,259	4,603 4,703 4,519 4,688 4,257 4,390	14,472 13,860 13,164 13,650 12,496 12,865	27,344 28,934 27,634 29,668 26,194 26,612
1070		<b>_</b>		ĺ		
1970						
December November October September August July	1,073 1,102 1,112 1,155 1,124 1,214	57,456 56,432 63,418 74,024 73,394 69,544	20,488 20,850 24,523 29,465 33,222 34,621	4,970 4,752 5,034 4,816 4,939 4,764	(NA) (NA) (NA) (NA) (NA) (NA)	26,394 25,814 27,309 25,688 25,604 26,198
June	1,220 1,275 1,319 1,306 1,254 1,228	68,349 77,928 72,872 67,224 52,850 53,370	31,993 31,787 29,409 29,227 27,279 20,323	1,972 5,001 4,951 4,933 4,644 4,824	(NA) (NA) (NA) (NA) (NA) (NA)	26,496 27,261 26,734 27,052 25,161 26,022
1969	1					
December November October September August July.	1,217 1,126 1,258 1,219 1,154 1,168	52,457 54,719 58,866 61,129 64,010 66,525	26,675 25,694 31,679 34,910 42,327 41,618	4,980 5,113 5,575 5 184 5,642 5,109	(NA) (NA) (NA) (NA) (NA) (NA)	28,290 28,362 28,157 27,098 27,466 26,262

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			JULY 1971	JUNE 1971	JULY 1970
SIC CODE	CHEMICAL AND BASIS	UNIT OF MEASURE		QUANTITY PRODUCED	QUANTITY PRODUCED
2813200	ACETYLENE (1)	MIL.CU.FT	1 186	1 317	1 214 (NA)
	PRODUCED FOR COMPRESSION, INCLUDING CYLINDER AND PIPELINE PRODUCED FOR CONSUMPTION IN THIS PLANT	DO DO	102 394	111 417	(NA) (NA)
2813415	ARGON, HIGH PURITY PRODUCED FOR CYCLINDER AND BULK DELIVERY SHIPMENT PRODUCED FOR PIPELINE SHIPMENT	00 00	255 255	230 230	238 (NA) (NA)
2813311	PRODUCED FOR CONSUMPTION IN THIS PLANT CARBON DIOXIDE: LIQUID AND GAS (2)	DO S.TONS	79 435	r <sub>77</sub> 786	(NA)
2813331 2813420	HYDROGEN:TOTAL (3)	DO MIL.CU.FT	41 354 4 501	<sup>*</sup> 39 250 4 603	34 621 2 744
	PRODUCED FOR CYLINDER AND BULK DELIVERY SHIPMENT LIQUID PRODUCED FOR CONVERSION TO GAS PRODUCED FOR PIPELINE SHIPMENT. LIQUID PRODUCED FOR GOVERNMENT USE PRODUCED FOR CONSUMPTION IN THIS PLANT.	D0 D0 D0	926 3 083	r <sub>554</sub> 1 010 3 039	(NA) (NA) (NA)
2813440	NITROGEN; TOTAL (4)	D0	14 174	14 472	(NA)
	PRODUCED FOR CYLINDER AND BULK DELIVERY SHIPMENT. PRODUCED FOR PIPELINE SHIPMENT	D0 D0 D0	229 7 203 981	267 7 572 972	(NA) (NA) (NA)
	LIQUID: PRODUCED FOR CYCLINDER AND BULK DELIVERY SHIPMENT. PRODUCED FOR BULK SHIPMENT TO PIPELINES OR	DO	4 621	4 423	(NA)
2813450	TO OTHER AIR SEPARATION PLANTS	DO	1 140	1 238	(NA)
	GAS: PRODUCED FOR CYLINDER AND BULK DELIVERY SHIPMENT	DO	26 263	27 344	49 422
	PRODUCED FOR PIPELINE SHIPMENT	D0	18 252 3 697	19 281 73 720	(NA)
	PRODUCED FOR CYLINDER AND BULK DELIVERY SHIPMENT	DO	3 241	2 908	(NA)
	PRODUCED FOR BULK SHIPMENT TO PIPELINES OR TO OTHER AIR SEPARATION PLANTS	00 00	1 073	1 435	(NA)

<sup>(</sup>NA) NOT AVAILABLE REVISED BY 5 PERCENT OR MORE FROM PREVIOUSLY PUBLISHED

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### **Industrial Gases** August 1971



U.S. DEPARTMENT OF COMMERCE / Bureau of the Census

October 1971

SERIES:

The statistics in this publication are based on a survey of manufacturers and represent U.S. production and stocks of industrial gases. Estimates are included for companies whose reports were not received in time for tabulation. A more complete description of the survey appears on page 3.

Table 1. Summary of Production of Principal Industrial Gases: 1969 to 1971

Month and year	Acetylene (2813200)	Carbon dixoide liquid and gas (2813311)	Carbon dioxide, solid (281331)	Hydrogen high and low purity (99.5-100%)	Nitrogen high and low purity (99.5-100%)	Oxygen, high and low purity (99.5-100%)
	(Mil. cu. ft.)	(Short tons)	(Short tons)	(Mil. cu. ft.)	(Mil. cu. ft.)	(Mil. cu. ft.)
1971						
AugustJuly	1,276 1,185	96,825 <sup>r</sup> 87,505	33,810 <sup>r</sup> 32,651	4,607 4,485	13,628 14,152	21,217 26,322
June	1,317 1,350	<sup>r</sup> 77,786 71,143	r <sub>39,250</sub> 29,227	4,603 4,703	14,472 13,860	27,344 28,934
April	1,237 1,220	74,561 76,844	27,165 20,355	4,519 4,688	13,164 13,650	27,634 29,668
February January	1,047 953	63,735 61,941	17,048 18,259	4,257 4,390	12,496 12,865	26,194 26,612
1970						
December November October September August July. June	1,073 1,102 1,112 1,155 1,124 1,214	57,456 56,432 63,418 74,024 73,394 69,544	20,488 20,850 24,523 29,465 33,222 34,621 31,993	4,970 4,752 5,034 4,816 4,939 4,764	(NA ) (NA ) (NA ) (NA ) (NA ) (NA )	26,394 25,814 27,309 25,688 25,604 26,198
May. April March February January	1,275 1,319 1,306 1,254 1,228	77,928 72,872 67,224 52,850 53,370	31,787 29,409 29,227 27,279 20,323	5,001 4,951 4,933 4,644 4,824	(NA ) (NA ) (NA ) (NA ) (NA )	27,261 26,734 27,052 25,161 26,022
1969						
December	1,217 1,126 1,258 1,219	52,457 54,719 58,866 61,129	26,675 25,694 31,679 34,910	4,980 5,113 5,575 5,184	(NA ) (NA ) (NA ) (NA )	28,290 28,362 28,157 27,098
August	1,154	64,010	42,327	5,642	(NA)	27,466

Inquiries concerning these figures should be addressed to the U.S. Department of Commerce, Bureau of the Census, Industry Division, Washington, D.C. 20233. This publication is for sale by the Bureau of the Census, Price: 15 cents per copy-\$1.50 per year.

<sup>(</sup>NA) Not available.  $^{\mathbf{r}}$ Revised by 5 percent or more from previously published figures.

			AUGUST 1971	JULY 1971	AUGUST 1970
SIC CODE	CHEMICAL AND BASIS	UNIT OF MEASURE	QUANTITY PRODUCED	QUANTITY PRODUCED	QUANTITY PRODUCED
2813200	ACETYLENE (1)	MIL.CU.FT	1 276	1 185	1 124
	THAT SHIPPED TO BE COMPRESSED)	DO	777	687	(NA)
İ	AND PIPELINE	DO DO	109 390	104 394	(NA) (NA)
2813415	ARGON, HIGH PURITY	00	227	255	235
	SHIPMENT	D0 D0 D0	227 - -	255 - -	(NA) (NA) (NA)
2813311 2813331	CARBON DIOXIDE: LIQUID AND GAS (2)	S.TONS	96 825 33 810	r87 505 r32 651	73 394 33 222
2813420		MIL.CU.FT	4 607	4 485	4 939
	PRODUCED FOR CYLINDER AND BULK DELIVERY SHIPMENT	D0 D0 D0 D0 D0	476 901 3 230	434 926 3 125	(NA) (NA) (NA) (NA) (NA)
2813440	NITROGEN: TOTAL (4)	DO	13 628	14 152	(NA)
	GAS: PRODUCED FOR CYLINDER AND BULK DELIVERY SHIPMENT. PRODUCED FOR PIPELINE SHIPMENT	D0 D0	174 7 018 1 048	222 7 204 980	(NA) (NA) (NA)
	LIQUID: PRODUCED FOR CYCLINDER AND BULK DELIVERY SHIPMENT		4 575	4 626	(NA)
	TO OTHER AIR SEPARATION PLANTS	DO DO	813	1 120	(NA)
2813450	OXYGEN+ TOTAL	DO	21 217	26 322	131 846
	PRODUCED FOR CYLINDER AND BULK DELIVERY SHIPMENT	DO DO DO	} 13 675 3 660	18 311 3 697	(NA) (NA) (NA)
	LIQUID: PRODUCED FOR CYLINDER AND BULK DELIVERY SHIPMENT	DO	3 019	3 335	(NA)
	TO OTHER AIR SEPARATION PLANTS	DO DO	863	r 979	(NA)

(NA) NOT AVAILABLE

(2) EXCLUDES PRODUCTION OF LIQUID AND GAS CO2 CONVERTED TO AND REPORTED AS DRY ICE AND ALSO AMOUNTS CONVERTED FROM PURE CO2 (LIQUID OR SOLID) PURCHASED OR RECEIVED FROM OTHER PLANTS. ALSO EXCLUDES QUANTITIES PRODUCED AND CONSUMED IN PLANTS MANUFACTURING SODA ASH OR UPPA.

OTHER PLANTS. ALSO EXCLUDES QUANTITIES PRODUCED AND CONSUMED IN PLANTS MANUFACTURING SODA ASH OR UREA.

(3) EXCLUDES QUANTITIES PRODUCED AND CONSUMED IN THE
MANUFACTURE OF METHANOL AND AMMONIA, BUT INCLUDES AN UNSPECIFIED AMOUNT OF HYDROGEN PRODUCED FOR SALE OR INTERPLANT TRANSFER TO PLANTS CONSUMING JHIS GAS IN THE PRODUCTION OF AMMONIA. ALSO EXCLUDES AMOUNTS OF HYDROGEN
PRODUCED IN PETROLEUM REFINERIES FOR CAPTIVE USE. HOWEVER,
OF THE TOTAL SHOWN FOR LOWER PURITY HYDROGEN PRIOR TO
1969, 70 TO 75 PERCENT WAS ACCOUNTED FOR BY PETROLEUM REFINERS WITH CAPTIVE HYDROGEN PRODUCTION. NOT ALL SUCH
PETROLEUM REFINERIES WERE CANVASSED IN THIS SURVEY.

(4) EXCLUDES AMOUNTS PRODUCED AND USED IN THE MANUFACTURE OF AMMONIA AND AMMONIA DERIVATIVES.

<sup>&</sup>quot;REVISED BY 5 PERCENT OR MORE FROM PREVIOUSLY PUBLISHED FIGURES.

<sup>(1)</sup> EXCLUDES QUANTITIES OF ACETYLENE PRODUCED AND CONSUMED BY RAILROAD SHOPS; SHIPYARDS; AND SMALL ESTABLISHMENTS USING PORTABLE GENERATORS.

The statistics in this publication were collected on Census Monthly Form M28A.2, Industrial Gases-Production, and represent complete coverage of the approximately 670 producers of elemental gases, carbon dioxide, and acetylene.

The current month's figures may include estimates for respondents whose reports were not received in time for tabulation. Such estimates are based on month-to-month trends shown by reporting firms and are generally limited to a maximum of 25 percent for any one item. Individual items with higher imputation rates are footnoted.

The imputation rate is not an explicit indicator of the potential error in published figures due to nonresponse, because the actual monthly movements for nonrespondents may or may not closely agree with the imputed movements. The probable range of difference between the actual and imputed figures is unknown. The degree of uncertainty regarding the accuracy of the data however, increases as the percentage of imputation increases. Figures with high imputation rates, therefore, should be used with caution.

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The data are not adjusted for seasonal variation or number of working days.

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#### **EXPLANATION OF TERMS**

<u>Production</u>--Data shown for production represent total quantity of each chemical produced, including quantity consumed in plants, and for sale or transfer to other plants or warehouses of the same company. The statistics presented in the tables provide an up-to-date measure of activity in the inorganic field, but do not necessarily indicate amounts entering the market. In some cases, figures are included for material produced "in process" as an intermediate to the end products.



### **Industrial Gases** September 1971



U.S. DEPARTMENT OF COMMERCE / Bureau of the Census

December 1971 SERIES: M28C(71)-9

The statistics in this publication are based on a survey of manufacturers and represent U.S. production and stocks of industrial gases. Estimates are included for companies whose reports were not received in time for tabulation. A more complete description of the survey appears on page 3.

Table 1. Summary of Production of Principal Industrial Gases: 1969 to 1971

Month and year	Acetylene (2813200)	Carbon dioxide liquid and gas (2813311)	Carbon dioxide, solid (281331)	Hydrogen high and low purity (99.5_100%)	Nitrogen high and low purity (99.5-100%)	Oxygen, high and low purity (99.5-100%)
	(M11. cu. ft.)	(Short tons)	(Short tons)	(Mil. cu. ft.)	(Mil. cu. ft.)	(Mil. cu. ft.)
1971						
September	1,020 1,038	89,167 96,829	30,524 33,810	4,328 4,615	14,209 13,867	23,558 20,740
July	1,185	87,505	32,651	4,485	14,152	26,322
June May April	1,317 1,350 1,237	<sup>r</sup> 77,786 71,143 74,561	r <sub>39,250</sub> 29,227 27,165	4,603 4,703 4,519	14,472 13,860 13,164	27,344 28,934 27,634
March February January	1,220 1,047 953	76,844 63,735 61,941	20,355 17,048 18,259	4,688 4,257 4,390	13,650 12,496 12,865	29,666 26,19 26,61
1970						
December. November. October. September. August. July.	1,073 1,102 1,112 1,155 1,124 1,214	57,456 56,432 63,418 74,024 73,394 69,544	20,488 20,850 24,523 29,465 33,222 34,621	4,970 4,752 5,034 4,816 4,939 4,764	(NA) (NA) (NA) (NA) (NA) (NA)	26,39- 25,81- 27,30- 25,68- 25,60- 26,19-
June	1,220 1,275 1,319 1,306 1,254	68,349 77,928 72,872 67,224 52,850 53,370	31,993 31,787 29,409 29,227 27,279 20,323	4,972 5,001 4,951 4,933 4,644 4,824	(NA) (NA) (NA) (NA) (NA) (NA)	26,49 27,26 26,73 27,05 25,16 26,02
1969						
December November October. September.	1,217 1,126 1,258 1,219	52,457 54,719 58,866 61,129	26,675 25,694 31,679 34,910	4,980 5,113 5,575 5,184	(NA) (NA) (NA) (NA)	28,290 28,362 28,157 27,098

<sup>(</sup>NA) Not available.

Inquiries concerning these figures should be addressed to the U.S. Department of Commerce, Bureau of the Census, Industry Division, Washington, D.C. 20233. This publication is for sale by the Bureau of the Census, Price: 15 cents per copy—\$1.50 per year.

Revised by 5 percent or more from previously published figures.

			SEPTEMBER 1971	AUGUST 1971	SEPTEMBER 1970
SIC CODE	CHEMICAL AND BASIS	UNIT OF MEASURE	QUANTITY PRODUCED	QUANTITY PRODUCED	QUANTITY PRODUCED
2813200	PRODUCED FOR PIPELINE SHIPMENT (EXCLUDING THAT SHIPPED TO BE COMPRESSED)	MIL.CU.FT	1 020 513	<sup>r</sup> 1 038	1 155 (NA)
İ	PRODUCED FOR COMPRESSION: INCLUDING CYLINDER AND PIPELINE	D0 D0	116 391	111 390	(NA) (NA)
2813415	** PROPULED FOR CYCLINCE SAULK DELIVER YNDER YNDUNG CHA PADULOCA FOR CYCLINCE CHAPTER TO THE PROPULATION OF	DO	258	227	259
,	SHIPMENT	D0 D0	258 - -	227	(NA) (NA) (NA)
2813311 2813331	CARBON DIOXIDE: LIQUID AND GAS (2)	S.TONS DO	89 167 30 524	96 829 33 810	74 024 29 465
2813420	HYDROGEN:TOTAL (3)	MIL.CU.FT	4 328	4 615	4 816
	SHIPMENT LIQUID PRODUCED FOR CONVERSION TO GAS PRODUCED FOR PIPELINE SHIPMENT LIQUID PRODUCED FOR GOVERNMENT USE. PRODUCED FOR CONSUMPTION IN THIS PLANT.	D0 D0 D0 D0	739 3 177	475 901 3 239	(NA)
2813440	   NITROGEN: TOTAL (4)	DO	14 209	13 867	(NA)
	PRODUCED FOR CYLINDER AND BULK DELIVERY SHIPMENT	D0 D0	187 7 075 963		(NA)
	LIQUID: PRODUCED FOR CYCLINDER AND BULK DELIVERY SHIPMENT	DC	4 645	4 632	(NA)
	TO OTHER AIR SEPARATION PLANTS		574	547	(NA)
2813450	OXYGEN+ TOTAL	DO	23 555	20 746	25 688
	PRODUCED FOR CYLINDER AND BULK DELIVERY SHIPMENT	D0 D0 D0	15 536 3 710		(NA)
	LIQUID:  PRODUCED FOR CYLINDER AND BULK DELIVERY SHIPMENT	DO	3 310	3 04!	5 (NA)
	TO OTHER AIR SEPARATION PLANTS		978	863	3 { (NA) (NA)

(NA) NOT AVAILABLE "REVISED BY 5 PERCENT OR MORE FROM PREVIOUSLY PUBLISHED FIGURES.

<sup>(1)</sup> EXCLUDES QUANTITIES OF ACETYLENE PRODUCED AND CON-SUMED BY RAILROAD SHOPS: SHIPYARDS: AND SMALL ESTABLISH-MENTS USING PORTABLE GENERATORS:

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(2) EXCLUDES PRODUCTION OF LIQUID AND GAS CO2 CONVERTED TO AND REPORTED AS DRY ICE AND ALSO AMOUNTS CONVERTED FROM PURE CO2 (LIQUID OR SOLID) PURCHASED OR RECEIVED FROM OTHER PLANTS. ALSO EXCLUDES QUANTITIES PRODUCED AND CONSUMED IN PLANTS MANUFACTURING SODA ASH OR UREA.

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PRODUCED IN PETROLEUM REFINERIES FOR CAPTIVE USE. HOWEVER.
OF THE TOTAL SHOWN FOR LOWER PURITY HYDROGEN PRIOR TO
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#### **EXPLANATION OF TERMS**

<u>Production</u>--Data shown for production represent total quantity of each chemical produced, including quantity consumed in plants, and for sale or transfer to other plants or warehouses of the same company. The statistics presented in the tables provide an up-to-date measure of activity in the inorganic field, but do not necessarily indicate amounts entering the market. In some cases, figures are included for material produced "in process" as an intermediate to the end products.



# Industrial Gases October 1971



U.S. DEPARTMENT OF COMMERCE / Bureau of the Census

January 1972

SERIES: M28C(71)-10

The statistics in this publication are based on a survey of manufacturers and represent U.S. production and stocks of industrial gases. Estimates are included for companies whose reports were not received in time for tabulation. A more complete description of the survey appears on page 3.

Table 1. Summary of Production of Principal Industrial Gases: 1969 to 1971

Month and year	Acetylene (2813200)	Carbon dioxide liquid and gas (2813311)	Carbon dioxide, solid (281331)	Hydrogen high and low purity (100%)	Nitrogen high and low purity (100%)	Oxygen, high and low purity (100%)
	(Mil. cu. ft.)	(Short tons)	(Short tons)	(Mil. cu. ft.)	(M11. cu. ft.)	(Mil. cu. ft.)
1971						
OctoberSeptemberAugustJuly	1,087	84,593	28,984	5,139	14,396	25,049
	1,018	*84,156	<sup>r</sup> 32,417	4,355	13,437	23,565
	1,038	96,829	33,810	4,615	13,867	20,740
	1,185	87,505	32,651	4,485	14,152	26,322
June May. April March Pebruary. January.	1,317	77,786	39,250	4,603	14,472	27,344
	1,350	71,143	29,227	4,703	13,860	28,934
	1,237	74,561	27,165	4,519	13,164	27,634
	1,220	76,844	20,355	4,688	13,650	29,668
	1,047	63,735	17,048	4,257	12,496	26,194
	953	61,941	18,259	4,390	12,865	26,612
1970						
December. November. October. September August. July.	1,073	57,456	20,488	4,970	(NA)	26,394
	1,102	56,432	20,850	4,752	(NA)	25,814
	1,112	63,418	24,523	5,034	(NA)	27,309
	1,155	74,024	29,465	4,816	(NA)	25,688
	1,124	73,394	33,222	4,939	(NA)	25,604
	1,214	69,544	34,621	4,764	(NA)	26,198
June	1,220	68,349	31,993	4,972	(NA)	26,496
	1,275	77,928	31,787	5,001	(NA)	27,261
	1,319	72,872	29,409	4,951	(NA)	27,734
	1,306	67,224	29,227	4,933	(NA)	27,052
	1,254	52,850	27,279	4,644	(NA)	25,161
	1,228	53,370	20,323	4,824	(NA)	26,022
1969		1				
December	1,217	52,457	26,675	4,980	(NA)	28,290
	1,126	54,719	25,694	5,113	(NA)	28,362
	1,258	58,866	31,679	5,575	(NA)	28,157

<sup>(</sup>NA) Not available.

Revised by 5 percent or more from previously published figures.

	·		OCTOBER 1971	SEPTEMBER 1971	OCTOBER 1970
SIC CODE	CHEMICAL AND BASIS	UNIT OF MEASURE	QUANTITY PRODUCED	QUANTITY PRODUCED	QUANTITY PRODUCED
2813200		MIL.CU.FT	1 087	1 018	1 112
	PRODUCED FOR PIPELINE SHIPMENT (EXCLUDING THAT SHIPPED TO BE COMPRESSED) • • • • • • • • • • • • • • • • • • •	D0 D0	574 122	513 115	(NA)
2813415	PRODUCED FOR CONSUMPTION IN THIS PLANT ARGON: HIGH PURITY	D0	391 289	390 258	(NA) 219
2013413	PRODUCED FOR CYCLINDER AND BULK DELIVERY SHIPMENT PRODUCED FOR PIPELINE SHIPMENT PRODUCED FOR CONSUMPTION IN THIS PLANT	D0 D0	289	258	(NA) (NA) (NA)
2813311 2813331	CARBON DIOXIDE: LIQUID AND GAS (2)	s.TONS	84 593 28 984	r84 156 r32 417	63 418 24 523
2813420	PRODUCED FOR CYLINDER AND BULK DELIVERY	MIL.CU.FT	5 139	4 355	5 034
:	SHIPMENT	D0 D0 D0 D0	468 1 121 3 550	412 738 3 205	(NA) (NA) (NA) (NA)
2813440	NITROGEN; TOTAL (4)	DO	14 396	13 437	(NA)
i	PRODUCED FOR CYLINDER AND BULK DELIVERY SHIPMENT	D0 D0 D0	239 7 415 1 053	186 7 070 962	(AA) (AA) (AA)
	LIQUID: PRODUCED FOR CYCLINDER AND BULK DELIVERY SHIPMENT		5 059	4 645	(NA)
	TO OTHER AIR SEPARATION PLANTS	1	630		(NA)
2813450	OXYGEN: TOTAL	DO	25 049	23 565	150 961
	SHIPMENT	D0 D0	16 804 3 360	15 536	(NA) (NA) (NA)
	LIQUID: PRODUCED FOR CYLINDER AND BULK DELIVERY SHIPMENT	DO	<sup>5</sup> 4 060	3 338	(NA)
	TO OTHER AIR SEPARATION PLANTS	DO	825	978	( (NA ) (NA )

(NA) NOT AVAILABLE "REVISED BY 5 PERCENT OR MORE FROM PREVIOUSLY PUBLISHED

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(5) OXYGEN GAS, PRODUCED FOR CYLINDER AND BULK DELIVERY SHIPMENT COMBINED WITH OXYGEN LIQUID, PRODUCED FOR CYLINDER AND BULK DELIVERY SHIPMENT COMBINED WITH OXYGEN LIQUID, PRODUCED FOR CYLINDER AND BULK DELIVERY SHIPMENT COMBINED WITH OXYGEN LIQUID, PRODUCED FOR CYLINDER AND BULK DELIVERY SHIPMENT.

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### **Industrial Gases** November 1971



U.S. DEPARTMENT OF COMMERCE / Bureau of the Census

January 1972

SERIES: M28C

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Table 1. Summary of Production of Principal Industrial Gases: 1969 to 1975

		,	,	<del>,</del> _		
		Carbon	Carbon	Hydrogen	Nitrogen	Oxygen,
	Acetylene	dioxide	dioxide,	high and	high and	high and
	(2813200)	liquid and gas	solid	low purity	low purity	low purity
Month and year	` ′	(2813311)	(281331)	(95-100%)	(95-100%)	(95_100%)
		, ,	,	' ' '	, , , , ,	•
	(Mil. cu. ft.)	(Short tons)	(Short tons)	(Mil. cu. ft.)	(Mil. cu. ft.)	(Mil. cu. ft.)
	·	· ·		<u> </u>	<u> </u>	
			,			
1971						
November	1,119	79,128	<sub>2</sub> 23,700	4,687	13,821	24,340
October	1,055	84,593	27,178	5,139	14,273	24,926
September	1,018	84,156	32,417	4,355	13,437	23,565
August	1,038	96,829	33,810	4,615	13,867	20,740
July	1,185	87,505	32,651	4,485	14,152	26,322
June	1,317	77,786	39,250	4,603	14,472	27,344
May	1,350	71,143	29,227	4,703	13,860	28,934
April	1,237	74,561	27,165	4,519	13,164	27,634
March	1,220	76,844	20,355	4,688	13,650	29,668
February	1,047	63,735	17,048	4,257	12,496	26,194
January	953	61,941	18,259	4,390	12,865	26,612
January	200	01,541	10,200	1,000	12,000	,
1970						
December	1,073	57,456	20,488	4,970	(NA)	26,394
November	1,102	56,432	20,850	4,752	(NA)	25,814
October	1,112	63,418	24,523	5,034	(NA)	27,309
September	1,155	74,024	29,465	4,816	(NA)	25,688
August	1,124	73,394	33,222	4,939	(NA)	25,604
July	1,214	69,544	34,621	4,764	(NA)	26,198
	1 000	60.840	21 002	4 072	(NA)	26,496
June	1,220	68,349	31,993	4,972	(NA)	27,261
May	1,275	77,928	31,787	5,001	(NA)	27,734
April	1,319	72,872	29,409	4,951 4,933	(NA)	27,052
March	1,306	67,224	29,227		(NA)	25,161
February	1,254	52,850	27,279	4,644	(NA)	26,022
January	1,228	53,370	20,323	4,824	(NA)	20,022
1969						
December	1,217	52,457	26,675	4,980	(NA)	28,290
November	1,126	54,719	25,694	5,113	(NA)	28,362
	1 -, -20	1,		1		

Inquiries concerning these figures should be addressed to the U.S. Department of Commerce, Bureau of the Census, Industry Division, Washington, D.C. 20233. This publication is for sale by the Bureau of the Census, Price: 15 cents per copy-\$1.50 per year.

<sup>(</sup>NA) Not available.  $^{\rm r}$ Revised by 5 percent or more from previously published figures.

	TABLE 2PRIMARY PRODUCTION OF SPECIFIED INDUSTRIAL GASES								
			NOVEMBER 1971	OCTOBER 1971	NOVEMBER 1970				
SIC	CHEMICAL AND BASIS	UNIT OF MEASURE	QUANTITY PRODUCED	QUANTITY PRODUCED	QUANTITY PRODUCED				
2813200		MIL.CU.FT	1 119	1 055	1 102				
ļ	PRODUCED FOR PIPELINE SHIPMENT (EXCLUDING THAT SHIPPED TO BE COMPRESSED)	00	574	574	(NA)				
	AND PIPELINE PRODUCED FOR CONSUMPTION IN THIS PLANT		123 422	121 r360	(NA) (NA)				
2813415	ARGON: HIGH PURITY PRODUCED FOR CYCLINDER AND BULK DELIVERY SHIPMENT	DO	271 271	287 287	241 (NA)				
	PRODUCED FOR PIPELINE SHIPMENT. PRODUCED FOR CONSUMPTION IN THIS PLANT.	00	-	-	(NA) (NA)				
2813311 2813331	CARBON DIOXIDE: LIQUID AND GAS (2)	S.TONS DO	79 128 23 700	84 593 27 178	56 432 20 850				
2813420	HYDROGEN, TOTAL (3)	MIL.CU.FT	4 687	5 139	4 752				
	SHIPMENT LIQUID PRODUCED FOR CONVERSION TO GAS PRODUCED FOR PIPELINE SHIPMENT	DO DO DO	484 970	468 1 121	(NA) (NA) (NA)				
	LIQUID PRODUCED FOR GOVERNMENT USE	DO DO	3 233	3 550	(NA)				
2813440	NITROGEN, TOTAL (4)	po	13 821	14 273	(NA)				
	PRODUCED FOR CYLINDER AND BULK DELIVERY SHIPMENT	DO DO	236 7 492 1 024	239 7 415 1 014	(NA)				
	LIQUID: PRODUCED FOR CYCLINDER AND BULK DELIVERY SHIPMENT	Po	4 534	5 044	(NA)				
	PRODUCED FOR BULK SHIPMENT TO PIPELINES OF TO OTHER AIR SEPARATION PLANTS	DO	535	r561	(NA)				
2813450	PRODUCED FOR CONSUMPTION IN THIS PLANT .	DO DO	24 340	24 926	125 706				
	GAS: PRODUCED FOR CYLINDER AND BULK DELIVERY	200	(5)	(5)	(NA)				
	SHIPMENT	DO DO DO	16 106 3 281	, ,	(NA)				
	LIQUID: PRODUCED FOR CYLINDER AND BULK DELIVERY SHIPMENT.	<b>D</b> O	<sup>5</sup> 4 036	<sup>5</sup> 4 577	(AA)				
	PRODUCED FOR BULK SHIPMENT TO PIPELINES OF TO OTHER AIR SEPARATION PLANTS PRODUCED FOR CONSUMPTION IN THIS PLANT .		917	r867	(NA)				

(NA) NOT AVAILABLE REVISED BY 5 PERCENT OR MORE FROM PREVIOUSLY PUBLISHED FIGURES.

"REVISED BY 5 PERCENT OR MORE FROM PREVIOUSLY PUBLISHED FIGURES.

(1) EXCLUDES QUANTITIES OF ACETYLENE PRODUCED AND CONSUMED BY RAILROAD SHOPS, SHIPYARDS, AND SMALL ESTABLISHMENTS USING PORTABLE GENERATORS.

(2) EXCLUDES PRODUCTION OF LIQUID AND GAS CO2 CONVERTED TO AND REPORTED AS DRY ICE AND ALSO AMOUNTS CONVERTED FROM PURE CO2 (LIQUID OR SOLID) PURCHASED OR RECEIVED FROM OTHER PLANTS. ALSO EXCLUDES QUANTITIES PRODUCED AND CONSUMED IN PLANTS MANUFACTURING SODA ASH OR UREA.

(3) EXCLUDES QUANTITIES PRODUCED AND CONSUMED IN THE MANUFACTURE OF METHANOL AND AMMONIA, BUT INCLUDES AN UNSPECIFIED AMOUNT OF HYDROGEN PRODUCED FOR SALE OR INTERPLANT TRANSFER TO PLANTS CONSUMING THIS GAS IN THE PRODUCTION OF AMMONIA. ALSO EXCLUDES AMOUNTS OF HYDROGEN PRODUCED IN PETROLEUM REFINERIES FOR CAPTIVE USE. HOWEVER, OF THE TOTAL SHOWN FOR LOWER PURITY HYDROGEN PRION TO 1969, 70 TO 75 PERCENT WAS ACCOUNTED FOR BY PETROLEUM REFINERIES WITH CAPTIVE HYDROGEN PRODUCTION. NOT ALL SUCH PETROLEUM REFINERIES WERE CANVASSED IN THIS SURVEY.

(4) EXCLUDES AMOUNTS PRODUCED AND USED IN THE MANUFACTURE OF AMMONIA AND AMMONIA DERIVATIVES.

(5) OXYGEN GAS, PRODUCED FOR CYLINDER AND BULK DELIVERY SHIPMENT COMBINED WITH OXYGEN LIQUID, PRODUCED FOR CYLINDER AND BULK DELIVERY SHIPMENT.

AND BULK DELIVERY SHIPMENT.

The statistics in this publication were collected on Census Monthly Form M28A.2, Industrial Gases-Production, and represent complete coverage of the approximately 670 producers of elemental gases, carbon dioxide, and acetylene,

The current month's figures may include estimates for respondents whose reports were not received in time for tabulation. Such estimates are based on month-to-month trends shown by reporting firms and are generally limited to a maximum of 25 percent for any one item. Individual items with higher imputation rates are footnoted.

The imputation rate is not an explicit indicator of the potential error in published figures due to nonresponse, because the actual monthly movements for nonrespondents may or may not closely agree with the imputed movements. The probable range of difference between the actual and imputed figures is unknown. The degree of uncertainty regarding the accuracy of the data however, increases as the percentage of imputation increases. Figures with high imputation rates, therefore, should be used with caution.

Statistics for previous months may be revised, due to receipt of corrected data from respondents, including late reports for which estimates were made, and other corrections. Figures which were revised significantly are indicated by footnotes.

The data are not adjusted for seasonal variation or number of working days.

#### RELATED REPORTS

Monthly Current Industrial Report, Inorganic Chemicals, Series M28A, includes production and stock data for specified inorganic chemicals. Monthly CIR report, Inorganic Fertilizer Materials and Related Acids, Series M28B, includes production and stock data for ammonia and ammonia compounds, phosphatic fertilizers, and sulfuric acid.

An annual Current Industrial Report covering production and shipments of industrial gases is published in this series. The annual report includes more historical data and product detail than are shown in the monthly reports, and also includes detail by States for a number of industrial gases. The report is numbered M28A, Supplement 2.

#### **EXPLANATION OF TERMS**

<u>Production</u>--Data shown for production represent total quantity of each chemical produced, including quantity consumed in plants, and for sale or transfer to other plants or warehouses of the same company. The statistics presented in the tables provide an up-to-date measure of activity in the inorganic field, but do not necessarily indicate amounts entering the market. In some cases, figures are included for material produced "in process" as an intermediate to the end products.

Stocks--Data shown for stocks represent quantities on hand, at the end of the month, at producing locations only, unless footnoted to indicate that the stock figure represents total stocks of producing companies including amounts held at locations other than producing plants.

<u>Units of measure</u>--All figures reported in million cubic feet at  $70^{\circ}$ F and 1 atmosphere pressure, unless otherwise specified.



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U.S. DEPARTMENT OF COMMERCE / Bureau of the Census



February 1972

SERIES: M28C(71)-12

The statistics in this publication are based on a survey of manufacturers and represent U.S. production and stocks of industrial gases. Estimates are included for companies whose reports were not received in time for tabulation. A more complete description of the survey appears on page 3.

Table 1. Summary of Production of Principal Industrial Gases: 1969 to 1971

Month and year	Acetylene (2813200)	Carbon dioxide liquid and gas (2813311)	Carbon dioxide, solid (281331)	Hydrogen high and low purity (95-100%)	Nitrogen high and low purity (95-100%)	Oxygen, high and low purity (95-100%)
	(Mil. cu. ft.)	(Short tons)	(Short tons)	(Mil. cu. ft.)	(Mil. cu. ft.)	Mil. cu. ft.)
1971						
December	1,092	80,109	21,584	4,771	14,277	26,277
November	1,119	79,128	23,723	4,613	13,717	24,342
October	1,055	84,593	27,178	5,139	14,273	24,926
September	1,018	84,156	32,417	4,355	13,437	23,565
August	1,038	96,829	33,810	4,615	13,867	20,740
July	1,185	87,505	32,651	4,485	14,152	26,322
June	1,317	77,786	39,250	4,603	14,472	27,344
May	1,350	71,143	29,227	4,703	13,860	28,934
April	1,237	74,561	27,165	4,519	13,164	27,634
March	1,220	76,844	20,355	4,688	13,650	29,668
February	1,047	63,735	17,048	4,257	12,496	26,194
January	953	61,941	18,259	4,390	12,865	26,612
1970	·					
December	1,073	57,456	20,488	4,970	(NA)	26,394
November	1,102	56,432	20,850	4,752	(NA)	25,814
October	1,112	63,418	24,523	5,034	(NA)	27,309
September	1,155	74,024	29,465	4,816	(NA)	25,688
August	1,124	73,394	33,222	4,939	(NA)	25,604
July	1,214	69,544	34,621	4,764	(NA)	26,198
June	1,220	68,349	31,993	4,972	(NA)	26,496
May	1,275	77,928	31,787	5,001	(NA)	27,261
April	1,319	72,872	29,409	4,951	(NA)	27,734
March	1,306	67,224	29,227	4,933	(NA)	27,052
February	1,254	52,850	27,279	4,644	(NA)	25,161
January	1,228	53,370	20,323	4,824	(NA)	26,022
1969			,			
December	1,217	52,457	26,675	4,980	(NA)	28,290

<sup>(</sup>NA) Not available.

Inquiries concerning these figures should be addressed to the U.S. Department of Commerce, Bureau of the Census, Industry Division, Washington, D.C. 20233. This publication is for sale by the Bureau of the Census, Price: 15 cents per copy—\$1.50 per year.

			DECEMBER 1971	NOVEMBER 1971	DECEMBER 1970
		· · ·			
SIC	CHEMICAL AND BASIS	UNIT OF MEASURE	QUANTITY PRODUCED	QUANTITY PRODUCED	QUANTITY PRODUCED
2813200	ACETYLENE (1)	MIL.CU.FT	1 092	1 119	1 073
	THAT SHIPPED TO BE COMPRESSED)	D0	564	574	(NA)
	PRODUCED FOR COMPRESSION: INCLUDING CYLINDER AND PIPELINE PRODUCED FOR CONSUMPTION IN THIS PLANT	DO DO	125 403	123 422	(NA) (NA)
2813415	ARGON, HIGH PURITY	DO	284	273	246
	SHIPMENT	D0 D0 D0	284	273	(NA) (NA) (NA)
	CARBON DIOXIDE:		_	] _	(100)
2813311 2813331	LIQUID AND GAS (2)	S.TONS DO	80 109 21 584	79 128 23 723	57 456 20 488
2813420	HYDROGEN:TOTAL (3)	MIL.CU.FT	4 771	4 613	4 970
	SHIPMENT	D0 D0	446	484	(NA
	PRODUCED FOR PIPELINE SHIPMENT	DO DO	920	<sup>r</sup> 896	(NA
	PRODUCED FOR CONSUMPTION IN THIS PLANT	DO	3 405	3 233	(NA)
2813440	NITROGEN, TOTAL (4)	D0	14 277	13 717	(NA
	PRODUCED FOR CYLINDER AND BULK DELIVERY SHIPMENT	Do	260	237	(NA
	PRODUCED FOR PIPELINE SHIPMENT	DO DO	7 906	7 492 1 023	(NA) (NA)
	LIQUID:				
	PRODUCED FOR CYCLINDER AND BULK DELIVERY	DO	4 520	4 415	(NA
	PRODUCED FOR BULK SHIPMENT TO PIPELINES OR TO OTHER AIR SEPARATION PLANTS	DO	} 550	550	(NA
2813450	PRODUCED FOR CONSUMPTION IN THIS PLANT OXYGEN: TOTAL	DO	1		
	GAS: PRODUCED FOR CYLINDER AND BULK DELIVERY	50	26 277	24 342	26 39
	SHIPMENT	DO DO	(5)	(5)	(.NA
•	PRODUCED FOR CONSUMPTION IN THIS PLANT	DO	17 765 3 816	16 604 3 281	(NA (NA
	LIQUID: PRODUCED FOR CYLINDER AND BULK DELIVERY	:			
	SHIPMENT	DO	53 797	<sup>5</sup> 3 583	(NA
	TO OTHER AIR SEPARATION PLANTS	DO DO	899	874	(NA

(NA) NOT AVAILABLE REVISED BY 5 PERCENT OR MORE FROM PREVIOUSLY PUBLISHED FIGURES.

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OF THE TOTAL SHOWN FOR LOWER PURITY HYDROGEN PRIOR TO 1969. 70 TO 75 PERCENT WAS ACCOUNTED FOR BY PETROLEUM REFINERS WITH CAPTIVE HYDROGEN PRODUCTION. NOT ALL SUCH PETROLEUM REFINERIES WERE CANVASSED IN THIS SURVEY.

(4) EXCLUDES AMOUNTS PRODUCED AND USED IN THE MANUFACTURE OF AMMONIA AND AMMONIA DERIVATIVES.

(5) IMPUTATION RATE EXCEEDS 25 PERCENT.

The statistics in this publication were collected on Census Monthly Form M28A.2, Industrial Gases-Production, and represent complete coverage of the approximately 670 producers of elemental gases, carbon dioxide, and acetylene.

The current month's figures may include estimates for respondents whose reports were not received in time for tabulation. Such estimates are based on month-to-month trends shown by reporting firms and are generally limited to a maximum of 25 percent for any one item. Individual items with higher imputation rates are footnoted.

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#### **EXPLANATION OF TERMS**

<u>Production</u>--Data shown for production represent total quantity of each chemical produced, including quantity consumed in plants, and for sale or transfer to other plants or warehouses of the same company. The statistics presented in the tables provide an up-to-date measure of activity in the inorganic field, but do not necessarily indicate amounts entering the market. In some cases, figures are included for material produced "in process" as an intermediate to the end products.

Stocks--Data shown for stocks represent quantities on hand, at the end of the month, at producing locations only, unless footnoted to indicate that the stock figure represents total stocks of producing companies including amounts held at locations other than producing plants.

<u>Units of measure</u>—All figures reported in million cubic feet at 70 °F and 1 atmosphere pressure, unless otherwise specified.



## **CURRENT INDUSTRIAL REPORTS**

Industrial Gases

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Summary for 1971

(Preliminary)



U. S. DEPARTMENT OF COMMERCE • Social and Economic Statistics Administration • BUREAU OF THE CENSUS

April 1972

SERIES: M28C(71)-13

Annual data for 1971 and 1970 shown in this release are a compilation of the monthly figures which have been appearing in this series. The figures for 1971 should be considered as preliminary and subject to revisions based on information furnished on Form MA-28E.2, Annual Report on Shipments and Production of Industrial Gases.

The statistics presented in the accompanying tables are for primary production, covering quantities produced for further processing in the same plant, for intra-company transfer, and for sale. They provide an up-to-date measure of activity in the inorganic field but do not necessarily indicate amounts entering the market. In some cases figures are included for material produced "in process" as an intermediate to the end products.

ACKNOWLEDGMENTS--This report was prepared in the Industry Division under the direction of Lonnie M. Conner, Chief, Chemicals and Wood Products Branch. Reese R. Morgan, Chief, Chemicals, assisted by Doris W. Funk, was directly responsible for the review of the data and preparation of the report. Elmer S. Biles, Acting Chief of the Division, and Louis J. Owen, Acting Assistant Division Chief, of Commodity and Industry Programs, provided overall direction and coordination of this project.

		Unit of	Product	i.on
code	Chemical and basis	measure	1971	1970
2813200	Acetylene (1) Produced for pipeline shipment (excluding	.Mil.cu.ft.,	13,647	14,834
	that shipped to be compressed	.,do,	7,622	(na)
	and pipeline	do	1,426	(NA)
	Produced for consumption in this plant	do	4,629	(na)
2813415	Argon, high purity	,do	3,014	2,742
	Produced for cylinder and bulk delivery shipment	do	3,014	(NA)
	Produced for pipeline shipment	••••do	-	(NA)
	Produced for consumption in this plant	do	-	(NA)
	Carbon dioxide:			
2813311	Liquid and gas (2)	S, tons	935,975	794,810
2813331	Solid (dry ice)	do	322,447	320,644
2813420	Hydrogen, total (3)	.Mil.cu.ft	55,172	59,654
	Produced for cylinder and bulk delivery shipment	••••do••••	5,982	(NA)
	Liquid produced for conversion to gas	do.,,,	7	• •
	Produced for pipeline shipment  Produced for consumption in this plant	•••••do••••	11,431	(NA)
	Liquid produced for government use	do	37,749	(NA)
2813440	Nitrogen, total (4)	do	164,441	(NA)
	Produced for cylinder and bulk delivery shipment	do	2,822	(NA)
	Produced for pipeline shipment	do	89,264	(NA)
	Produced for consumption in this plant	do	12,088	(NA)
	Liquid:			
	Produced for cylinder and bulk delivery shipment Produced for bulk shipment to pipelines or to other air	,,,,do.,,,,	52,656	(NA)
	separation plants Produced for consumption in this plant	·····do	7,344	(NA)
		do		,,
2813450	Oxygen, total (4)	.,,,,do,	313,416	321,830
	Produced for cylinder and bulk delivery shipment	do,	(5)	(NA)
	Produced for pipeline shipment	do	(5)	(NA)
	Produced for consumption in this plant	do.,	41,015	(NA)
	Liquid:			
	Produced for cylinder and bulk delivery shipment	do	(5)	(NA)
	Produced for bulk shipment to pipelines or to other air			
	separation plants Produced for consumption in this plant	do	13,649	(NA)
	and any and branchises to the branchises the section of the sectio	·····ao·····	' '	,

<sup>(</sup>NA) Not available.

(1) Excludes quantities of acetylene produced and consumed by railroad shops, shippards, and small establishments

using portable generators.

(2) Excludes production of liquid and gas CO<sub>2</sub> converted to and reported as dry ice and also amounts converted from pure CO<sub>2</sub> (liquid or solid) purchased or received from other plants. Also excludes quantities produced and consumed in plant manufacturing soda ash or urea.

<sup>(3)</sup> Excludes quantities produced and consumed in the manufacture of methanol and ammonia, but includes an unspecified amount of hydrogen produced for sale or interplant transfer to plants consuming this gas in the production of ammonia. Also excludes amounts of hydrogen produced in petroleum refineries for captive use.

<sup>(4)</sup> Excludes amounts produced and used in the manufacture of ammonia and ammonia derivatives.

<sup>(5)</sup> Due to these lines being combined in different ways for a number of months in the year, annual totals cannot be shown for these categories.



## **CURRENT INDUSTRIAL REPORTS**

## Industrial Gases



U. S. DEPARTMENT OF COMMERCE • Social and Economic Statistics Administration • BUREAU OF THE CENSUS

November 1972

SERIES: M28C(71)-14

Shipments of industrial gases by primary manufacturers in 1971 totaled \$617 million, or about 3 percent less than the 1970 figure of \$634 million. The 1971 total is composed of \$98 million for acetylene; \$38 million for carbon dioxide; and \$480 million for the product grouping elemental gases and other industrial gases, n.e.c. Compared with 1970, the 1971 totals showed a 1 percent decrease for acetylene, an increase on 3 percent for carbon dioxide, and a decrease of 4 percent for other elemental gases.

Figures in this report exclude values for hydrocarbon gases, such as propane, butane and propylene, or halogenated hydrocarbons and cyclopropane, which are reported to the United States Tariff Commission, and for sulfur dioxide and chlorine, which are shown in the Current Industrial Reports, Series M28A(71)-14, Inorganic Chemicals and Gases.

The shipments values for some of the gases, particularly oxygen, reported by companies vary widely not only because of the conditions of sales, including delivery by pipeline or cylinder, but also because plant operations differ. The manufacturing and selling activities of some companies are centralized at the primary production site, while other companies sell or ship liquefied gases to other sites (filling stations or conversion units) where the products are changed in form, "pack-

aged," and sold. The values reported for some sites thus include marketing activities and for other sites do not.

Figures showing the quantities shipped to other plants of the same company (interplant transfers) were not compiled separately and thus are unavailable. In evaluating these interplant transfers for inclusion in the totals, respondents were instructed to report values which would approximate the commercial selling value, f.o.b. plant, and not the cost of production or some other book price.

Beginning in 1971, respondents were requested to report production either by specific methods of shipment or consumption in the producing plants for selected elemental gases and acetylene. Data for hydrogen, nitrogen and oxygen include lower purity and high purity gas. Prior to 1971, lower purity gas was collected separately. Statistics for crude argon are collected separately. Special reporting instructions are also provided for carbon dioxide producers so that the chemical produced and shipped is reported only once, either in solid or liquid (including gaseous) form. Statistics exclude such activities as the liquefaction of purchased nitrogen. The quantities reported as produced exclude any information for gases used as fuel in

producing plant, vented, or disposed of as waste. Other limitations of the statistics are indicated in footnotes appearing at the end of table 1.

In addition to the annual production statistics shown in table 1, monthly statistics for specified gases are shown in table 2. These monthly statistics supersede those which were released earlier in the monthly Current Industrial Reports, Series M28C, Industrial Gases, United States Production. Monthly and annual statistics have been issued beginning with January 1941. Geographic totals for specific gases are shown in tables 3 through 8. The geographic distribution of industrial gas plants by State is shown in table 9.

All figures included in this report are collected in thousand cubic feet, 70 F, at 1 atmosphere pressure, unless otherwise specified.

ACKNOWLEDGMENTS--This report was prepared in the Industry Division under the direction of Lonnie M. Conner, Chief for Chemicals, Wood Products, and Nonmetallic Minerals Branch. Doris W. Funk, Chief, Chemicals, assisted by John P. Govoni, was directly responsible for the review of the data and preparation of the report. Elmer S. Biles, Chief of the Division, and Louis J. Owen, Assistant Division Chief of Commodity and Industry Programs, provided overall direction and coordination to this project.

Table 1,--ANNUAL PRODUCTION AND SHIPMENTS OF INDUSTRIAL GASES: 1967 TO 1971

	,					
Code	Product	Unit of measure	Year	Ouantity produced for all purposes	Total shipments including transfers quantity	Total shipments including transfers value (\$1,000)
2813	Industrial gases, total		1971 1970 1969 1968 1967	(x) (x) (x) (x) (x)	(x) (x) (x) (x)	616,838 r 1633,602 1623,114 1607,521 1572,313
2813200	Acetylene	Mil.cu.ft.	1971 1970 1969 1968 1967	<sup>2</sup> 12,336 <sup>2</sup> 14,834 <sup>2</sup> 15,818 <sup>2</sup> 15,071 <sup>2</sup> 14,269	7,684 8,926 9,372 8,151 8,176	98,053 98,952 98,542 89,025 87,147
J	Produced for pipeline shipment excluding that shipped to be compressed	do	1971 1971 1971	6,169 1,518 4,649	6,169 1,515 (X)	55,228 42,825 (X)
	Carbon dioxide, total	Short tons	1971 1970 1969 1968 1967	1,270,013 1,135,454 1,166,611 1,058,120 1,089,309	1,147,433 1,028,290 1,079,401 943,466 971,603	38,312 <sup>F</sup> 37,142 40,627 41,774 47,420
2813311	Liquid and gas	,do	1971 1970 1969 1968 1967	3954,656 3814,810 3802,429 3684,014 3717,199	832,566 710,743 714,629 575,945 618,891	20,720 19,467 20,915 22,491 29,359
2813331	Solid (dry ice)	do	1971 1970 1969 1968 1967	315,357 320,644 364,182 374,106 372,110	317,547 364,772 367,521	17,590 17,675 19,712 19,283 18,061
28134	Elemental gases and other industrial gases, n.e.c., total		1971 1970 1969 1968 1967	(x) (x) (x) (x)	(x) (x) (x) (x)	480,473 497,508 483,945 476,722 437,746
2813415	Argon, high purity, total	Mil.cu.ft.	1971 1970 1969 1968	3,009 2,742 2,597 2,114	2,596 2,113	29,149 39,140 38,659 33,162
	,		1967	1,912		25,499
	Produced for cylinder and bulk delivery shipment		1971	3,009		29,149
	Helium <sup>4</sup>	do	1971 1970 1969 1968 1967	4,565 r4,600 r4,662 r4,658 r4,691	1542 r670 r802	(NA) (NA) (NA) (NA) (NA)
2813420	Hydrogen, total	do	1971 1970 1969 1968 1967	555,639 559,654 564,821 5201,752 5158,538	20,940 25,456 28,255	38,101 37,822
	Produced for cylinder and bulk delivery shipment		1971	5,312	5,305	18,824
	Produced for pipeline shipmentLiquid produced for government use	do	1971	12,312	12,155	14,697
	Produced for consumption in this plant	1	1971	38,018	5 (X)	(x)
2813440	Nitrogen, total <sup>6</sup>	do	1971 1970 1969 1968 1967	151,191 132,691 118,731	134,925 1 118,305 1 105,370	<sup>8</sup> 123,032 <sup>8</sup> 118,635 <sup>8</sup> 114,777
	Gas: Produced for cylinder and bulk delivery shipment Produced for pipeline shipment Produced for consumption in this plant	do	1971 1971 1971	90,92	0 90,834	33,97

See footnotes at end of table.

Code	Product	Unit of measure	Year	Quantity produced for all purposes	Total shipments including transfers quantity	Total shipments including transfers value (\$1,000)
	Elemental gases and other industrial gases, n.e.cContinued					
	Nitrogen <sup>6</sup> Continued					
	Liquid: Produced for cylinder and bulk delivery shipment	Mil.cu.ft.	1971	52,554	52,553	90,572
	Produced for bulk shipment to pipelines or to other air separation plants	do	1971	4,091	4,085	4,954
•	Produced for consumption in this plant	do	1971	1,747	(x)	(x)
2813450	Oxygen, total <sup>s</sup>	do	1971 1970 1969 1968 1967	7319,152 283,860 275,962 247,995 225,191	7268,845 273,465 264,958 238,408 220,802	7230,819 8237,675 8229,454 8224,867 8208,758
	Gas: Produced for cylinder and bulk delivery shipment	do	1971	1,451	1,434	9,525
	Produced for pipeline shipments	do	1971	218,504	218,515	115,190
	Produced for consumption in this plant	do	1971	(°)	(x)	(x)
	Liquid: Produced for cylinder and bulk delivery shipments	do	1971	39,186	39,179	86,396
	Produced for bulk shipment to pipeline or to other air separation plants	do	1971	9,711	9,717	19,708
	Produced for consumption in this plant	do	1971	950,300	(x)	(x)
2813471	Nitrous oxide	1,000 gals (STP)	1971 1970 1969 1968 1967	1,121,366 1,098,553 1,052,712 996,658 953,065	1,121,366 1,098,342 1,051,910 996,586 953,583	4,057 3,890 3,917 3,887 4,432
2813498	Other industrial gases, n.e.c., including crude argon, carbon dioxide produced and transferred for further processing, and crude and high purity helium produced in privately owned plants <sup>10</sup>		1971 1970 1969 1968 1967	(X) (X) (X) (X)	(x) (x) (x) (x)	48,336 858,391 860,676 862,207 860,286

<sup>-</sup>Represents zero.

<sup>(</sup>NA) Not available.

n.e.c. Not elsewhere classified.

rRevised.

<sup>(</sup>X) Not applicable.

Excludes value for helium produced in government owned plants.

<sup>&</sup>lt;sup>1</sup>Excludes value for helium produced in government owned plants.

<sup>2</sup>Excludes information from railroad ships, shipyards, welding shops, and small establishments using portable generators.

<sup>3</sup>Excludes production of liquid and gas carbon dioxide converted to and reported as dry ice and also amounts converted from pure carbon dioxide (liguid or solid) purchased or received from other plants. Also excludes quantities produced and consumed in plants manufacturing soda ash or urea, and quantities produced and transferred to other plants where it is further processed.

<sup>4</sup>Source: U.S. Department of Interior, Bureau of Mines.

<sup>5</sup>Excludes amounts vented, used as fuel, etc., and amounts produced and consumed in the manufacture of synthetic ammonia and methanol, but includes an unspecified amount produced for sale or interplant transfer to plants consuming this gas in the production of ammonia. Also excludes amounts produced by the ammonia dissociation process (craking of ammonia). Also excludes amounts produced in petroleum refineries for captive use. However, of the total shown for lower purity hydrogen prior to 1969, 70 to 75 percent was accounted for by petroleum refiners with captive hydrogen production. Not all such petroleum refineries were canvassed in this survey.

<sup>6</sup>Excludes amounts produced and consumed in the manufacture of synthetic ammonia or ammonia derivatives.

canvassed in this survey.

<sup>6</sup>Excludes amounts produced and consumed in the manufacture of synthetic ammonia or ammonia derivatives.

<sup>7</sup>Data for 1971 include figures for high and lower purity gas. Prior to 1971, data only included figures for high purity gas.

<sup>8</sup>Data for lower purity nitrogen and lower purity oxygen combined with code 2813498 for 1967 through 1970.

<sup>9</sup>Data for oxygen(gas), produced for consumption in this plant, combined with data for oxygen (liquid), produced for consumption in this plant, to avoid disclosing figures for individual companies.

<sup>10</sup>Excludes hydrocarbon gases such as propane, butane, and propylene, or halogenated hydrocarbons and cyclopropane, which are reported to the U.S. Tariff Commission. Also excludes sulfur dioxide and chlorine, figures for which are shown in Current Industrial Reports Series M28A (71)-14, Inorganic Chemicals and Gases.

Table 2. --PRIMARY PRODUCTION OF SPECIFIED INDUSTRIAL GASES, BY MONTES; 1970 AND 1971

	December	1,088 1,056	555	131	402	286	286	103,570 81,794	80,886 62,248	. 22,684 19,546	4,999	417	1,015	3,347	14,303 (NA)	66	8,042	1,254
	November	1,117	566	129	422	271	271	104,212	79,590	24,622	4,678	464	951	3, 263	13,960 (NA)	06	7,604	1,248
	October	1,085	565	127	393	286	286	108,591 88,421	80,564	28,027	5,172	442	1,278	3,452	14,417 (NA)	87	7,541	1,276
	September	1,018	505	122	391	256	256	112,425	82,850 73,955	29,575	4,380	392	747	3,241	13,504 (NA)	57	7,177	1,198
	August	1,035	529	116	390	225	225	120,603	86,578 72,532	34,025	4,686	452	1,002	3,232	13,495 (NA)	99	7,094	1,280
1970 AND 1971	July	1,019	514	111	394	255	255	119,038	85,944 69,807	33,094	4,655	414	1,007	3,234	13,663 (NA)	98	7,350	1,232
	June	1,024	499	122	403	230	230	112,850	82,979 68,518	29,871	4,628	465	1,002	3,161	13,900 (NA)	98	7,731	1,224
BY MONTHS:	Мау	1,051	550	124	377	253	253	104,316	76,849	27,467	4,694	487	1,119	3,088	14,170 (NA)	91	7,864	1,257
GASES,	Apr.11	1,086	621	131	334	239	239	105,067 96,514	79,333	25,734 24,758	4,634	499	1,019	3,116	13,503 (NA)	16	7,698	1,115
INDUSTRIA	March	830	359	145	326	264	264	96,636	74,885	23,064	4,698	460	1,183	3,055	14,231 (NA)	62	7,950	1,330
SPECIFIED INDUSTRIAL	February	1,027	472	132	423	223 206	223	92,117 91,917	73,017 64,724	19,100 27,193	4,217	405	936	2,876	12,720 (NA)	94	7,245	1,151
	January	956	434	128	394	221	221	90,588	71,181	19,407	4,418	415	1,053	2,950	13,353 (NA)	75	7,624	1,316
Table 2 PRIMARY PRODUCTION OF	Total	12,336	6,169	1,518	4,649	3,009	3,009	1,270,013	954,656 814,810	315,357	55,639	5,312	12,312	38,015	165,219 (NA)	1,026	90,920	14,881
, 2PRI	Year	1971 1970	1971	1971	1971	1971	1971	1971	1971	1971 1970	1971	1971	1971	1971	1971	1971	1971	1971
Table	Unit of measure	mil.cu.ft.	op	····op····	qo	do	ор	Short tons	do	qo	mil.cu.ft.	····op····	op	****op****	op	do	qo	op
	Product	Асетулепе	Produced for pipeline shipment, excluding that produced to be compressed	Produced for compression, including cylinder and pipeline	Produced for consumption in this plant	Argon, high purity, total	Produced for cylinder and bulk delivery shipment	Carbon dloxide, total	Liquid and gas	Solid (dry ice)	Hydrogen, total	Produced for cylinder and bulk delivery shipment Liquid produced for conversion to gas	Produced for pipeline shipment	Produced for consumption in this plant	Nitrogen, total	Gas: Produced for cylinder and bulk delivery shipment	Produced for pipeline shipment	Produced for consumption in this plant
	Code	2813200				2813415			2813311	2813331	2813420				2813440			

Table 2, --PRIMARY PRODUCTION OF SPECIFIED INDUSTRIAL GASES, BY MONTHS: 1970 AND 1971--Continued

	December	4,343	387	178	26,250 27,503	121	18,002	(1)	3,418	542	14,167
	November December	4,497	350	171	24,835	163	16,837	(1)	3,207	591	14,037
	October	4,977	370	166	25,236	121	17,056	(1)	3,639	550	13,870
	September	4,577	345	150	23,737 26,787	130	15,485	(1)	3,302	693	14,127
	August	4,548	342	165	21,596	111	13,623	(1)	3,013	573	14,276
	July	4,551	297	147	26,423 27,166	145	18,201	£)	3,293	676	14,108
	June	4,393	294	166	26,738 27,527	116	18,542	(1)	2,973	966	14,111
	Мау	4,517	285	156	29,674 28,286	138	20,775	(1)	3,337	935	14,489
	April	4,139	344	110	28,649 28,145	142	19,981	(4)	3,370	666	14,157
	March	4,424	324	111	29,976 28,604	125	21,370	€.	3,654	1,050	13,777
	February	3,763	355	112	27,559 26,377	79	18,942	( <del>)</del>	2,976	1,105	14,457
	January	3,825	398	115	28,479	09	19,690	(1)	3,004	1,001	14,724
	Total	52,554	4,091	1,747	319,152	1,451	218,504	(2)	39,186	117,6	150,300
	Year	1971	1971	1971	1971	1971	1971	1971	1971	1971	1971
+ 7 41	of of Measure	mil.cu.ft.	··· qo···	do	do	op	op	op.	op	do	op
	Product	Nitrogen-Continued Liquid: Produced for cylinder and bulk delivery mil.cu.ft.	Produced for bulk shipment to pipelines or to other air separation plants	Produced for consumption in this plant	Oxygen, totaldo	Gas: Produced for cylinder and bulk delivery Shipment	Produced for pipeline shipment	Produced for consumption in this plant	Liquid: Produced for cylinder and bulk delivery shipment	Produced for bulk shipment to pipelines or to other air separation plants	Produced for consumption in this plant
	Code				2813450						

Revised (NA) Not available -Represents zero (D) Withheld to avoid disclosing figures for individual companies.

<sup>&</sup>lt;sup>1</sup>Data for oxygen (gas), produced for consumption in this plant, combined with data for oxygen (liquid), produced for consumption in this plant, to avoid disclosing figures for individual companies.

Table 3.--PRODUCTION AND SHIPMENTS OF ACETYLENE, BY GEOGRAPHIC AREA: 1971

	Production	Total shipmen interplant	
Production	(mil. cu. ft.)	Quantity (mil. cu. ft.)	Value (\$1,000)
UNITED STATES, TOTAL1	12,336	7,684	98,053
Northeast Region and North Central Region South Region Mountain Division Pacific Division	2,435 9,478 92 331	1,600 5,821 67 196	28,795 60,940 2,100 6,218

<sup>1</sup>See table 9 for the number of establishments reporting production by State.

Table 4.--PRODUCTION AND SHIPMENTS OF CARBON DIOXIDE, BY DIVISIONS: 1971

	Total	liquid and s	olid	Li	quid and ga	6	Sol	id (dry ice	:)
		Shipm	ents		Shipments			Shipments	
Division	Production	Quantity	Value	Production	Quantity	Value	Production	Quantity	Value
	(short tons)	(short tons)	(\$1,000)	(short tons)	(short tons)	(\$1,000)	(short tons)	(short tons)	(\$1,000)
UNITED STATES, TOTAL 1	1,270,013	1,147,433	38,312	954,656	832,566	20,720	315,357	314,867	17,592
New England and Middle Atlantic.  East North Central.  West North Central  South Atlantic and East South Central  West South Central  Mountain.  Pacific.	213,923 182,079	199,808 175,260 250,346 202,701	4,342 7,528 5,064 11,053 4,744 934 4,647	64,456 144,431 145,218 225,217 247,177 29,052 99,105	130,316 137,181 204,029 178,994 29,052	3,348 390	69,492 36,861 48,143 23,707 25,371	23,707 25,371	2,998 4,103 2,338 3,411 1,396 544 2,802

See table 9 for the number of establishments reporting production by State.

Table 5 .-- SHIPMENTS OF ARGON (HIGH PURITY) BY GEOGRAPHIC AREA: 1971

	Total shipments including interplant transfers		
Geographic area	Quantity (mil. cu. ft.)	Value (\$1,000)	
UNITED STATES, TOTAL 1	2,986	29,149	
Northeast Region	668	5,899	
East North Central Division	1,084 379	10,424 4,023	
South Atlantic Division	423 86 301	4,126 723 2,699	
West Region	424 327	5,278 3,096	

See table 9 for the number of establishments reporting production by State.

Table 6 .-- PRODUCTION AND SHIPMENTS OF HYDROGEN (TOTAL) BY GEOGRAPHIC AREA: 1971

	Production		oments including ant transfers		
Geographic area	(mil. cu. ft.)	Quantity (mil. cu. ft.)	Value (\$1,000)		
UNITED STATES, TOTAL <sup>1</sup> Northeast Region  North Central Region	55,639	17,460	33,521		
	5,142	2,431	5,963		
	6,042	2,463	3,262		
South Region and West Region  East South Central Division  West South Central Division	44,518	12,566	24,296		
	4,462	1,497	1,415		
	26,598	3,515	9,798		

 $<sup>^{1}\</sup>mathrm{See}$  table 9 for the number of establishments reporting production by State.

Table 7.--PRODUCTION AND SHIPMENTS OF NITROGEN (TOTAL) BY GEOGRAPHIC AREA: 1971

		·	
Geographic area	Production	Total shipmer interplant	
		Quantity	Value
	(mil. cu. ft.)	(mil. cu. ft.)	(\$1,000)
_			
UNITED STATES, TOTAL 1	165,219	148,453	134,592
New England Division	2,958	2,931	5,793
Middle Atlantic Division	21,398	20,308	23,520
New York	3,987	3,634	3,250
New Jersey	7,812	7,777	9,790
Fennsylvania	9,598	8,897	10,680
North Central Region	33,936	32,765	28 821
Unio	9,589	9,447	28,621 9,269
Illinois	7,238	7,036	6,568
South Atlantic Division	28,196	24,049	18,290
West Virginia	11,249	7,581	3,303
East South Central Division	8,692	7 200	7.015
Tennessee	2,817	7,282 1,428	7,215
Alabama	3,908	3,908	1,343 4,983
Month County on the second	· )	,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	1,000
West South Central Division	50,134	41,303	25,420
Texas	39,569	34,915	19,390
Mountain Division	7 505		
Utah	1,585	1,584	2,345
	105	169	402
Pacific Division	18,320	17,231	23,188
California	16,817	16,361	19,027
1000 +011- 0 5			20,021

 $<sup>^{\</sup>mathrm{I}}\mathrm{See}$  table 9 for the number of establishments reporting production by State.

Table 8.--PRODUCTION AND SHIPMENTS OF OXYGEN (TOTAL) BY GEOGRAPHIC AREAS: 1971

	Production	Total shipmer interplant	nts including transfers
Geographic area		Quantity	Value
	(mil. cu. ft.)	(mil. cu. ft.)	(\$1,000)
UNITED STATES, TOTAL1	319,152	268,845	230,819
New England Division	1,083	1,070	2,140
Middle Atlantic Division	60,989	60,385	54,727
New York	11,531	11,450	6,793
New Jersey	2,681	2,943	5,634
Pennsylvania	46,777	45,991	42,300
North Central Region	111,178	96,516	75,867
Ohio	34,206	34,687	22,550
Michigan	19,369	10,610	6,608
South Atlantic Region	37,670	33,475	25,113
West Virginia	21,631	17,609	10,387
Florida	1,190	1,190	2,889
East South Central Division	21,131	21,131	22,666
Alabama	7,642	7,642	10,219
West South Central Division	66,311	35,835	20,364
Texas	49,893	29,662	15,753
Mountain Division	6,056	5,700	6,336
Utah	2,631	2,276	2,296
Pacific Division	14,734 13,560	14,733 13,560	23,606 17,651

Note: Detailed figures may not add to totals because of independent rounding.

 $<sup>^{1}\</sup>mathrm{See}$  table 9 for number of establishments reporting production by State.

State   2813200   Total   Liquid   California   Califor		Oxygen	Nitrogen	Hydrogen	Argon	: 1				
New England.		2813450	2813440		(refined)		or gas <sup>2</sup>			State
New England		176	198	133	67	40	49	66	198	UNITED STATES, TOTAL
Memina	s 1	5	اه	4	, ,					,
New Hampshire.	1								-	Maine
Massachusetts.	-   -		- 1		-		-	-	-}	New Hampshire
Rhode Island.	3							ī	2	
Middle Atlantic         20         4         3         2         9         15         32           New York         5         1         1         -         1         4         9           New Jersey         4         2         1         1         2         8         6           Pennsylvania         11         1         1         1         6         3         17           East North Central         38         8         5         6         15         30         44           Chio         14         4         3         4         7         8         12           Indiana         6         1         1         -         3         3         5           Illinois         6         2         -         2         3         13         17           Micaconstin         4         1         1         -         -         2         6         8           Misconstin         4         1         1         -         -         -         -         -         -         -         -         -         -         -         -         -         -         - <t< td=""><td>-   .</td><td>-</td><td>- 1</td><td>_ ]</td><td>-</td><td>_</td><td></td><td>The state of the s</td><td>_</td><td></td></t<>	-   .	-	- 1	_ ]	-	_		The state of the s	_	
New York.	1	1	3	2		-	-	-	2	Connecticut
New York.         5         1         1         -         1         4         9           New Jersey.         4         2         1         1         2         8         6           Pennsylvania.         11         1         1         1         6         3         17           East North Central.         38         8         5         6         15         30         44           Chio.         14         4         3         4         7         8         12           Indiana.         6         1         1         -         3         3         5           Illians.         6         1         1         -         3         3         5           Midaconatin.         4         1         1         -         -         2         6         8           Wisconstin.         4         1         1         -		30		15	9	2	3	4	20	Middle Atlantic
Pennsylvania	4			- 1		-				
Rest North Central.	5 1	21								
Ohio	l		1							
Indiana		44 22								East North Central
Tillods	4					i -i				
Wisconsin         4         1         1         -         -         2           West North Central         17         9         7         5         -         4         8           Minnesotra         3         2         1         1         -         -         1           Morth Dakota         2         3         2         2         1         -		10			3	2	-		. 6	Illinois
West North Central.         17         9         7         5         -         4         8           Minnesota.         3         2         1         1         -         -         1           Icoma.         3         2         2         1         -	7   :					-	-			
Minnesota. 3 2 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	- }	1	2	-		<b>i</b> -1	1		4.	Wisconsin
Towa	8									
Missouri. 2 3 2 2 - 2 4 North Dakota	3					1	_			
South Dakota 3	3									
Nebraska	-					_			-	
Kansas       5       2       2       1       -       1       2         South Atlantic       24       10       7       6       8       16       29         Delaware       -       -       -       1       4       2         Maryland       2       -       -       1       4       2         Maryland       2       -       -       -       1       4       2         Virginla       3       2       2       2       1       2       3       3       4       4       2       1       2       6       10       <	2	1	1		1		-	-		
Delawars.	-		2			1	2	2		
Delaware	17	17	20	1,2	۰		7	10	24	
Maryland     2     -     -     1     4       District of Columbia     -     -     -     -     -       Virginia     3     2     2     2     1     2     3       West Virginia     4     2     2     1     2     6     10       North Carolina     4     1     1     -     1     1     3       South Carolina     -     -     -     -     -     2     2       Georgia     4     2     1     1     1     2     2       Florida     7     3     1     2     1     1     2     2       Florida     7     3     2     2     5     18     17       Kentucky     2     1     -     1     -     4     5       Tennessee     8     2     2     1     2     9     7       Alabama     4     -     -     3     4     4       Mississippi     1     -     -     1     1     1       West South Central     37     13     10     5     15     26     31       Akamas     2     -     -     1 </td <td>2</td> <td></td> <td></td> <td></td> <td></td> <td>1</td> <td>1</td> <td>1</td> <td>]</td> <td></td>	2					1	1	1	]	
Virginia         3         2         2         2         1         2         3           West Virginia         4         2         2         1         2         6         10           North Carolina         4         1         1         -         1         1         3           South Carolina         -         -         -         -         -         -         2         2         6         10         1         3         2         2         1         1         1         2         2         2         1         1         1         2         2         2         1         1         1         2         2         2         1         1         1         3         3         2         2         2         5         18         17         1         1         3         3         2         2         2         5         18         17         1         1         2         2         1         1         2         3         1         2         2         1         2         3         1         1         2         2         1         3         3         4         4	2					-			2	Maryland
West Virginia.         4         2         2         1         2         6         10           North Carolina.         4         1         1         -         1         1         3           South Carolina.         -         -         -         -         -         -         -         2         2         2         1         1         1         2         2         2         1         1         1         2         2         2         1         1         1         2         2         2         1         1         1         3         3         1         2         2         1         1         1         3         2         2         2         1         1         1         3         3         1         2         1         1         1         1         3         3         2         2         2         5         18         17         1 </td <td>3</td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td>\ ;</td> <td></td>	3								\ ;	
North Carolina.	5									West Virginia
Georgia. 4 2 1 1 1 2 2 3 Florida. 7 3 1 2 1 1 1 2 3  East South Central. 15 3 2 2 5 18 17 Kentucky. 2 1 - 1 - 4 5 Tennessee. 8 2 2 1 2 9 7 Alabama. 4 3 4 4 Mississippi. 1 1 1  West South Central. 37 13 10 5 15 26 31 Arkansas. 2 1 1 - 1 Louisiane. 6 4 3 2 4 6 10 Oklahoma. 4 1 1 - 1 Texas. 25 9 7 3 10 19 20	1	1	3			1	1	1		North Carolina
Florida	1					=				
Kentucky.   2	2									
Kentucky.   2	16	10	177	10	_			,		number of the book
Texas. 8 2 2 1 2 9 7 A Alabama. 4 3 4 4 4 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	4									
Mississippi	5						2			Tennessee
West South Central.     37     13     10     5     15     26     31       Arkensas.     2     -     -     1     -     1       Louisiana.     6     4     3     2     4     6     10       Oklahoma.     4     -     -     -     1     -       Texas.     25     9     7     3     10     19     20	6	_			•		1			
Arkansas       2       -       -       1       -       1         Louisiane       6       4       3       2       4       6       10         Oklahona       4       -       -       -       1       -         Texas       25       9       7       3       10       19       20	ĺ	i		1	_	-	-	"	1	citssissippi
Louisians	29			1			10		4	
Oklahoma	8				1 1	-	1 =		_	
Texas	-	1		_	-			1		
	20	20	20		10				-	
Mountain	9	9	7	3	3	5	4	5	18	Mountain
Montsna 3 1	1	1	1	-	-	-	-	-	3	Montana
Idaho. 2	- {	1	1							
Wyoming	- 2	1							_	
New Mexico 2 2 2 2	-	-	_	_	_			2	2	
Arizona	2 \				1	1 =			-	Arizona
Utah	4	1		1				1		
				1		1				
Pacific	18 2									
Oregon	1	1	1	1	1	-	]	-	5	Oregon
California	12	12	14	1					1	Californía
Alaska	3	3	- 3							

<sup>-</sup>Represents zero.

'Unduplicated.

<sup>2</sup>Excludes plants converting entire production to solid.



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BUREAU OF THE CENSUS

APR 19 1 26 PH \*72

## Industrial Gases January 1972



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U. S. DEPARTMENT OF COMMERCE • Social and Economic Statistics Administration • BUREAU OF THE CENSUS

**April 1972** 

SERIES: M28C(72)-1

The statistics in this publication are based on a survey of manufacturers and represent U.S. production and stocks of industrial gases. Estimates are included for companies whose reports were not received in time for tabulation. A more complete description of the survey appears on page 3.

Table 1. Summary of Production of Principal Gases: 1970 to 1972

	<u> </u>				· · · · · · · · · · · · · · · · · · ·	
		Carbon	Carbon	Hydrogen	Nitrogen	Oxygen,
	Acetylene	dioxide	dioxide,	high and	high and	high and
Month and year	(2813200)	liquid and gas	solid	low purity	low purity	low purity
	(2813200)	(2813311)	(281331)	(100%)	(100%)	(100%)
	(Mil. cu. ft.)	(Short tons)	(Short tons)	(Mil. cu. ft.)	(Mil. cu. ft.)	(Mil. cu. ft.)
1972						
	ĺ	· ·				
January	1,024	69,547	20,126	4,704	14,230	27,191
1971						
December	1,903	77,754	21,364	4,805	14,283	26,274
November	1,119	79,128	23,723	4,613	13,717	24,342
October	1,055	84,593	27,178	5,139	14,273	24,926
September	1,018	84,156	32,417	4,355	13,437	23,565
August	1,038	96,829	33,810	4,615	13,867	20,740
July	1,185	87,505	32,651	4,485	14,152	26,322
June	1,317	77,786	39,250	4,603	14,472	27,344
May	1,350	71,143	29,227	4,703	13,860	28,934
April	1,237	74,561	27,165	4,519	13,164	27,634
March	1,220	76,844		4,688	13,650	
February	1,047	63,735	17,048	4,257	12,496	26,194
January	968	61,941	18,259	4,390	12,865	26,612
1970						
December	1,073	57,456	20,488	4,970	(NA)	26,394
November	1,012	56,432		4,752	(NA)	25,814
October	1,112	63,418		5,034	(NA)	27,309
September	1,155	74,024		4,816	(NA)	25,688
August	1,124	73,394		4,939	(NA)	25,604
July	1,214	69,544		4,764	(NA)	26,198
June	1,220	68,349	31,993	4,972		26,496
May	1,275	77,928	31,787	5,001		27,261
April	1,319	72,872	29,409	4,951		27,734
March	1,306	67,224	29,227	4,933		27,052
February	1,254	52,850		4,644		25,161
January	1,228	53,370	20,323	4,824	(NA)	26,022
-	1	1	1	1		

(NA) Not available.

			JANUARY 1972	DECEMBER 1971 -	JANUARY 1971
SIC CODE	CHEMICAL AND BASIS	UNIT OF MEASURE	QUANTITY PRODUCED	QUANTITY PRODUCED	QUANTITY PRODUCED
2813200	ACETYLENE (1)	MIL.CU.FT	1 024	1 093	968
	THAT SHIPPED TO BE COMPRESSED:	DO	. 507	564	450
· [	AND PIPELINE PRODUCED FOR CONSUMPTION IN THIS PLANT	D0	122 395	126 403	123 395
2813415	ARGON: HIGH PURITY	00	274	281	226
	SHIPMENT PRODUCED FOR PIPELINE SHIPMENT PRODUCED FOR CONSUMPTION IN THIS PLANT	D0 D0 D0	274	281	226
2813311 2813331	CARBON DIOXIDE: LIQUID AND GAS (2)	S.TONS DO	69 547 20 126	r <sub>77</sub> 754 21 364	61 941 18 259
2813420	HYDROGEN: TOTAL (3)	MIL.CU.FT	4 704	4 805	4 390
	SHIPMENT	DO	498	446	506
	PRODUCED FOR PIPELINE SHIPMENT		925	919 3 440	2 900 984
2813440	PRODUCED FOR CONSUMPTION IN THIS PLANT	DO	3 290 14 230	14 283	13 067
2013440	GAS: PRODUCED FOR CYLINDER AND BULK DELIVERY	00	14 250	14 205	15 00.
	SHIPMENT	DC DO DO	254 8 106 993	263 7 906 1 044	186 7 461 1 054
	LIQUID: PRODUCED FOR CYCLINDER AND BULK DELIVERY SHIPMENT.	DO	4 287	4 520	3 896
	PRODUCED FOR BULK SHIPMENT TO PIPELINES OR TO OTHER AIR SEPARATION PLANTS		590	550	470
2813450	OXYGEN, TOTAL	00	27 191	26 274	27 473
	PRODUCED FOR CYLINDER AND BULK DELIVERY SHIPMENT PRODUCED FOR PIPELINE SHIPMENT PRODUCED FOR CONSUMPTION IN THIS PLANT	DO DO	(5) 18 946 3 714	17 766	19 951
	LIQUID: PRODUCED FOR CYLINDER AND BULK DELIVERY SMIPMENT.	DO	<sup>5</sup> 3 546	53 794	2 910
i	PRODUCED FOR BULK SHIPMENT TO PIPELINES OR TO OTHER AIR SEPARATION PLANTS	D0 D0	985	898	1 290

(NA) NOT AVAILABLE \*\*REVISED BY 5 PERCENT OR MORE FROM PREVIOUSLY PUBLISHED

TREVISED BY 5 PERCENT OR MORE FROM PREVIOUSLY PUBLISHED FIGURES.

(1) EXCLUDES QUANTITIES OF ACETYLENE PRODUCED AND CONSUMED BY RAILROAD SHOPS, SHIPYARDS, AND SMALL ESTABLISHMENTS USING PORTABLE GENERAJORS.

(2) EXCLUDES PRODUCTION OF LIGUID AND GAS CO2 CONVERTED TO AND REPORTED AS DRY ICE AND ALSO AMOUNTS CONVERTED FROM PURE CO2 (LIQUID OR SOLID) PURCHASED OR RECEIVED FROM OTHER PLANTS. ALSO EXCLUDES QUANTITIES PRODUCED AND CONSUMED IN PLANTS MANUFACTURING SODA ASH OR UREA.

(3) EXCLUDES QUANTITIES PRODUCED AND CONSUMED IN THE MANUFACTURE OF METHANOL AND AMMONIA, BUT INCLUDES AN UNSPECIFIED AMOUNT OF HYDROGEN PRODUCED FOR SALE OR INTERPLANT TRANSFER TO PLANTS CONSUMING THIS GAS IN THE PRODUCTION OF AMMONIA. ALSO EXCLUDES AMOUNTS OF HYDROGEN PRODUCED IN PETROLEUM REFINERIES FOR CAPTIVE USE. HOWEVER, OF THE TOTAL SHOWN FOR LOWER PURITY HYDROGEN PRODUCED IN PETROLEUM REFINERIES FOR CAPTIVE USE. HOWEVER, OF THE TOTAL SHOWN FOR LOWER PURITY HYDROGEN PRODUCED TO TO TO TO FERCENT WAS ACCOUNTED FOR BY PETROLEUM REFINERIES WITH CAPTIVE HYDROGEN PRODUCTION. NOT ALL SUCH PETROLEUM REFINERIES WERE CANVASSED IN THIS SURVEY.

(4) EXCLUDES AMOUNTS PRODUCED AND USED IN THE MANUFACTURE OF AMMONIA AND AMMONIA DERIVATIVES.

(5) OXYGEN GAS, PRODUCED FOR CYLINDER AND BULK DELIVERY SHIPMENTS COMBINED WITH OXYGEN LIQUID, PRODUCED FOR CYLINDER AND BULK DELIVERY SHIPMENTS.

The statistics in this publication were collected on Census Monthly Form M28A.2, Industrial Gases - Production, and represent complete coverage of the approximately 670 producers of elemental gases, carbon dioxide, and acetylene.

The current month's figures may include estimates for respondents whose reports were not received in time for tabulation. Such estimates are based on month-to-month trends shown by reporting firms and are generally limited to a maximum of 25 percent for any one item. Individual items with higher imputation rates are footnoted.

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Statistics for previous months may be revised, due to receipt of corrected data from respondents, including late reports for which estimates were made, and other corrections. Figures which were revised significantly are indicated by footnotes.

The data are not adjusted for seasonal variation or number of working days.

## RELATED REPORTS

Monthly Current Industrial Report, Inorganic Chemicals, Series M28A, includes production and stock data for specified inorganic chemicals. Monthly CIR report, Inorganic Fertilizer Materials and Related Acids, Series M28B, includes production and stock data for ammonia and ammonia compounds, phosphatic fertilizers, and sulfuric acid.

An annual Current Industrial Report covering production and shipments of industrial gases is published in this series. The annual report includes more historical data and product detail than are shown in the monthly reports, and also includes detail by States for a number of industrial gases. The report is numbered M28A, Supplement 2.

#### **EXPLANATION OF TERMS**

Production--Data shown for production represent total quantity of each chemical produced, including quantity consumed in plants, and for sale or transfer to other plants or warehouses of the same company. The statistics presented in the tables provide an up-to-date measure of activity in the inorganic field, but do not necessarily indicate amounts entering the market. In some cases, figures are included for material produced "in process" as an intermediate to the end products.



## Strength Con **CURRENT INDUSTRIAL REPORTS**

BUREAU OF THE CENSUS

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## **Industrial Gases**

February 1972



U. S. DEPARTMENT OF COMMERCE • Social and Economic Statistics Administration • BUREAU OF THE CENSUS

May 1972

SERIES: M28C(72)-2

The statistics in this publication are based on a survey of manufacturers and represent U.S. production and stocks of industrial gases. Estimates are included for companies whose reports were not received in time for tabulation. A more complete description of the survey appears on page 3.

Table 1. Summary of Production of Principal Gases: 1970 to 1972

Month and year	Acetylene (2813200) (Mil. cu. ft.)	Carbon dioxide liquid and gas (2813311) (Short tons)	Carbon dioxide, solid (281331) (Short tons)	Hydrogen high and low purity (100%) (Mil. cu. ft.)	Nitrogen high and low purity (100%) (Mil. cu. ft.)	Oxygen, high and low purity (100%) (Mil. cu. ft.)
1972						
February	1,004	67,226	24,945	4,961	13,857	26,258
January	1,023	68,520	r22,299	4,728	14,351	27,275
1971						
December	1,903	77,754	21,364	4,805	14,283	26,274
November	1,119	79,128	23,723	4,613	13,717	24,342
October	1,055	84,593	27,178	5,139	14,273	24,926
September	1,018	84,156	32,417	4,355	13,437	23,565
August	1,038	96,829	33,810	4,615	13,867	20,740
July	1,185	87,505	32,651	4,485	14,152	26,322
June	1,317	77,786	39,250	4,603	14,472	27,344
May	1,350	71,143	29,227	4,703	13,860	28,934
April	1,237	74,561	27,165	4,519	13,164	27,634
March	1,220	76,844	20,355	4,688	13,650	29,668
February	1,047	63,735	17,048	4,257	12,496	26,194
January	968	61,941	18,259	4,390	12,865	26,612
1970						
December	1,073	57,456	20,488	4,970	(NA)	26,394
November	1,012	56,432	20,850	4,752	(NA)	25,814
October	1,112	63,418	24,523	5,034	(NA)	27,309
September	1,155	74,024	29,465	4,816	(NA)	25,688
August	1,124	73,394	33,222	4,939	(NA)	25,604
July	1,214	69,544	34,621	4,764	(NA)	26,198
June	1,220	68,349	31,993	4,972	(NA)	26,496
Мау	1,275	77,928	31,787	5,001	(NA)	27,261
April	1,319	72,872	29,409	4,951	(NA)	27,734
March	1,306	67,224	29,227	4,933	(NA)	27,052
February	1,254	52,850	27,279	4,644	(NA)	25,161

(NA) Not available.

			FEBRUARY 1972	JANUARY 1972	FEBRUARY 1971
		!			1
SIC CODE	CHEMICAL AND BASIS	UNIT OF MEASURE	QUANTITY PRODUCED	QUANTITY PRODUCED	QUANTIT' PRODUCE
2813200		MIL.CU.FT	1 004	1 023	1 047
.	PRODUCED FOR PIPELINE SHIPMENT (EXCLUDING THAT SHIPPED TO BE COMPRESSED) PRODUCED FOR COMPRESSION, INCLUDING CYLINDER	DO	500	506	502
	AND PIPELINE	D0	132 372	122 395	12 42
2813415	ARGON, HIGH PURITY	D0	262	276	22
	SHIPMENT	D0 D0	262 - -	276	22
2813311 2813331	CARBON DIOXIDE: LIQUID AND GAS (2)	S.TONS DO	67 226 24 945	68 520 r22 299	63 73 17 04
2813420	HYDROGEN, TOTAL (3)		4 961	4 728	4 25
	SHIPMENT	D0 D0	785 979	537 859	51
	LIQUID PRODUCED FOR GOVERNMENT USE	D0	3 197	3 282	2 80
2813440	NITROGEN, TOTAL (4)	DO	13 857	14 351	12 49
	PRODUCED FOR CYLINDER AND BULK DELIVERY SHIPMENT	D0 D0	230 7 596 1 129	<sup>2</sup> 233 8 127 996	18 7 17 1 02
	LIQUID:  PRODUCED FOR CYCLINDER AND BULK DELIVERY SHIPMENT	oa	4 291	4 408	3 68
	TO OTHER AIR SEPARATION PLANTS	DO	611	587	35
2813450	OXYGEN: TOTAL	ро	26 258	27 275	26 19
	PRODUCED FOR CYLINDER AND BULK DELIVERY SHIPMENT	D0 D0 D0	( <sup>5</sup> ) 17 926 3 526	( <sup>5</sup> ) 18 946 3 714	25 18 8 2 8
	LIQUID: PRODUCED FOR CYLINDER AND BULK DELIVERY SHIPMENT	DO	<sup>5</sup> 3 613	<sup>5</sup> 3 630	2 82
	TO OTHER AIR SEPARATION PLANTS		1 193	985	1 42

 $(\mathrm{NA})$  Not available.  $^{\mathrm{I}}$  Revised by 5 percent or more from previously published figures.

<sup>(1)</sup> Excludes quantities of acetylene produced and consumed by railroad shops, shippards, and small establishments using portable generators.

(2) Excludes production of liquid and gas CO2 converted to and reported as dry ice and also amounts converted

from pure CO2 (liquid or solid) purchased or received from other plants. Also excludes quantities produced and consumed in plants manufacturing soda ash or urea.

<sup>(3)</sup> Excludes quantities produced and consumed in the manufacture of methanol and ammonia, but includes an unspecified amount of hydrogen produced for sale or interplant transfer to plants consuming this gas in the production of ammonia. Also excludes amounts of hydrogen produced in petroleum refineries for captive use. However, of the total shown for lower purity hydrogen prior to 1969, 70 to 75 percent was accounted for by petroleum refiners with captive hydrogen production. Not all such petroleum refineries were canvassed in this

<sup>(4)</sup> Excludes amounts produced and used in the manufacture of ammonia and ammonia derivatives.

(5) Oxygen gas, produced for cylinder and bulk delivery shipments combined with oxygen liquid, produced for cylinder and bulk delivery shipments.

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The data in this report are not adjusted for seasonal variation or number of working days.

## RELATED REPORTS

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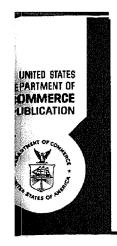
An annual Current Industrial Report covering production and shipments of industrial gases is published in this series. The annual report includes more historical data and product detail than are shown in the monthly reports, and also includes detail by States for a number of industrial gases. The report is numbered M28A, Supplement 2.

### **EXPLANATION OF TERMS**

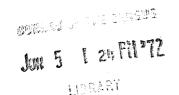
<u>Production</u>--Data shown for production represent total quantity of each chemical produced, including quantity consumed in plants, and for sale or transfer to other plants or warehouses of the same company. The statistics presented in the tables provide an up-to-date measure of activity in the inorganic field, but do not necessarily indicate amounts entering the market. In some cases, figures are included for material produced "in process" as an intermediate to the end products.

Stocks--Data shown for stocks represent quantities on hand, at the end of the month, at producing locations only, unless footnoted to indicate that the stock figure represents total stocks of producing companies including amounts held at locations other than producing plants.

<u>Units of measure</u>.-All figures reported in million cubic feet at  $70^{\circ}$ F and 1 atmosphere pressure, unless otherwise specified.



## REFERENCE COPY CURRENT INDUSTRIAL REPORTS



## Industrial Gases March 1972



U. S. DEPARTMENT OF COMMERCE • Social and Economic Statistics Administration • BUREAU OF THE CENSUS

May 1972

SERIES: M28C(72)-3

The statistics in this publication are based on a survey of manufacturers and represent U.S. production and stocks of industrial gases. Estimates are included for companies whose reports were not received in time for tabulation. A more complete description of the survey appears on page 3.

Table 1. Summary of Production of Principal Gases: 1970 to 1972

Month and year	Acetylene (2813200)	Carbon dioxide liquid and gas (2813311)	Carbon dioxide, _solid (281331)	Hydrogen high and low purity (1000%)	Nitrogen high and low purity (1000%)	Oxygen, high and low purity (1000%)
	(Mil. cu. gt.)	(Short tons)	(Short tons)	(Mil. cu. ft.)	(Mil. cu. ft.)	(M11. cu. ft.)
1972	*					
March	997	90,702	29,761	4,808	15,401	28,212
February	1,002	65,870	r <sub>22,941</sub>	4,749	13,987	26,457
January	1,023	68,520	r <sub>22</sub> ,299	4,728	14,351	27,275
1971						
December	1,903	77,754	21,364	4,805	14,283	26,274
November	1,119	79,128	23,723	4,613	13,717	24,342
October	1,055	84,593	27,178	5,139	14,273	24,926
September	1,018	84,156	32,417	4,355	13,437	23,565
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Мау	1,350	71,143	29,227	4,703	13,860	28,934
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1970						
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November	1,012		20,850	4,752	(NA)	25,814
October	1,112		24,523	5,034	(NA.)	27,309
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August	1,124	73,394	33,222	4,939	(NA)	25,604
July	1,214	69,544	34,621	4,764	(NA)	26,198
June	1,220	68,349	31,993	4,972	(NA)	26,496
Мау	1,275	77,928	31,787	5,001	(NA)	27,261
April	1,319		29,409	4,951	(NA)	27,734
March	1,306	67,224	29,227	4,933	(NA)	27,052

(NA) Not available.

Revised by 5 percent or more from previously published figures.

			MARCH 1972	FEBRUARY 1972	MARCH 1971
SIC CODE	CHEMICAL AND BASIS	UNIT OF MEASURE	QUANTITY PRODUCED	QUANTITY PRODUCED	QUANTITY PRODUCED
2813200	ACETYLENE (1)	MIL.CU.FT	997	1 002	1 220
	THAT SHIPPED TO BE COMPRESSED) PRODUCED FOR COMPRESSION, INCLUDING CYLINDER	DO	503	500	755
	AND PIPELINE PRODUCED FOR CONSUMPTION IN THIS PLANT	D0 D0	135 359	130 372	134 331
2813415	ARGON: HIGH PURITY	DO	310	266	262
	SHIPMENT	DO DO	310	266	262
	PRODUCED FOR CONSUMPTION IN THIS PLANT	DO	-	-	-
2813311 2813331	CARBON GIOXIDE: LIGUID AND GAS (2)	S.TONS DO	87 702 29 761	65 870 F22 941	76 844 20 355
2813420	HYDROGEN:TOTAL (3)	MIL.CU.FT	4 808	4 749	4 688
	SHIPMENT LIQUID PRODUCED FOR CONVERSION TO GAS	D0	648	£572	549
	PRODUCED FOR PIPELINE SHIPMENT	00 00	923 3 237	980 3 197	1 039 3 100
2813440	NITROGEN: TOTAL (4)	DO	15 401	13 987	13 650
	PRODUCED FOR CYLINDER AND BULK DELIVERY SHIPMENT. PRODUCED FOR PIPELINE SHIPMENT PRODUCED FOR CONSUMPTION IN THIS PLANT	00 00	82 8 635 1 139	r <sub>73</sub> r <sub>7</sub> 796 1 129	201 7 665 1 087
	LIQUID: PRODUCED FOR CYCLINDER AND BULK DELIVERY SHIPMENT.	DO	4 809	4 378	4 316
	PRODUCED FOR BULK SHIPMENT TO PIPELINES OF TO OTHER AIR SEPARATION PLANTS	00	736	611	{ 292 89
2813450	OXYGEN: TOTAL	00	27 972	26 240	29 668
	PRODUCED FOR CYLINDER AND BULK DELIVERY SHIPMENT PRODUCED FOR PIPELINE SHIPMENT PRODUCED FOR CONSUMPTION IN THIS PLANT	DO DO	( <sup>5</sup> ) 18 989 3 862	(5) 17 940 3 526	322 21 047 3 322
	LIQUID: PRODUCED FOR CYLINDER AND BULK DELIVERY SHIPMENT	DO	53 758	63 573	3 560
	PRODUCED FOR BULK SHIPMENT TO PIPELINES OF TO OTHER AIR SEPARATION PLANTS	DO	1 363		1 417

(NA) NOT AVAILABLE

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FIGURES.

(1) EXCLUDES GUANTITIES OF ACETYLENE PRODUCED AND CONSUMED BY RAILROAD SHOPS, SHIPYARDS; AND SMALL ESTABLISHMENTS USING PORTABLE GENERATORS.

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TO AND REPORTED AS DRY ICE AND ALSO AMOUNTS CONVERTED FROM
PURE CO2 (LIQUID OR SOLID) PURCHASED OR RECEIVED FROM
OTHER PLANTS. ALSO EXCLUDES QUANTITIES PRODUCED AND CONSUMED IN PLANTS MANUFACTURING SODA ASH OR UREA.

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MANUFACTURE OF METHANOL AND AMMONIA. BUT INCLUDES AN UNSPECIFIED AMOUNT OF HYDROGEN PRODUCED FOR SALE OR INTERPLANT TRANSFER TO PLANTS CONSUMING THIS GAS IN THE PRODUCTION OF AMMONIA. ALSO EXCLUDES AMOUNTS OF HYDROGEN
PRODUCED IN PETROLEUM REFINERIES FOR CAPTIVE USE. HOWEVER,
OF THE TOTAL SHOWN FOR LOWER PURITY HYDROGEN PRIOR TO
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(5) OXYGEN GAS, PRODUCED FOR CYLINDER AND BULK DELIVERY
SHIPMENTS COMBINED WITH OXYGEN LIQUID, PRODUCED FOR CYLINDER
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## REFERENCE COPY

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## CURRENT INDUSTRIAL REPORTS

## Industrial Gases April 1972



U. S. DEPARTMENT OF COMMERCE • Social and Economic Statistics Administration • BUREAU OF THE CENSUS

**JULY 1972** 

SERIES: M28C(72)-4

The statistics in this publication are based on a survey of manufacturers and represent U.S. production and stocks of industrial gases. Estimates are included for companies whose reports were not received in time for tabulation. A more complete description of the survey appears on page 3.

Table 1. Summary of Production of Principal Gases: 1970 to 1972

Month and year	Acetylene (2813200)	Carbon dioxide, liquid and gas (2813311)	Carbon dioxide, solid (281331)	Hydrogen, high and low purity (1000%)	Nitrogen, high and low purity (1000%)	Oxygen, high and low purity (1000%)
	(Mil. cu. ft.)	(Short tons)	(Short tons)	(Mil. cu. ft.)	(Mil. cu. ft.)	(Mil. cu. ft.)
1972						
April. March February. January.	918 997 1,002 1,023	79,347 87,702 65,870 68,520	30,630 <sup>2</sup> 27,579 22,941 22,299	4,669 4,810 4,749 4,728	14,185 15,437 14,005 14,351	28,751 28,713 26,651 27,275
1971						
December. November October. September August July. June. May. April	1,903 1,119 1,058 1,018 1,038 1,185 1,317 1,350	77,754 79,128 84,593 84,156 96,829 87,505 77,786 71,143 74,561	21,364 23,723 27,178 32,417 33,810 32,651 39,250 29,227	4,805 4,613 5,139 4,355 4,615 4,485 4,603 4,703 4,519	14,283 13,717 14,273 13,437 13,867 14,152 14,472 13,860 13,164	26,274 24,342 24,926 23,565 20,740 26,322 27,344 28,934 27,634
March February January	1,220 1,047 968	76,844 63,735 61,941	20,355 17,048 18,259	4,688 4,257 4,390	13,650 12,496 12,865	29,668 26,194 26,612
1970		, , , , ,		,	, , , , , ,	
December November October September August July.	1,056 1,085 1,096 1,138 1,107 1,197	57,248 56,409 62,982 72,955 71,532 68,807	19,546 20,766 24,439 29,381 32,874 34,537	4,999 4,842 5,170 4,827 5,030 4,860	12,969 12,713 13,231 12,948 13,298 13,295	27,503 26,922 28,487 26,787 26,534 27,166
June	1,575 1,257 1,301	67,518 76,478 70,756	31,909 31,883 24,758	5,062 5,092 5,030	12,384 12,637 11,996	27,527 28,286 28,147

Revised by 5 percent or more from previously published figures.

Inquiries concerning these figures should be addressed to the U.S. Department of Commerce, Bureau of the Census, Industry Division, Washington, D.C. 20233. This publication is for sale by the Bureau of the Census, Price: 15 cents per copy—\$1.50 per year.

			APRIL 1972	MARCH 1972	APRIL 1971
SIC CODE	CHEMICAL AND BASIS	UNIT OF MEASURE	QUANTITY PRODUCED	QUANTITY PRODUCED	QUANTITY PRODUCED
2813200	PRODUCED FOR PIPELINE SHIPMENT (EXCLUDING THAT SHIPPED TO BE COMPRESSED)	MIL.CU.FT	918 470	997 503	1 237 782
2813415	AND PIPELINE PRODUCED FOR CONSUMPTION IN THIS PLANT.  ARGON, HIGH PURITY PRODUCED FOR CYCLINDER AND BULK DELIVERY SHIPMENT PRODUCED FOR PIPELINE SHIPMENT.	DO DO DO DO	118 330 294 294	135 359 311 311	121 334 237 237
2813311 2813331	PRODUCED FOR CONSUMPTION IN THIS PLANT CARBON DIOXIDE: LIQUID AND GAS (2)	DO S.TONS DO	79 347 30 630	87 702 F27 579	74 561 27 165
2813420	HYDROGENITOTAL (3) PRODUCED FOR CYLINDER AND BULK DELIVERY SHIPMENT LIQUID PRODUCED FOR CONVERSION TO GAS PRODUCED FOR PIPELINE SHIPMENT LIQUID PRODUCED FOR GOVERNMENT USE. PRODUCED FOR CONSUMPTION IN THIS PLANT.	MIL.CU.FT  DO  DO  DO  DO  DO	4 669 529 979 3 161	4 810 648 926 3 236	4 519 571 943 3 005
2813440	NITROGEN: TOTAL (4).  GAS:  PRODUCED FOR CYLINDER AND BULK DELIVERY SHIPMENT.  PRODUCED FOR PIPELINE SHIPMENT.	DO DO	14 185	15 437	13 164
	PRODUCED FOR CONSUMPTION IN THIS PLANT LIQUID: PRODUCED FOR CYCLINDER AND BULK DELIVERY SHIPMENT. PRODUCED FOR BULK SHIPMENT TO PIPELINES OR	DO	8 084 1 021 4 448	8 670 1 140 4 809	7 407 872 4 034
2813450	PRODUCED FOR CONSUMPTION IN THIS PLANT	D0 D0	) 550 28 751	736 28 713	369 87 27 634
	PRODUCED FOR CYLINDER AND BULK DELIVERY SHIPMENT. PRODUCED FOR PIPELINE SHIPMENT PRODUCED FOR CONSUMPTION IN THIS PLANT LIQUID:	D0 D0 D0	(5) 20 041 <sup>2</sup> 3 832	( <sup>5</sup> ) 19 426 <sup>2</sup> 4 057	313 19 670 3 024
	PRODUCED FOR CYLINDER AND BULK DELIVERY SHIPMENT. PRODUCED FOR BULK SHIPMENT TO PIPELINES OR TO OTHER AIR SEPARATION PLANTS. PRODUCED FOR CONSUMPTION IN THIS PLANT.	D0 D0	53 624 908 346	<sup>5</sup> 3 867 971 392	3 276 1 351

<sup>(</sup>NA) NOT AVAILABLE "REVISED BY 5 PERCENT OR MORE FROM PREVIOUSLY PUBLISHED

<sup>(</sup>NA) NOT AVAILABLE

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FIGURES.

(1) EXCLUDES QUANTITIES OF ACETYLENE PRODUCED AND CONSUMED BY RAILROAD SHOPS: SHIPYARDS; AND SMALL ESTABLISHMENTS USING PORTABLE GENERATORS.

(2) EXCLUDES PRODUCTION OF LIQUID AND GAS CO2 CONVERTED
TO AND REPORTED AS DRY ICE AND ALSO AMOUNTS CONVERTED FROM
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OTHER PLANTS. ALSO EXCLUDES QUANTITIES PRODUCED AND CONSUMED IN PLANTS MANUFACTURING SODA ASH OR UREA.

(3) EXCLUDES QUANTITIES PRODUCED AND CONSUMED IN THE
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PRODUCED IN PETROLEUM REFINERIES FOR CAPTIVE USE. HOWEVER,
OF THE TOTAL SHOWN FOR LOWER PURITY HYDROGEN PRIOR TO
1969, 70 TO 75 PERCENT WAS ACCOUNTED FOR BY PETROLEUM REFINERS WITH CAPTIVE HYDROGEN PRODUCTION. NOT ALL SUCH
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The current month's figures may include estimates for respondents whose reports were not received in time for tabulation. Such estimates are based on month-to-month trends shown by reporting firms and are generally limited to a maximum of 25 percent for any one item. Individual items with higher imputation rates are footnoted.

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The data are not adjusted for seasonal variation or number of working days.

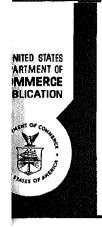
### **RELATED REPORTS**

Monthly Current Industrial Report, Inorganic Chemicals, Series M28A, includes production and stock data for specified inorganic chemicals. Monthly CIR report, Inorganic Fertilizer Materials and Related Acids, Series M28B, includes production and stock data for ammonia and ammonia compounds, phosphatic fertilizers, and sulfuric acid.

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## REFERENCE COPY CURRENT INDUSTRIAL REPORTS

## Industrial Gases May 1972



U. S. DEPARTMENT OF COMMERCE • Social and Economic Statistics Administration • BUREAU OF THE CENSUS

**JULY 1972** 

SERIES: M28C(72)-5

The statistics in this publication are based on a survey of manufacturers and represent U.S. production and stocks of industrial gases. Estimates are included for companies whose reports were not received in time for tabulation. A more complete description of the survey appears on page 3.

Table 1. Summary of Production of Principal Gases: 1970 to 1972

<del></del>	T					
Month and year	Acetylene (2813200) (Mil. cu. ft.)	Carbon dioxide liquid and gas (2813311) (Short tons)	Carbon dioxide, solid (281331) (Short tons)	Hydrogen high and low purity (100%) (Mil. cu. ft.)	Nitrogen high and low purity (100%) (Mil. cu. ft.)	Oxygen, high and low purity (100%) (Mil. cu. ft.)
1972						
MayApril	893 917 997 1,002 1,023	88,891 77,313 87,702 65,870 68,520	32,994 30,848 27,579 22,941	5,124 4,669 4,810 4,749	14,912 14,164 15,437 14,005	30,353 28,691 28,713 26,651
1972	1,020	08,020	22,299	4,728	14,351	27,275
December. November. October. September. August. July.  June. May. April March. February. January.	1,903 1,115 1,055 1,018 1,038 1,185 1,317 1,350 1,237 1,220 1,047 968	77,754 79,128 84,593 84,156 96,829 87,505 77,786 71,143 74,561 76,844 63,735 61,941	21,364 23,723 27,178 32,417 33,810 32,651 39,250 29,227 27,165 20,355 17,048 18,259	4,805 4,613 5,139 4,355 4,615 4,485 4,603 4,703 4,519 4,688 4,257 4,390	14,283 13,717 14,273 13,437 13,867 14,152 14,472 13,860 13,164 13,650 12,496 12,865	26,274 24,342 24,926 23,565 20,740 26,322 27,344 38,934 27,634 29,668 26,194 26,612
December. November. October. September. August. July.	1,056 1,085 1,096 1,138 1,107	57,248 56,409 62,982 72,955 71,532 68,807	19,546 20,766 24,439 29,381 32,874 34,537	4,999 4,842 5,170 4,827 5,030 4,860	12,969 12,713 13,231 12,948 13,298 13,295	27,503 26,922 28,487 26,787 26,534 27,166
June	1,575 1,257	67,518 76,478	31,909 31,883	5,062 5,092	12,384 12,637	27,527 28,286

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			MAY 1972	APRIL 1972	MAY 1971
SIC CODE	CHEMICAL AND BASIS	UNIT OF MEASURE	QUANTITY PRODUCED	QUANTITY PRODUCED	QUANTITY PRODUCED
2813200	ACETYLENE (1)	MIL.CU.FT	893	917	1 350
	THAT SHIPPED TO BE COMPRESSED)	DO	447	470	865
	AND PIPELINE PRODUCED FOR CONSUMPTION IN THIS PLANT	DO DO	122 324	118 329	115 370
2813415	ARGON: HIGH PURITY	DO	324	293	254
	SHIPMENT	0C 00	324	293	254
	PRODUCED FOR CONSUMPTION IN THIS PLANT.	DÕ	=	_	-
2813311	CARBON DIOXIDE:	S.TONS			
2813331	SOLID (DRY ICE)	00	88 891 32 994	77 313 30 848	71 143 29 227
2813420	PRODUCED FOR CYLINDER AND BULK DELIVERY	MIL.CU.FT	5 124	4 669	4 703
	SHIPMENT	DO DO	643	529	573
	PRODUCED FOR FIRELINE SHIPMENT	DO DO	1 108	979	1 009
	PRODUCED FOR CONSUMPTION IN THIS PLANT	20	3 373	3 161	3 121
2813440	NITROGEN: TOTAL (4)	00	14 912	14 164	13 860
	PRODUCED FOR CYLINDER AND BULK DELIVERY SHIPMENT	DO	82	82	266
	PRODUCED FOR PIPELINE SHIPMENT	DO DO	8 452 868	8 060 1 021	7 699 1 012
	LIQUID:			1 021	1 012
	PRODUCED FOR CYCLINDER AND BULK DELIVERY	00	" 045	0.054	41 1100
	SHIPMENT	DO	4 965	4 451	4 420
	TO OTHER AIR SEPARATION PLANTS	00	545	550	{ 322
2813450	OXYGEN: TOTAL	00	30 353	28 691	28 934
	PRODUCED FOR CYLINDER AND BULK DELIVERY				
	SHIPMENT. PRODUCED FOR PIPELINE SHIPMENT	DO DO	( <sup>5</sup> ) 20 872	19 981	303 20 463
	PRODUCED FOR CONSUMPTION IN THIS PLANT	DO	4 234	3 832	3 656
	PRODUCED FOR CYLINDER AND BULK DELIVERY			5	
	SHIPMENT	DO	<sup>5</sup> 4 122	3 626	3 244
	TO OTHER AIR SEPARATION PLANTS	D0 D0	1 125	1 252	1 268
	L		<u></u>	.L	<u> </u>

(NA) NOT AVAILABLE

<sup>(1)</sup> EXCLUDES QUANTITIES OF ACETYLENE PRODUCED AND CONSUMED BY RAILROAD SHOPS, SHIPYARDS, AND SMALL ESTABLISHMENTS USING PORTABLE GENERATORS.

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Stocks-Data shown for stocks represent quantities on hand, at the end of the month, at producing locations only, unless footnoted to indicate that the stock figures represents total stocks of producing companies including amounts held at locations other than producing plants.

Units of measure--All figures reported in million cubic feet at 70°F and 1 atmosphere pressure, unless otherwise specified.



## **CURRENT INDUSTRIAL REPORTS**

REFERENCE CORY

## Industrial Gases June 1972



U. S. DEPARTMENT OF COMMERCE · Social and Economic Statistics Administration · BUREAU OF THE CENSUS

August 1972

SERIES: M28C(72)-6

The statistics in this publication are based on a survey of manufacturers and represent U.S; production and stocks of industrial gases. Estimates are included for companies whose reports were not received in time for tabulation. A more complete description of the survey appears on page 3.

Table 1. Summary of Production of Principal Gases: 1970 to 1972

Month and year	Acetylene (2813200)	Carbon dioxide liquid and gas (2813311)	Carbon dioxide solid (281331)	Hydrogen high and low purity (100%)	Nitrogen high and low purity (100%)	Oxygen, high and low purity (100%)
	(Mil. cu. ft.)	(Short tons)	(Short tons)	(Mil. cu. ft.)	(Mil. cu. ft.)	(Mil. cu. ft.)
1972						
June	954	92,595	35,941	4,806	15,192	29,347
May	893	90,229	33,131	5,124	14,912	30,353
April	917	77,313	30,848	4,669	14,164	28,691
March	997	87,702	27,579	4,810	15,437	28,713
February	1,002	65,870	22,941	4,749	14,005	26,651
January	1,023	68,520	22,299	4,728	14,351	27,275
1971						
December	1,093	77,754	21,364	4,805	14,283	26,274
November	1,119	79,128	23,723	4,613	13,717	24,342
October	1,055	84,593	27,178	5,139	14,273	24,926
September	1,018	84,156	32,417	4,355	13,437	23,568
August	1,038	96,829	33,810	4,615	13,867	20,740
July	1,185	87,505	32,651	4,485	14,152	26,322
June	1,317	77,786	39,250	4,603	14,472	27,344
May	1,350	71,143	29,227	4,703	13,860	38,934
April	1,237	74,561	27,165	4,519	13,164	27,634
March	1,220	76,844	20,355	4,688	13,650	29,668
February	1,047	63,735	17,048	4,257	12,496	26,194
January	968	61,941	18,259	4,390	12,865	26,612
1970						1
December	1,056	57,248	19,546	4,999	12,969	27,503
November	1,085	56,409	20,766	4,842	12,713	26,922
October	1,096	62,982	24,439	5,170	13,231	28,487
September	1,138	72,955	29,381	4,827	12,948	26,787
August	1,107	71,532	32,874	5,030	13,298	26,534
July	1,197	68,807	34,537	4,860	13,295	27,166
June	1,575	67,518	31,909	5,062	12,384	27,527

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	TABLE 2PRIMARY PRODUCTION OF 3	-FOILTED THE	700 1117712		
			JUNE 1972	MAY 1972	JUNE 1971
		UNIT OF	QUANTITY	QUANTITY	QUANTITY
SIC CODE	CHEMICAL AND BASIS	MEASURE	PRODUCED	PRODUCED	PRODUCED
2813200	PRODUCED FOR PIPELINE SHIPMENT (EXCLUDING	MIL.CU.FT	954	893	1 317
	THAT SHIPPED TO BE COMPRESSED)	DO DO	500	448	789
	AND PIPELINE PRODUCED FOR CONSUMPTION IN THIS PLANT	DO	116 338	122 323	111 417
2813415	ARGON: HIGH PURITY	i	319	325	230
Ì	SHIPMENT	DO DO	319	325	230
	PRODUCED FOR CONSUMPTION IN THIS PLANT	DO	-	_	_
2813311 2813331	CARBON DIOXIDE: LIQUID AND GAS (2)	S.TONS DO	92 595 35 941	90 229 33 131	77 786 39 250
2813420	HYDROGEN:TOTAL (3)	MIL.CU.FT.	4 806	5 124	4 603
	SHIPMENT	DO DO	613	643	554
	PRODUCED FOR PIPELINE SHIPMENT	DO	1 031	1 108 3 373	1 010
	PRODUCED FOR CONSUMPTION IN THIS PLANT	DO	7		
2813440	NITROGEN; TOTAL (4)	DO	15 192	14 912	14 472
i	SHIPMENT	DO DO	81 8 123	82 8 452	267 7 572
l	PRODUCED FOR CONSUMPTION IN THIS PLANT .	1 77	1 332	868	972
	LIQUID: PRODUCED FOR CYCLINDER AND BULK DELIVERY				
	SHIPMENT	R	5 049	4 965	4 423
i	TO OTHER AIR SEPARATION PLANTS PRODUCED FOR CONSUMPTION IN THIS PLANT .	• DO	607	545	1 238
2813450	OXYGEN: TOTAL:	• DO	29 347	30 353	27 344
	PRODUCED FOR CYLINDER AND BULK DELIVERY SHIPMENT	• DO	(5)	(5)	(5)
	PRODUCED FOR PIPELINE SHIPMENT PRODUCED FOR CONSUMPTION IN THIS PLANT .	. DO	20 3 <u>02</u> 4 036	20 872 4 234	19 281 3 720
	LIQUID: PRODUCED FOR CYLINDER AND BULK DELIVERY				
	SHIPMENT	DO R	5 3 761	5 4 122	2 908
	TO OTHER AIR SEPARATION PLANTS PRODUCED FOR CONSUMPTION IN THIS PLANT .	. DO	1 248	1 125	1 435
	, and the second	1		1	1

(NA) NOT AVAILABLE TREVISED BY 5 PERCENT OR MORE FROM PREVIOUSLY PUBLISHED

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#### **EXPLANATION OF TERMS**

<u>Production</u>--Data shown for production represent total quantity of each chemical produced, including quantity consumed in plants, and for sale or transfer to other plants or warehouses of the same company. The statistics presented in the tables provide an up-to-date measure of activity in the inorganic field, but do not necessarily indicate amounts entering the market. In some cases, figures are included for material produced "in process" as an intermediate to the end products.



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## **Industrial Gases**

**July 1972** 



U. S. DEPARTMENT OF COMMERCE · Social and Economic Statistics Administration · BUREAU OF THE CENSUS

September 1972

SERIES: M28C(72)-7

The statistics in this publication are based on a survey of manufacturers and represent U.S. production and stocks of industrial gases. Estimates are included for companies whose reports were not received in time for tabulation. A more complete description of the survey appears on page 3.

Table 1. Summary of Production of Principal Gases: 1970 to 1972

Month and year	Acetylene (2813200) (Mil. cu. ft.)	Carbon dioxide liquid and gas (2813311) (Short tons)	Carbon dioxide solid (281331) (Short tons)	Hydrogen high and low purity (100%) (Mil. cu. ft.)	Nitrogen high and low purity (100%) (Mil. cu. ft.)	Oxygen, high and low purity (100%) (Mil. cu. ft.)
1972						
July June May. April. March. February January.	925 953 893 917 997 1,002	86,667 92;604 90,229 77,313 87,702 65,870 68,520	36,137 35,941 33,131 30,848 27,579 22,941 22,299	4,884 4,932 5,124 4,669 4,810 4,749 4,728	15,642 15,145 14,912 14,164 15,437 14,005 14,351	28, 88- 29, 381 30, 35: 28, 69: 28, 71: 26, 65: 27, 27:
1971						1
December November October. September August	1,093 1,119 1,055 1,018 1,038 1,185	77,754 79,128 84,593 84,156 96,829 87,505	21,364 23,723 27,178 32,417 33,810 32,651	4,805 4,613 5,139 4,355 4,615 4,485	14,283 13,717 14,273 13,437 13,867 14,152	26,27 24,34 24,92 23,56 20,74 26,32
June	1,317 1,350 1,237 1,220 1,047 968	77,786 71,143 74,561 76,844 63,735 61,941	39,250 29,227 27,165 20,355 17,048 18,259	4,603 4,703 4,519 4,688 4,257 4,390	14,472 13,860 13,164 13,650 12,496 12,865	27,34 38,93 27,63 29,68 26,19 26,61
1970  December	1,056 1,085 1,096 1,138 1,107 1,197	57,248 56,409 62,982 72,955 71,532 68,807	19,546 20,766 24,439 29,381 32,874 34,537	4,999 4,842 5,170 4,827 5,030 4,860		27,50 26,92: 28,48: 26,78 26,53 27,16

1.5			JULY 1972	JUNE 1972	JULY 1971
·					
SIC CODE	CHEMICAL AND BASIS	UNIT OF MEASURE	QUANTITY PRODUCED	QUANTITY PRODUCED	QUANTITY PRODUCED
2813200	ACETYLENE (1)	MIL.CU.FT	925	953	1 185
	PRODUCED FOR PIPELINE SHIPMENT (EXCLUDING THAT SHIPPED TO BE COMPRESSED) • • • • •	DO	482	500	687
	PRODUCED FOR COMPRESSION: INCLUDING CYLINDER AND PIPELINE	DO DO	98 345	115 338	104 394
2813415	ARGON: HIGH PURITY	DO	315	321	255
•	SHIPMENT	D0 D0 D0	315 - -	321 - -	255
2813311 2813331	CARBON DIOXIDE: LIQUID AND GAS (2)	S.TONS DO	86 667 36 137	92 604 35 941	87 505 32 651
2813420	HYDROGEN TOTAL (3)	MIL.CU.FT	4 884	4 932	4 485
	PRODUCED FOR CYLINDER AND BULK DELIVERY SHIPMENT	DO DO	612	630	434
	PRODUCED FOR PIPELINE SHIPMENT	DO DO DO	852 3 420	1 030 3 272	926 3 125
2813440	NITROGEN: TOTAL (4)	DO	15 642	15 145	14 152
	GAS: PRODUCED FOR CYLINDER AND BULK DELIVERY SHIPMENT	DO DO DO	67 8 598 1 126	81 8 432 1 045	222 7 204 980
	LIQUID: PRODUCED FOR CYCLINDER AND BULK DELIVERY SHIPMENT.	Do	5 299	4 980	4 626
	PRODUCED FOR BULK SHIPMENT TO PIPELINES OF TO OTHER AIR SEPARATION PLANTS	DO DO	552	607	1 120
2813450	OXYGEN; TOTAL	- DO	28 884	29 388	26,322
	PRODUCED FOR CYLINDER AND BULK DELIVERY SHIPMENT	DO DO DO	( <sup>5</sup> ) 20 199 3 814	( <sup>5</sup> ) 20 344 4 032	( <sup>5</sup> ) 18 311 3 697
	LIQUID: PRODUCED FOR CYLINDER AND BULK DELIVERY SHIPMENT	DO	<sup>5</sup> 3 592	5 3 763	3 335
	TO OTHER AIR SEPARATION PLANTS PRODUCED FOR CONSUMPTION IN THIS PLANT .	DO DO	1 279	1 249	979

(NA) NOT AVAILABLE \*REVISED BY 5 PERCENT OR MORE FROM PREVIOUSLY PUBLISHED FIGURES.

"REVISED BY 5 PERCENT OR MORE FROM PREVIOUSLY PUBLISHED FIGURES.

(1) EXCLUDES QUANTITIES OF ACETYLENE PRODUCED AND CONSUMED BY RAILROAD SHOPS, SHIPYARDS, AND SMALL ESTABLISHMENTS USING PORTABLE GENERATORS.

(2) EXCLUDES PRODUCTION OF LIQUID AND GAS CO2 CONVERTED TO AND REPORTED AS DRY ICE AND ALSO AMOUNTS CONVERTED FROM PURE CO2 (LIQUID OR SOLID) PURCHASED OR RECEIVED FROM OTHER PLANTS. ALSO EXCLUDES QUANTITIES PRODUCED AND CONSUMED IN PLANTS MANUFACTURING SODA ASH OR UREA.

(3) EXCLUDES QUANTITIES PRODUCED AND CONSUMED IN THE MANUFACTURE OF METHANOL AND AMMONIA, BUT INCLUDES AN UNSPECIFIED AMOUNT OF HYDROGEN PRODUCED FOR SALE OR INTERPLANT TRANSFER TO PLANTS CONSUMING THIS GAS IN THE PRODUCTION OF AMMONIA. ALSO EXCLUDES AMOUNTS OF HYDROGEN PRODUCED IN PETROLEUM REFINERIES FOR CAPTIVE USE. HOWEVER, OF THE TOTAL SHOWN FOR LOWER PURITY HYDROGEN PRIOR TO 1969; 70 TO 75 PERCENT WAS ACCOUNTED FOR BY PETROLEUM REFINERIES WITH CAPTIVE HYDROGEN PRODUCTION. NOT ALL SUCH PETROLEUM REFINERIES WERE CANVASSED IN THIS SURVEY.

(4) EXCLUDES AMOUNTS PRODUCED AND USED IN THE MANUFACTURE OF AMMONIA AND AMMONIA DERIVATIVES.

(5) OXYGEN GAS, PRODUCED FOR CYLINDER AND BULK DELIVERY SHIPMENTS COMBINED WITH OXYGEN LIQUID, PRODUCED FOR CYLINDER AND BULK DELIVERY SHIPMENTS.

CYLINDER AND BULK DELIVERY SHIPMENTS.

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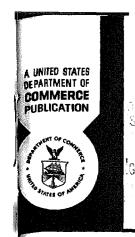
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## **CURRENT INDUSTRIAL REPORTS**

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## Industrial Gases August 1972



U. S. DEPARTMENT OF COMMERCE • Social and Economic Statistics Administration • BUREAU OF THE CENSUS

October 1972

SERIES: M28C(72)-8

The statistics in this publication are based on a survey of manufacturers and represent U.S. production and stocks of industrial gases. Estimates are included for companies whose reports were not received in time for tabulation. A more complete description of the survey appears on page 3.

Table 1. Summary of Production of Principal Gases: 1970 to 1972

			-				
Month and year	Acetylene (2813200)	Carbon dioxide liquid and gas (2813311) (Short tons)	Carbon dioxide solid (281331) (Short tons)	Hydrogen high and low purity (100%)	Nitrogen high and low purity (100%)	Oxygen, high and low purity (100%)	
1972							
2572							
August. July. June. May. April March February. January,	943 925 953 893 917 997 1,002	92,686 86,507 92,604 90,229 77,313 87,702 65,870 68,520	39,490 36,137 35,941 33,131 30,848 27,579 22,941 22,299	4,667 4,874 4,932 5,124 4,669 4,810 4,749 4,728	15,994 15,676 15,145 14,912 14,164 15,437 14,005 14,351	28,922 28,920 29,388 30,353 28,691 28,713 26,651 27,275	
1971							
December November October. September August July June. May, April March February January.	1,093 1,119 1,055 1,018 1,308 1,185 1,317 1,350 1,237 1,220 1,047 968	77,754 79,128 84,593 84,156 96,299 87,505 77,786 71,143 74,561 76,844 63,735 61,941	21,364 23,723 27,178 32,417 33,810 32,661 39,250 29,227 27,165 20,355 17,048 18,259	4,805 4,613 5,139 4,355 4,615 4,485 4,486 4,703 4,703 4,519 4,688 4,257 4,390	14,283 13,717 14,273 13,487 13,887 14,152 14,472 13,860 13,164 13,650 12,496 12,496	26,274 24,342 24,926 23,565 20,740 26,322 27,344 38,934 27,634 29,688 26,194 26,612	
December	1,056 1,085 1,096 1,138 1,107	57,248 56,409 62,982 72,955 71,532	19,546 20,766 24,439 29,381 32,874	4,999 4,842 5,170 4,827 5,030	12,969 12,713 13,231 12,948 13,298	27,503 26,922 28,487 26,787 26,534	

Inquiries concerning these figures should be addressed to the U.S. Department of Commerce, Bureau of the Census, Industry Division, Washington, D.C. 20233. This publication is for sale by the Bureau of the Census, Price: 15 cents per copy—\$1.50 per year.

<del></del>			AUGUST	JULY	AUGUST
			1972	1972	1971
	.i				
٠.					
SIC CODE	: CHEMICAL AND BASIS	UNIT OF MEASURE	QUANTITY PRODUCED	QUANTITY PRODUCED	QUANT ITY PRODUCED
2813200	ACETYLENE (1),	MIL.CU.FT	943	925	. 1 038
	PRODUCED FOR PIPELINE SHIPMENT (EXCLUDING THAT SHIPPED TO BE COMPRESSED)	DO	483	482	537
	AND PIPELINE PRODUCED FOR CONSUMPTION IN THIS PLANT	DO DO	115 345	98 345	111 390
2813415	ARGON: HIGH PURITY	00	299	315	227
ļ	PRODUCED FOR CYCLINDER AND BULK DELIVERY SHIPMENT	D0 00 D0	299 - -	315	227
2813311 2813331	CARBON DIOXIDE: LIQUID AND GAS (2)	S.TONS DO	92 686 39 490	86 507 36 137	96 829 33 810
2813420	HYDROGENITOTAL (3)	MIL.CU.FT	4 667	4 874	4 615
Ì	PRODUCED FOR CYLINDER AND BULK DELIVERY SHIPMENT LIQUID PRODUCED FOR CONVERSION TO GAS	D0 D0	576	611	475
	PRODUCED FOR PIPELINE SHIPMENT	00 00	1 038 3 053	846 3 417	901 3 239
2813440	NITROGEN: TOTAL (4)	20	15 994	15 676	13 867
	PRODUCED FOR CYLINDER AND BULK DELIVERY SHIPMENT	D0 D0 D0	68 8 957 1 177	67 8 630 1 126	174 7 199 1 048
	LIQUID: PRODUCED FOR CYCLINDER AND BULK DELIVERY SHIPMENT	DO	5 132	5 301	4 632
	PRODUCED FOR BULK SHIPMENT TO PIPELINES OR TO OTHER AIR SEPARATION PLANTS PRODUCED FOR CONSUMPTION IN THIS PLANT	D0 50	470 190	362 190	
2813450	OXYGEN, TCTAL	00	28 922	28 920	20 740
	GAS: PRODUCED FOR CYLINDER AND BULK DELIVERY		(5)	(")	13 173
	PRODUCED FOR PIPELINE SHIPMENT	DO DO	20 596 3 434	20 238 3 814	3 659
	LIQUID: PRODUCED FOR CYLINDER AND BULK DELIVERY	סמ	53 572	<sup>\$3</sup> 589	3 045
	SHIPMENT	D0	} 1 320	1 279	863

## (NA) NOT AVAILABLE

(1) EXCLUDES QUANTITIES OF ACETYLENE PRODUCED AND CONSUMED BY RAILROAD SHOPS, SHIPYARDS, AND SMALL ESTABLISHMENTS USING PORTABLE GENERATORS.

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# Industrial Gases September 1972



U. S. DEPARTMENT OF COMMERCE • Social and Economic Statistics Administration • BUREAU OF THE CENSUS

November 1972

SERIES: M28C(72)-9

The statistics in this publication are based on a survey of manufacturers and represent U.S. production and stocks of industrial gases. Estimates are included for companies whose reports were not received in time for tabulation. A more complete description of the survey appears on page 3.

Table 1. Summary of Production of Principal Gases: 1970 to 1972

Month and year	Acetylene (2813200)	Carbon dioxide liquid and gas (2813311) (Short tons)	Carbon dioxide solid (281331) (Short tons)	Hydrogen high and low purity (100%) (Mil. cu. ft.)	Nitrogen high and low purity (100%) (Mil. cu. ft.)	Oxygen, high and low purity (100%) (Mil. cu. ft.)
1972					•	
September	929 943 925	88,144 92,964 86,507	34,345 37,022 36,137	4,884 4,619 4,874	15,402 15,965 15,676	29,830 29,095 28,920
June May Apríl. March February. January.	953 893 917 997 1,002 1,023	92,604 90,229 77,313 87,702 65,870 68,520	35,941 33,131 30,848 27,579 22,941 22,299	4,932 5,124 4,669 4,810 4,749 4,728	15,145 14,912 14,164 15,437 14,005 14,351	29,388 30,353 28,691 28,713 26,651 27,275
1971						
December. November. Getober. September. August. July.	1,088 1,117 1,085 1,018 1,035 1,019	80,886 79,590 80,664 82,850 86,578 85,944	22,684 24,622 28,027 29,575 34,025 33,094	4,779 4,678 5,172 4,380 4,686 4,655	14,303 13,960 14,417 13,504 13,495 13,663	26,250 24,835 25,236 23,737 21,596 26,423
June. May. April March. February. January.	1,024 1,051 1,086 830 1,027 956	82,979 76,849 79,333 74,885 73,107 71,181	29,871 27,467 25,734 21,751 19,100 19,407	4,628 4,694 4,634 4,698 4,217 4,418	13,900 14,170 13,503 14,231 12,720 13,353	26,738 29,674 28,649 29,976 27,559 28,479
1970						
December. November. October. September.	1,056 1,085 1,096 1,138	62,248 61,409 63,982 73,955	19,546 20,766 24,439 29,381	5,170	(AN) (AN) (AN) (AN)	27,503 26,922 28,487 26,787

(NA) Not available.

			SEPTEMBER 1972	AUGUST 1972	SEPTEMBER 1971
		1986			
SIC CODE	CHEMICAL AND BASIS	UNIT OF MEASURE	QUANTITY PRODUCED	QUANTITY PRODUCED	QUANTITY PRODUCED
2813200	ACETYLENE (1)	MIL.CU.FT	929	943	1 018
	THAT SHIPPED TO BE COMPRESSED) PRODUCED FOR COMPRESSION: INCLUDING CYLINDER	00	462	491	505
	AND PIPELINE PRODUCED FOR CONSUMPTION IN THIS PLANT	DO DO	111 356	115 345	122 391
2813415	ARGON: HIGH PURITY	DO	303	297	256
	SHIPMENT	D0 D0 D0	303 -	297 - -	256 -
2813311 2813331	CARBON DIOXIDE: LIQUID AND GAS (2)	S.TONS	88 144 34 345	92 964 37 022	82 850 29 381
2813420	HYDROGEN: TOTAL (3)	MIL.CU.FT	4 884	4 619	4 380
	PRODUCED FOR CYLINDER AND BULK DELIVERY SHIPMENT	D0	} 589	576	392
	PRODUCED FOR PIPELINE SHIPMENT	D0 D0	1 009 3 286	992 3 051	{} 747 3 241
2813440	NITROGEN+ TOTAL (4)	DO	15 402	15 965	13 504
	PRODUCED FOR CYLINDER AND BULK DELIVERY SHIPMENT	D0 D0	49 8 666 1 096	ú8 8 929 1 177	57 7 177 1 198
	LIQUID:  PRODUCED FOR CYCLINDER AND BULK DELIVERY SHIPMENT	DO	5 089	5 132	4 577
	PRODUCED FOR BULK SHIPMENT TO PIPELINES OR TO OTHER AIR SEPARATION PLANTS	00 00	321 181	469 190	345 150
2813450	OXYGEN, TOTAL	DO	29 830	29 095	23 737
	PRODUCED FOR CYLINDER AND BULK DELIVERY SHIPMENT	00000	( <sup>5</sup> ) 20 656 3 774	( <sup>5</sup> ) 20 558 3 434	130 15 485 ( <sup>1</sup> )
	LIQUID: PRODUCED FOR CYLINDER AND BULK DELIVERY SHIPMENT	DO	<sup>5</sup> 3 941	<sup>5</sup> 3 573	3 302
	PRODUCED FOR BULK SHIPMENT TO PIPELINES OR TO OTHER AIR SEPARATION PLANTS	D0 D0	1 242	1 320	693

<sup>(1)</sup>Excludes quantities of acetylene produced and consumed by railroad shops, shipyards, and small establishments using portable generators. (2)Excludes production of liquid and gas CO2 converted to and reported as dry ice and also amounts converted from pure CO2 (liquid or solid) purchased or received from other plants. Also excludes quantities produced and consumed in plants manufacturing soda ash or urea. (3)Excludes quantities produced and consumed in the manufacture of methanol and ammonia, but includes an unspecified amount of hydrogen produced for sale or interplant transfer to plants consuming this gas in the production of ammonia. Also excludes amounts of hydrogen produced in petroleum refineries for captive use. However, of the total shown for lower purity hydrogen prior to 1969, 70 to 75 percent was accounted for by petroleum refiners with captive hydrogen production. Not all such petroleum refineries were canvassed in this survey. (4)Excludes amounts produced and used in the manufacture of ammonia and ammonia derivatives. (5)Oxygen gas, produced for cylinder and bulk delivery shipments combined with

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## REFERENCE COPY CURRENT INDUSTRIAL REPORTS

## Industrial Gases October 1972



U. S. DEPARTMENT OF COMMERCE • Social and Economic Statistics Administration • BUREAU OF THE CENSUS

January 1973

SERIES: M28C(72)-10

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Table 1. Summary of Production of Principal Gases: 1970 to 1972

			<del></del>			
Month and year	Acetylene (2813200)	Carbon dioxide liquid and gas (2813311)	Carbon dioxide solid (281331)	Hydrogen high and low purity (100%)	Nitrogen high and low purity (100%)	Oxygen, high and low purity (100%)
	(Mil. cu. ft.)	(Short tons)	(Short tons)	(Mil. cu. ft.)	(Mil. cu. ft.)	(Mil. cu. ft.)
1972				-		
				ĺ		
October	975	85,290	32,593	4,995	16,409	32,029
September	904	88,041	34,202	4,913	15,498	29,399
August	943	92,964	37,022	4,619	15,965	29,095
July	925	86,507	36,137	4,874	15,676	28,920
June	953	92,604	35,941	4,932	15,145	29,388
May	893	90,229	33,131	5,124	14,912	30,353
April	917	77,313	30,848	4,669	14,164	28,691
March	997	87,702	27,579	4,810	15,437	28,713
February	1,002	65,870	22,941	4,749	14,005	26,651
January	1,023	68,520	22,299	4,728	14,351	27,275
1971						
December	1,088	80,886	22,684	4,779	14,303	26,250
November,	1,117	79,590	24,622	4,678	13,960	24,835
October	1,085	80,564	28,027	5,172	14,417	25,236
September	1,018	82,850	29,575	4,380	13,504	23,737
August	1,035	86,578	34,025	4,686	13,495	21,596
July	1,019	85,944	33,094	4,655	13,663	26,423
June	1,024	82,979	29,871	4,628	13,900	26,738
Жау	1,051	76,849	27,467	4,694	14,170	29,674
April	1,086	79,333	25,734	4,634	13,503	28,649
March	830	74,885	21,751	4,698	14,231	29,976
February	1,027	73,107	19,100	4,217	12,720	27,559
January	956	71,181	19,407	4,418	13,353	28,479
1970						
		50 040	10 540	4,999	(NA)	27,503
December	1,056	62,248	19,546 20,766	4,842	(NA)	26,922
November	1,085 1,096	61,409 63,982	24,439	5,170	(NA)	28,487
October	1,096	03,982	27,409	3,110	(1117)	

(NA) Not available.

			OCTOBER 1972	SEPTEMBER 1972	OCTOBER 1971
				·	
					tion is
SIC	CHEMICAL AND BASIS	UNIT OF MEASURE	QUANTITY PRODUCED	QUANTITY PRODUCED	QUANTITY PRODUCED
2813200	ACETYLENE (1)	MIL.CU.FT	975	904	1 085
	THAT SHIPPED TO BE COMPRESSED)	DO	<sup>6</sup> 480	439	565
	AND PIPELINE PRODUCED FOR CONSUMPTION IN THIS PLANT	DO DO	128 367	110 355	127 393
2813415	ARGON: HIGH PURITY	DO	345	315	286
i	SHIPMENT	D0 D0 D0	345 - -	315 - -	286 - -
2813311 2813331	CARBON DIOXIDE: LIQUID AND GAS (2)	s.Tons	85 290 32 593	88 041 34 202	80 564 28 027
2813420	HYDROGEN:TOTAL (3)	MIL.CU.FT	4 995	4 913	5 172
	SHIPMENT	DO DO	600	590	442
	PRODUCED FOR PIPELINE SHIPMENT	DO DO	1 099	1 160	1 278
2813440	PRODUCED FOR CONSUMPTION IN THIS PLANT NITROGEN, TOTAL (4)	DO	3 296 16 409	3 163 15 498	3 452
1	GAS: PRODUCED FOR CYLINDER AND BULK DELIVERY		16 4.09	12 448	14 417
	SHIPMENT	D0 D0 D0	60 9 172 1 220	49 8 685 1 096	87 7 541 1 276
	LIQUID: PRODUCED FOR CYCLINDER AND BULK DELIVERY				
	SHIPMENT	DO	5 433	5 155	4 9.77
	TO OTHER AIR SEPARATION PLANTS	DO DO	<sup>8</sup> 374 150	332 181	370 166
2813450	OXYGEN, TOTAL	DO	32 029	29 399	25 236
.!	PRODUCED FOR CYLINDER AND BULK DELIVERY SHIPMENT.	DO	246	216	121
	PRODUCED FOR PIPELINE SHIPMENT	DO DO	22 276 4 307	20 497 4 173	17 056
	LIQUID: PRODUCED FOR CYLINDER AND BULK DELIVERY				
	SHIPMENT	DO	4 450	.3 659	3 639
	TO OTHER AIR SEPARATION PLANTS	D0	750	854	550 5 3 870

<sup>(1)</sup>Excludes quantities of acetylene produced and consumed by railroad shops' shippards' and small establishments using portable generators. (2)Excludes production of liquid and gas CO<sub>2</sub> converted to and reported as dry ice and also amounts converted from pure CO<sub>2</sub> (liquid or solid) purchased or received from other plants. Also excludes quantities produced and consumed in plants manufacturing soda ash or urea. (3)Excludes quantities produced and consumed in the manufacture of methanol and ammonia, but includes an unspecified amount of hydrogen produced for sale or interplant transfer to plants consuming this gas in the production of ammonia. Also excludes amounts of hydrogen produced in petroleum refineries for captive use. However, of the total shown for lower purity hydrogen prior to 1969, 70 to 75 percent was accounted for by petroleum refiners with captive hydrogen production. Not all such petroleum refineries were canvassed in this survey. (4)Excludes amounts produced and used in the manufacture of ammonia and ammonia derivatives. (5)Data for oxygen (gas), produced for consumption in this plant, combined with data for oxygen (liquid), produced for consumption in this plant, to avoid disclosing figures for individual companies. (6)Imputation rate exceeds 25 percent.

The statistics in this publication were collected on Census Monthly Form M28A.2, Industrial Gases - Production, and represent complete coverage of the approximately 670 producers of elemental gases, carbon dioxide, and acetylene.

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The data are not adjusted for seasonal variation or number of working days.

## **RELATED REPORTS**

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## **EXPLANATION OF TERMS**

Production--Data shown for production represent total quantity of each chemical produced, including quantity consumed in plants, and for sale or transfer to other plants or warehouses of the same company. The statistics presented in the tables provide an up-to-date measure of activity in the inorganic field, but do not necessarily indicate amounts entering the market. In some cases, figures are included for material produced "in process" as an intermediate to the end products.



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## Industrial Gases November 1972



U. S. DEPARTMENT OF COMMERCE • Social and Economic Statistics Administration • BUREAU OF THE CENSUS

February 1973

SERIES: M28C(72)-11

The statistics in this publication are based on a survey of manufacturers and represent U.S. production and stocks of industrial gases. Estimates are included for companies whose reports were not received in time for tabulation. A more complete description of the survey appears on page 3.

Table 1. Summary of Production of Principal Gases: 1970 to 1972

Month and year	Acetylene (2813200) (Mil. cu. ft.)	Carbon dioxide liquid and gas (2813311) (Short tons)	Carbon dioxide soild (281331) (Short tons)	Hydrogen high and low purity (100%)	Nitrogen high and low purity (100%)	Oxygen, high and low purity (100%)
1972						
November. October. September. August. July.	974 978 904 943 925	82,756 85,290 88,041 92,964 86,507	26,137 31,732 34,202 37,022 36,137	4,878 4,990 4,913 4,619 4,874 4,932	16,281 16,726 15,498 15,965 15,676	30,613 31,672 29,389 29,095 28,920
May. April. March. February. January.	893 917 997 1,002	90, 229 77, 313 87, 702 65, 870 68, 520	33,131 30,848 27,579 22,941 22,299	5,124 4,669	14,912 14,164 15,437	30,353 28,691 28,713 26,651
1971 December	1,088	80,886	22,684	4,779	14,303	26,250
November October September August July	1,117 1,085 1,018 1,018 1,035 1,019	79,590 80,564 82,850 86,578 85,944	24,622 28,027 29,575 34,025 33,094	4,678 5,172 4,380 4,686 4,655	13,960 14,417 13,504 13,495	24,835 25,236 23,737 21,596
June	1,024 1,051 1,086 830 1,027	82,979 76,849 79,333 74,885 73,107 71,181	29,871 27,467 25,734 21,751 19,100 19,407	4,698 4,217	14,170 13,503 14,231 12,720	29,674 28,649 29,976 27,559
1970						
December	1,056 1,085	62,248 61,409	19,546 20,766			

(NA) Not available.

TABLE 2 .-- PRIMARY PRODUCTION OF SPECIFIED INDUSTRIAL GASES

	TABLE AT THATAN THE POST OF THE				
			NOVEMBER 1972	OCTOBER 1972	NOVEMBER 1971
			· .	t er	
				ŧ	
SIC	CHEMICAL AND BASIS	UNIT OF MEASURE	QUANTITY PRODUCED	QUANTITY	QUANTITY PRODUCED
*					,
2813200	ACETYLENE (1)	MIL.CU.FT	974	978	1 117
	THAT SHIPPED TO BE COMPRESSED)	DO	6 478	481	566
,	PRODUCED FOR COMPRESSION: INCLUDING CYLINDER AND PIPELINE PRODUCED FOR CONSUMPTION IN THIS PLANT	D0 D0	124 372	130 367	129 422
2813415	ARGON: HIGH PURITY	DO	352	342	271
	SHIPMENT	<b>D</b> O DO	352	342	271
	PRODUCED FOR CONSUMPTION IN THIS PLANT	DO	-	-	-
2813311 2813331	CARBON DIOXIDE: LIQUID AND GAS (2)	S.TONS	82 756 26 137	85 290 31 732	79 590 24 622
2813420	HYDROGEN+TOTAL (3)	MIL.CU.FT	4.878	4 990	4 678
	PRODUCED FOR CYLINDER AND BULK DELIVERY SHIPMENT	DO DO	632	600	464
	PRODUCED FOR PIPELINE SHIPMENT	DO	1 027	1 094	951
ļ	LIQUID PRODUCED FOR GOVERNMENT USE PRODUCED FOR CONSUMPTION IN THIS PLANT	D0 D0	3 219	3 296	3 263
2813440	NITROGEN: TOTAL (4)	00	16 281	16 726	13 960
	PRODUCED FOR CYLINDER AND BULK DELIVERY			1	
	SHIPMENT	D0	9 442	9 500	7 604
	PRODUCED FOR CONSUMPTION IN THIS PLANT	DO	1 217	1 220	1 248
	LIQUID:				
	PRODUCED FOR CYCLINDER AND BULK DELIVERY SHIPMENT	DO -	5 025	5 395	4 497
-	PRODUCED FOR BULK SHIPMENT TO PIPELINES OR TO OTHER AIR SEPARATION PLANTS	DO	388	389	350
İ	PRODUCED FOR CONSUMPTION IN THIS PLANT	DO	141	162	171
2813450	OXYGEN: TOTAL	DO	30 903	31 672	24 835
Ì	PRODUCED FOR CYLINDER AND BULK DELIVERY	<b>D</b> O	216	246	163
	SHIPMENT. PRODUCED FOR PIPELINE SHIPMENT	DO DO	21 392	21 953	16 837
	PRODUCED FOR CONSUMPTION IN THIS PLANT	DO	4 387	4 307	(5)
	LIQUID: PRODUCED FOR CYLINDER AND BULK DELIVERY				
	SHIPMENT	DO	3 988	4 419	3 207
	PRODUCED FOR BULK SHIPMENT TO PIPELINES OR TO OTHER AIR SEPARATION PLANTS	DO DO	920	747	\$ 591 5 4 037
1			<u>r</u>		1

<sup>(1)</sup> Excludes quantities of acetylene produced and consumed by railroad shops, shipyards, and small establishments using portable generators. (2) Excludes production of liquid and gas CO<sub>2</sub> converted to and reported as dry ice and also amounts converted from pure CO<sub>2</sub> (liquid or solid) purchased or received from other plants. Also excludes quantities produced and consumed in plants manufacturing soda ash or urea. (3) Excludes quantities produced and consumed in the manufacture of methanol and ammonia, but includes an unspecified amount of hydrogen produced for sale or interplant transfer to plants consuming this gas in the production of ammonia. Also excludes amounts of hydrogen produced in petroleum refineries for captive use. However, of the total shown for lower purity hydrogen prior to 1969, 70 to 75 percent was accounted for by petroleum refiners with captive hydrogen production. Not all such petroleum refineries were canvassed in this survey. (4) Excludes amounts produced and used in the manufacture of ammonia and ammonia derivatives. (5) Data for oxygen (gas), produced for consumption in this plant, combined with data for oxygen (liquid), produced for consumption in this plant, to avoid disclosing figures for individual companies. (6) Imputation rate exceeds 25 percent.

The statistics in this publication were collected on Census Monthly Form M28A.2, Industrial Gases - Production, and represent complete coverage of the approximately 670 producers of elemental gases, carbon dioxide, and acetylene.

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An annual Current Industrial Report covering production and shipments of industrial gases is published in this series. The annual report includes more historical data and product detail than are shown in the monthly reports, and also includes detail by States for a number of industrial gases. The report is numbered M28A, Supplement 2.

#### **EXPLANATION OF TERMS**

Production--Data shown for production represent total quantity of each chemical produced, including quantity consumed in plants, and for sale or transfer to other plants or warehouses of the same company. The statistics presented in the tables provide an up-to-date measure of activity in the inorganic field, but do not necessarily indicate amounts entering the market. In some cases, figures are included for material produced "in process" as an intermediate to the end products.



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## **Industrial Gases**

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December 1972



U. S. DEPARTMENT OF COMMERCE · Social and Economic Statistics Administration · BUREAU OF THE CENSUS

March 1973

SERIES: M28C(72)-12

The statistics in this publication are based on a survey of manufacturers and represent U.S. production and stocks of industrial gases. Estimates are included for companies whose reports were not received in time for tabulation. A more complete description of the survey appears on page 3.

Table 1. Summary of Production of Principal Gases: 1970 to 1972

	-		-			
Month and year	Acetylene (2813200)	Carbon dioxide liquid and gas (2813311) (Short tons)	Carbon dioxide solid (281331) (Short tons)	Hydrogen, high and low purity (100%)	Nitrogen, high and low purity (100%)	Oxygen, high and low purity (100%)  (Mil. cu. ft.)
1972						
December November October September August July June May	936 976 978 904 943 925	75,962 77,009 85,290 88,041 92,964 86,507 92,604 90,229	r <sub>22,539</sub> r <sub>21,741</sub> 31,732 34,202 37,022 36,137 35,941 33,131	4,833 4,852 4,990 4,913 4,619 4,874 4,932 5,124	17,007 16,483 16,748 15,498 15,965 15,676 15,145	31,288 30,677 31,672 29,399 29,095 28,920 29,388 30,353
April March February January	917 997 1,002 1,023	77,313 87,702 65,870 68,520	30,848 27,579 22,941 22,299	4,669 4,810 4,749 4,728	14,164 15,437 14,005 14,351	28,691 28,713 26,651 27,275
December. November. October. September. August. July.	1,088 1,117 1,085 1,018 1,035 1,019	80,886 79,590 80,564 82,850 86,578 85,944	22,684 24,622 28,027 29,575 34,025 33,094	4,779 4,678 5,172 4,380 4,380 4,655	14,303 13,960 14,417 13,504 13,495 13,663	24,835 25,236 23,737 21,596 26,423
June. May. April. March. February. January.	1,024 1,051 1,086 830 1,027	82,979 76,849 79,333 74,885 73,107 71,181	29,871 27,467 25,734 21,751 19,100 19,407	4,628 4,694 4,634 4,698 4,217 4,418	12,720	29,674 28,649 29,976 27,559
1970	1.055	69 949	19,546	4,999	(NA)	27,503
December	1,056	62,248	15,546			

(NA) Not available,  $\mathbf{r}_{\text{Revised}}$  by 5 percent or more from previously published figures.

TABLE 2. -- PRIMARY PRODUCTION OF SPECIFIED INDUSTRIAL GASES

TABLE 2PRIMARY PRODUCTION OF SPECIFIED INDUSTRIAL GASES							
			DECEMBER 1972	NOVEMBER 1972	DECEMBER 1971		
	•	•					
SIC	CHEMICAL AND BASIS	UNIT OF MEASURE	QUANTITY PRODUCED	QUANTITY PRODUCED	QUANTITY PRODUCED		
2813200	ACETYLENE (1)	MIL.CU.FT	936	976	1 088		
	PRODUCED FOR PIPELINE SHIPMENT (EXCLUDING THAT SHIPPED TO BE COMPRESSED) • • • • • • PRODUCED FOR COMPRESSION• INCLUDING CYLINDER	DO	453	478	555		
	AND PIPELINE	DO DO	119 364	126 372	131 402		
2813415	ARGON: HIGH PURITY	DO	341	<b>3</b> 50	286		
	SHIPMENT	DO DO DO	341	350 -	286		
2813311 2813331	CARBON DIOXIDE: LIQUID AND GAS (2)	S.TONS DO	75 962 22 539	r 77 009 r 21 741	80 886 22 684		
2813420	HYDROGEN:TOTAL (3)	MIL.CU.FT	4 833	4 852	4 779		
	SHIPMENT	DO	509	631	417		
	PRODUCED FOR PIPELINE SHIPMENT	DO DO DO	3 260	993 3 228	1 015 3 347		
2813440	NITROGEN, TOTAL (4)	DO	17 007	16 483	14 303		
	GAS: PRODUCED FOR CYLINDER AND BULK DELIVERY SHIPMENT	DO DO DO	68 9 990 1 312	68 9 644 1 214	99 8 042 1 254		
	LIQUID: PRODUCED FOR CYCLINDER AND BULK DELIVERY SHIPMENT	DO	5 105	5 032	4 343		
	TO OTHER AIR SEPARATION PLANTS	DO	371 161	388 137	387 178		
2813450	OXYGEN. TOTAL	DQ	31 288	30 677	26 250		
	PRODUCED FOR CYLINDER AND BULK DELIVERY SHIPMENT		223 21 584 4 466	220 21 176 4 382	121 18 002 ( <sup>5</sup> )		
	LIQUID: PRODUCED FOR CYLINDER AND BULK DELIVERY SHIPMENT.	DO	4 178	3 979	3 418		
	PRODUCED FOR BULK SHIPMENT TO PIPELINES OR TO OTHER AIR SEPARATION PLANTS	DO	837	920	542 5 4 167		

 $<sup>^{\</sup>mathbf{r}}$ Revised by 5 percent or more from previously published figures.

¹Excludes quantities of acetylene produced and consumed by railroad ships, shipyards, and small establishments using portable generators. ²Excludes production of liquid and gas CO2 converted to and reported as dry ice and also amounts converted from pure CO2 (liquid or solid) purchased or received from other plants. Also excludes quantities produced and consumed in plants manufacturing soda ash or urea. ³Excludes quantities produced and consumed in the manufacture of methanol and ammonia, but includes an unspecified amount of hydrogen produced for sale or interplant transfer to plants consuming this gas in the production ammonia. Also excludes amounts of hydrogen produced in petroleum refineries for captive use. However, of the total shown for lower purity hydrogen prior to 1969, 70 to 75 percent was accounted for by petroleum refiners with captive hydrogen production. Not all such petroleum refineries were canvassed in this survey. ⁴Excludes amounts produced and used in the manufacture of ammonia and ammonia derivatives. ⁵Data for oxygen (gas), produced for consumption in this plant, combined with data for oxygen (liquid), produced for consumption in this plant, to avoid disclosing figures for individual companies.

The statistics in this publication were collected on Census Monthly Form M28A.2, Industrial Gases - Production, and represent complete coverage of the approximately 670 producers of elemental gases, carbon dioxide, and acetylene.

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## **Industrial Gases**

Summary for 1972

(Preliminary)



U. S. DEPARTMENT OF COMMERCE • Social and Economic Statistics Administration • BUREAU OF THE CENSUS

May 1973

SERIES: M28C(72)-13

Annual data for 1972 and 1971 shown in this release are a compilation of the monthly figures which have been appearing in this series. The figures for 1972 should be considered as preliminary and subject to revisions based on information furnished on Form MA-28E.2, Annual Report on Shipments and Production of Industrial Gases.

The statistics presented in the accompanying tables are for primary production, covering quantities produced for further processing in the same plant, for intra-company transfer, and for sale. They provide an up-to-date measure of activity in the inorganic field but do not necessarily indicate amounts entering the market. In some cases figures are included for material produced "in process" as an intermediate to the end products.

ACKNOWLEDGMENTS--This report was prepared in the Industry Division under the direction of Lonnie M. Conner, Chief, Chemicals and Wood Products Branch. Doris W. Funk, Chief, Chemicals, assisted by John P. Govoni, was directly responsible for the review of the data and preparation of the report. Elmer S. Biles, Chief of the Division, and Louis J. Owen, Assistant Division Chief for Commodity and Industry Programs, provided overall direction and coordination of this project.

sic		Unit of	Production		
code	Chemical and basis	measure	1972	1971	
2813200	Acetylene <sup>1</sup> Produced for pipeline shipment (excluding	.Mil.cu.ft	11,457	12,336	
	that shipped to be compressed)	do	5,751	6,169	
	and pipeline Produced for consumption in this plant	do	1,441 4,265	1,518 4,649	
2813415	Argon, high purity.	do	3,753	3,009	
	Produced for cylinder and bulk delivery shipment	do	3,753	3,009	
	Produced for consumption in this plant	do	-		
2813311	Carbon dioxide: Liquid and gas <sup>2</sup>	S. tons	988,012	954,656	
2813331	Solid (dry ice)	do	356,112	315,357	
2813420	Hydrogen, total <sup>3</sup>	.Mil.cu.ft	58,043	55,639	
	Produced for cylinder and bulk delivery shipment	do	7,076	5,312	
	Produced for pipeline shipment	do	12,021	12,312	
	Produced for consumption in this plant	,do	38,946	38,015	
2813440	Nitrogen, total4Gas:	do	185,351	165,219	
	Produced for cylinder and bulk delivery shipment	do	1,013	1,026	
	Produced for pipeline shipment Produced for consumption in this plant	do	104,915 13,344	90,920 14,881	
	Liquid;				
	Produced for cylinder and bulk delivery shipment Produced for bulk shipment to pipelines or to other air	do	59,111	52,554	
	separation plants Produced for consumption in this plant	do	6,968	4,091 1,747	
2813450	Oxygen, total <sup>4</sup> Gas;	,do,.	352,144	319,152	
	Produced for cylinder and bulk delivery shipment	do	(6)	1,451	
	Produced for pipeline shipment	do	244,174	218,504	
	rroduced for consumption in this plant	do	47,971	(ª)	
	Liquid:				
	Produced for cylinder and bulk delivery shipment Produced for bulk shipment to pipelines or to other air	do	<sup>5</sup> 46,867	39,186	
_	separation plants Produced for consumption in this plant	do	} 13,132	9,711 650,301	

<sup>(</sup>NA) Not available.

1 Excludes quantities of acetylene produced and consumed by railroad ships, shippards, and small establishments using portable generators.

<sup>&</sup>lt;sup>2</sup>Excludes production of liquid and gas CO<sub>2</sub> converted to and reported as dry ice and also amounts converted from pure CO2 (liquid or solid) purchased or received from other plants. Also excludes quantities produced and consumed in plant

SExcludes quantities produced and consumed in the manufacture of methanol and ammonia, but includes an unspecified amount of hydrogen produced for sale or interplant transfer to plants consuming this gas in the production of ammonia. Also excludes amounts of hydrogen produced in petroleum refineries for captive use.

Excludes amounts produced and used in the manufacture of ammonia and ammonia derivatives.

Excludes amounts produced and used in the manufacture of ammonia and ammonia derivatives.

Data for oxygen (gas), produced for cylinder and bulk delivery shipment, combines with data for oxygen (liquid), produced for cylinder and bulk delivery shipment, to avoid disclosing figures for individual companies.

Data for oxygen (gas), produced for consumption in this plant, combined with data for oxygen (liquid), produced for consumption in this plant, to avoid disclosing figures for individual companies.



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U. S. DEPARTMENT OF COMMERCE • Social and Economic Statistics Administration • BUREAU OF THE CENSUS

July 1973

SERIES: M28C(72)-14

Shipments of industrial gases by primary manufacturers in 1972 totaled \$599 million, or about 2 percent less than the 1971 figure of \$609 million. The 1972 total is composed of \$95 million for acetylene; \$39 million for carbon dioxide; and \$465 million for the product grouping elemental gases and other industrial gases, n.e.c. Compared with 1971, the 1972 totals showed a 9 percent decrease for acetylene, an increase on 1 percent for carbon dioxide, and a decrease of 1 percent for other elemental gases.

Figures in this report exclude values for hydrocarbon gases, such as propane, butane and propylene, or halogenated hydrocarbons and cyclopropane, which are reported to the United States Tariff Commission, and for sulfur dioxide and chlorine, which are shown in the Current Industrial Reports, Series M28A(72)-14, Inorganic Chemicals and Gases.

The shipments values for some of the gases, particularly oxygen, reported by companies vary widely not only because of the conditions of sales, including delivery by pipeline or cylinder, but also because plant operations differ. The manufacturing and selling activities of some companies are centralized at the primary production site, while other companies sell or ship liquefied gases to other sites (filling stations or conversion units) where the products are changed in form, "pack-

aged," and sold. The values reported for some sites thus include marketing activities and for other sites do not.

Figures showing the quantities shipped to other plants of the same company (interplant transfers) were not compiled separately and thus are unavailable. In evaluating these interplant transfers for inclusion in the totals, respondents were instructed to report values which would approximate the commercial selling value, f.o.b. plant, and not the cost of production or some other book price.

Beginning in 1971, respondents were requested to report production either by specific methods of shipment or consumption in the producing plants for selected elemental gases and acetylene. Data for hydrogen, nitrogen and oxygen include lower purity and high purity gas. Prior to 1971, lower purity gas was collected separately. Statistics for crude argon are collected separately. Special reporting instructions are also provided for carbon dioxide producers so that the chemical produced and shipped is reported only once, either in solid or liquid (including gaseous) form. Statistics exclude such activities as the liquefaction of purchased nitrogen. The quantities reported as produced exclude any information for gases used as fuel in

producing plant, vented, or disposed of as waste. Other limitations of the statistics are indicated in footnotes appearing at the end of table 1.

In addition to the annual production statistics shown in table 1, monthly statistics for specified gases are shown in table 8. These monthly statistics supersede those which were released earlier in the monthly Current Industrial Reports, Series M28C, Industrial Gases, United States Production. Monthly and annual statistics have been issued beginning with January 1941. Geographic totals for specific gases are shown in tables 2 through 7. The geographic distribution of industrial gas plants by State is shown in table 9.

All figures included in this report are collected in thousand cubic feet, 70 F, at 1 atmosphere pressure, unless otherwise specified.

ACKNOWLEDGMENTS--This report was prepared in the Industry Division under the direction of Lonnie M. Conner, Chief for Chemicals, Wood Products, and Nonmetallic Minerals Branch, Doris W. Funk, Chief, Chemicals, assisted by John P. Govoni, was directly responsible for the review of the data and preparation of the report. Elmer S. Biles, Chief of the Division, provided overall direction and coordination to this project.

	Table 1. Transcript Transcript And Shiftening Of The	OSTRING GIGI	,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,			
Code	Product	Unit of measure	Year	Quantity produced for all purposes	Total shipments including transfers quantity	Total shipments including transfers value (\$1,000)
2813	Industrial gases, total		1972 1971 1970 1969 1968	(X) (X) (X) (X)	(X) (X) (X) (X)	r598,774 r1609,052 1633,602 1623,114 1607,521
2813200	Acetylene <sup>2</sup>	Mil.cu.ft.	1972 1971 1970 1969	11,568 r12,349 14,834 15,818	7,238 7,718 8,926 9,372	94,524 r102,592 98,952 98,542
	Produced for pipeline shipment excluding that shipped to be compressed	.,,do	1968 1972	15,071 _5,738	8,151 _5,736	89,025 _52,069
	Produced for compression, including cylinder and pipeline	do	1971 1972	5,738 r6,185 1,507	5,736 F6,185 1,502 F1,533	58,343 42,455
	Produced for consumption in this plant	.,,do.,	1971 1972 1971	r1,515 4,323 4,649	1,533 (X) (X)	r44,249 (X) (X)
	Carbon dioxide, total	Short tons	1972 1971 1970 1969 1968	1,481,287 1,344,026 1,135,454 1,166,611 1,058,120	1,371,459 r1,235,442 1,028,290 1,079,401 943,466	39,159 °38,963 37,142 40,627 41,774
2813311	Liquid and gas	do	1972 1971 1970 1969 1968	31,174,748 31,027,327 3814,810 3802,429 3684,014	1,064,808 920,575 710,743 714,629 575,945	23,367 21,373 19,467 20,915 22,491
2813331	Solid (dry ice)	do.,	1972 1971 1970 1969 1968	306,539 316,699 320,644 364,182 374,106	306,651 314,867 317,547 364,772 367,521	15,792 17,590 17,675 19,712 19,283
28134	Elemental gases and other industrial gases, n.e.c., total		1972 1971 1970 1969 1968	(X) (X) (X)	(x) (x) (x) (x)	465,091 r467,497 497,508 483,945 476,722
2813415	Argon, high purity, total	Mil.cu.ft.	1972 1971 1970 1969 1968	3,804 r3,048 2,742 2,597 2,114	3,804 r3,042 2,741 2,596 2,113	33,096 29,136 39,140 38,659 33,162
	Produced for cylinder and bulk delivery shipment	do	1972 1971	3,804 r <sub>3,048</sub>	3,804 r <sub>3,042</sub>	33,096 <sup>1</sup> 29,136
	Helium <sup>4</sup>	do	1972 1971 1970 1969 1968	(NA) 4,565 4,600 4,662 4,658		(NA) (NA) (NA) (NA) (NA)
2813420	Hydrogen, total	,do.,	1972 1971 1970 1969 1968	558,890 555,681 559,654 564,821 5201,752	17,470 20,940 25,456	30,323 F31,703 35,380 38,101 37,822
	Produced for cylinder and bulk delivery shipment	do	1972 1971	r <sub>5</sub> ,463	r5,458 r5,297	r19,774 r19,402
	Produced for pipeline shipment	do	1972 1971	12,834 r <sub>12,330</sub>	r <sub>12,494</sub>	10,549 r <sub>12,301</sub>
	Produced for consumption in this plant	do	1972 1971	r <sub>38,047</sub>	(X)	(X)
2813440	Nitrogen, total <sup>6</sup>	do.,	1972 1971 1970 1969 1968	7193,540 7168,040 151,191 132,691 118,731	134,925 118,305	7130,358 r 7128,117 8123,032 8118,635 8114,777
	Gas: Produced for cylinder and bulk delivery shipment  Produced for pipeline shipment	do	1972 1971 1972 1971	771 F635 112,239 F94,238	112,139 195,620	3,030 <sup>1</sup> 2,392 30,399 <sup>2</sup> 28,250
	Produced for comsumption in this plant	do,	1972 1971	14,950	/v\	(X)

See footnotes at end of table.

Code	Product	Unit of measure	Year	Quantity produced for all purposes	Total shipments including transfers quantity	Total shipments including transfers value (\$1,000)
	Elemental gases and other industrial gases, n.e.cContinued					
	Nitrogen <sup>6</sup> Continued					
	Liquid: Produced for cylinder and bulk delivery shipment	Mil.cu.ft.	1972 1971	58,951 <sup>r</sup> 53,183	58,853 r53,183	92,254 <sup>r</sup> 93,077
	Produced for bulk shipment to pipelines or to other air		1972	5,095	1	4,675
	separation plants	do	1971	4,319	5,091 r4,313	r <sub>4,398</sub>
	Produced for consumption in this plant	do	1972 1971	1,534 r <sub>1,688</sub>	(x) (x)	(x) (x)
2813450	Oxygen, total <sup>6</sup>	do	1972	<sup>7</sup> 353,190	7301,756	7216,763 r 7226,250
			1971 1970	<sup>r</sup> <sup>7</sup> 319,171 283,860	273,465	8237,675
			1969	275,962	264,958	8229,454
			1968	247,995	238,408	8224,867
	Gas:					4 201
	Produced for cylinder and bulk delivery shipment	do	1972 1971	530 r <sub>499</sub>	540 r <sub>499</sub>	4,361 r <sub>4,250</sub>
	Produced for pipeline shipments	do	1972	246, 963	246.998	119,003 107,369
	Produced for consumption in this plant	do	1971	r <sub>218,176</sub>	r218,187	107,369 (X)
	Trouded for consumpcion in this printer.	111001111	1971	(e)	(x)	(x)
	Liquid: Produced for cylinder and bulk delivery shipments	do	1972	43,943	43,943	81,239
			1971	r <sub>40,559</sub>	r40,559	r95,484
	Produced for bulk shipment to pipeline or to other air separation plants	do	1972	10,275	10,275	r12,160
			1971	10,275 F9,637	r <sub>9,637</sub>	19,147 (X)
	Produced for consumption in this plant	do	1972 1971	951,479 950,300	(x)	(x)
2813471	Nitrous oxide	1,000 gals	1972	1,278,285	1,278,285	4,500 4,057
		(STP)	1971 1970	1,121,366	1,121,366	3,890
		].	1969	1,052,712	1,051,910	3,917
			1968	996,658	996,586	3,861
2813498	Other industrial gases, n.e.c., including crude argon, carbon dioxide produced and transferred for further processing, and crude and high purity helium produced in					
	processing, and crude and nigh purity netium produced in privately owned plants 10		1972	(x)	(x)	50,051
			1971 1970	(X)	(x)	r48,234 s58,391
			1969	(x)	(x)	860,676
			1968	(x)	(x)	862,207

n.e.c. Not elsewhere classified.

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<sup>(</sup>X) Not applicable.

Excludes value for helium produced in government owned plants.

2Excludes information from railroad ships, shipyards, welding shops, and small establishments using portable generators.

3Excludes production of liquid and gas carbon dioxide converted to and reported as dry ice and also amounts converted from pure carbon dioxide (liquid or solid) purchased or received from other plants. Also excludes quantities produced and consumed in plants manufacturing soda ash or urea, and quantities produced and transferred to other plants where it is further processed.

4Source: U.S. Department of Interior, Bureau of Mines.

5Excludes amounts vented used as fuel etc. and amounts produced and consumed in the manufacture of synthetic ammonia and

<sup>\*</sup>Source: U.S. Department or Interior, pureau or mines.

\*Excludes amounts vented, used as fuel, etc., and amounts produced and consumed in the manufacture of synthetic ammonia and methanol, but includes an unspecified amount produced for sale or interplant transfer to plants consuming this gas in the production of ammonia. Also excludes amounts produced by the ammonia dissociation process (craking of ammonia). Also excludes amounts produced in petroleum refineries for captive use. However, of the total shown for lower purity hydrogen prior to 1969, 70 to 75 percent was accounted for by petroleum refiners with captive hydrogen production. Not all such petroleum refineries were

<sup>70</sup> to 75 percent was accounted for by petroleum refiners with captive hydrogen production. Not all such petroleum refiners were canvassed in this survey.

\*\*GEXcludes amounts produced and consumed in the manufacture of synthetic ammonia or ammonia derivatives.

\*\*Toata for 1972 and 1971 include figures for high and lower purity gas. Prior to 1971, data only included figures for high purity gas.

\*\*Data for lower purity nitrogen and lower purity oxygen combined with code 2813498 for 1968 through 1970.

\*\*Data for oxygen(gas), produced for consumption in this plant, combined with data for oxygen (liquid), produced for consumption in this plant, to avoid disclosing figures for individual companies.

\*\*DEXCludes hydrocarbon gases such as propane, butane, and propylene, or halogenated hydrocarbons and cyclopropane, which are reported to the U.S. Tariff Commission. Also excludes sulfur dioxide and chlorine, figures for which are shown in Current Industrial Reports Series M28A (72)-14. Inorganic Chemicals and Gases. Industrial Reports Series M28A (72)-14, Inorganic Chemicals and Gases.

Table 2. -- PRODUCTION AND SHIPMENTS OF ACETYLENE, BY GEOGRAPHIC AREA: 1972

	Production	Total shipments including interplant tansfers		
Production	(mil. cu. ft.)	Quantity (mil. cu. ft.)	Value (\$1,000)	
UNITED STATES, TOTAL1	11,568	7,238	94,524	
Northeast Region and North Central Region South Region Mountain Division Pacific Division	1,163 9,930 97 378	949 6,031 77 181	21,957 64,490 2,196 5,881	

1See table 9 for the number of establishments reporting production by State.

Table 3 .-- PRODUCTION AND SHIPMENTS OF CARBON DIOXIDE, BY DIVISIONS: 1972

	Total	Total liquid and solid			Liquid and gas			Solid (dry ice)		
		Shipments			Shipments			Shipments		
Division	Production (short tons)	Quantity (short tons)	Value (\$1,000)	Production (short tons)	Quantity (short	Value (\$1,000)	Production (short tons)	Quantity (short tons)	Value (\$1,000)	
UNITED STATES, TOTAL <sup>1</sup>	1,481,287 96,504	1,371,459	39,159 3,057	1,174,748 58,951	1,064,808 56,316	23,367 1,091	306,539 37,553	306,651 37,524	15,792 1,966	
East North Central.  West North Central.  West North Central.  West South Central.  Mountain.  Pacific.	284,751 260,572 281,814 296,333 57,745 203,568	267,115 253,749 251,828 249,879 57,745 197,303	8,373 6,558 9,670 5,891 1,280 4,330	213,981 222,230 232,404 275,723 26,396 145,063	196,345 215,266 202,418 229,269 26,396 138,798	4,245 4,486 6,629 4,713 376 1,827	70,770 38,342 49,410 20,610 31,349 58,505	70,770 38,483 49,410 20,610 31,349 58,505	4,128 2,072 3,041 1,178 904 2,503	

See table 9 for the number of establishments reporting production by State.

Table 4. -- SHIPMENTS OF ARGON (HIGH PURITY) BY GEOGRAPHIC AREA: 1972

	Total shipments including interplant transfers			
Geographic Area	Quantity (mil. cu. ft.)	Value (\$1,000)		
UNITED STATES, TOTAL1	3,804	33,096		
Northeast Region	855	6,619		
East North Central Division	1,375 464	11,670 3,964		
South Atlantic Division East South Central Division	521 101 412	5,462 1,212 3,342		
West Region	540 439	4,791 3,538		

1See table 9 for the number of establishments reporting production by State.

Table 5.--PRODUCTION AND SHIPMENTS OF HYDROGEN (TOTAL) BY GEOGRAPHIC AREA: 1972

Geographic area	Production	Total shipments including interplant transfers			
Geographic area	(mil. cu. ft.)	Quantity (mil. cu. ft.)	Value (\$1,000)		
UNITED STATES, TOTAL 1	58,890	17,952	30,323		
Northeast Region	4,971 5,632	2,453 2,261	7,092 4,593		
South Region and West Region  East South Central Division  West South Central Division	48,287 5,070 30,094	13,238 1,715 3,343	18,638 1,444 7,610		

 $<sup>^{1}\</sup>mathrm{See}$  table 9 for the number of establishments reporting production by State.

Table 6. -- PRODUCTION AND SHIPMENTS OF NITROGEN (TOTAL) BY GEOGRAPHIC AREA: 1972

Geographic area	Production	Total shipments including interplant transfers			
		Quantity	Value		
	(mil. cu. ft.)	(mil. cu. ft.)	(\$1,000)		
UNITED STATES, TOTAL 1	193,540	176,833	130,358		
New England Division	3,141	3,104	3,807		
Middle Atlantic Division	23,721 3,576	22,566 3,193	22,703 3,003		
New Jersey	8,563	8,519	10,657		
Pennsylvania	11,582	10,854	9,043		
North Central Region	39,422	37,869	31,515		
OhioIllinois	11,320 8,503	10,901 8,252	9,0 <b>8</b> 8 8,616		
South Atlantic Division	30,242	25,843	16,898		
West Virginia	11,973	7,601	3,732		
East South Central Division	12,251	10,182	9,217		
Tennessee	4,718	3,156	2,386		
Alabama	4,804	4,804	5,740		
West South Central Division	62,323	55,670	22,864		
Texas	50,107	45,839	17,195		
Mountain Division	1,768	1,768	2,353		
Utah	245	245	441		
Pacific Division	20,672	19,831	21,001		
California	19,117	19,036	19,210		

 $<sup>^{1}\</sup>mathrm{See}$  table 9 for the number of establishments reporting production by State.

Table 7.--PRODUCTION AND SHIPMENTS OF OXYGEN (TOTAL) BY GEOGRAPHIC AREAS: 1971

	Production	Total shipments including interplant transfers					
Geographic area		Quantity	Value				
	(mil. cu. ft.)	(mil. cu. ft.)	(\$1,000)				
UNITED STATES, TOTAL 1	353,190	301,756	216,763				
New England Division	1,117	1,105	2,074				
Middle Atlantic Division	67,138	66,485	45,966				
New York	12,132	12,075	8,048				
New Jersey	2,907	2,910	5,950				
Pennsylvania	52,099	51,500	31,968				
•	1 .						
North Central Region	127,251	111,528	72,960				
Ohio	38,942	38,977	21,991				
Michigan	19,161	10,050	6,341				
			Later Annual Control				
South Atlantic Region	35,905	33,792	24,884				
West Virginia	20,386	18,369	12,162				
Florida	1,203	1,203	1,842				
East South Central Division	23,260	23,187	22,060				
Alabama	8,737	8,736	8,567				
West South Central Division	75,230	40.700	05 005				
Texas		42,738	25,287				
AMAMATTITITITITITITITITITITITITITITITITI	56,535	35,291	19,506				
Mountain Division	7,102	6,735	6,087				
Utah	3,488	3,122	2,356				
	0,100	1	2,000				
Pacific Division	16,187	16,186	17,445				
California	14,888	14,888	14,978				

<sup>&</sup>lt;sup>1</sup>See table 9 for number of establishments reporting production by State.

Table 8. ---PRIMARY PRODUCTION OF SPECIFIED INDUSTRIAL GASES, BY MONTHS: 1972 AND 1971

December	993 1,088	499 556	125	369 402 345 289	345 289 105,896 109,736	86,837 86,941	19,059 22,795	4,981	359	1,148	1,015	3,474 3,349 17,316	14,537 69 67	10,168 8,317	1,428
November	983	475	131	377 422 353 275	353 275 118,933 110,379	97,937 85,646	20,996	4,955	501	1,045	952	3,409 3,267 16,827	14,192	9,866	1,330
October	1,086	477	135	372 393 352 289	352 289 127,789 114,759	101,385	26,404 28,139	5,043	462	1,088	1,279	3,493 3,455 17,260	14,650	9,944	1,333
September	912	43 <b>6</b> 506	116	360 391 318 259	318 259 132,148 118,593	103,875 88,906	28,273 29,687	4,973 4,382	453	392	749	3,361 3,241 16,302	13,741	9,421	1,210
August	961 1,036	491	120	350 390 301 228	301 228 139,888 126,771	109,330	30,558	4,686	454	1,008	1,004	3,224 3,235	13,729	9,640	1,290
July	932	479	103	350 394 318 258	318 258 132,550 125,206	101,775	30,775	4,949	470	<b>4</b> 14	1,009	3,500	13,894	9,311	1,156
June	969	497	121	351 403 323 233	323 233 138,451 119,018	108,792	29,659 29,983	4,887	486	465		3,353 3,164 15,994	14,134 73 73	9,8	
May	868 1,052	440	127	301 377 328 256	328 256 134,222 110,484	105,629	28,593	5,118 4,698	504	487	1,121	3,428 3,090 15,936	14,407	9,1	
April	925 1,088	458	124	343 334 296 241	296 241 118,068 111,235	92,331 85,389	25,737 25,846	4,731	383	498 998	1,021	3,350 3,119 14,976	13,736	8,796 7,974	
March	1,005	492			316 267 132,207 102,804	107,012 80,941	25,195	4,972	505	1,164	1,184		14,469	6,8	
February March	1,005	491	136	378 423 272 228	272 228 96,523 <sup>x</sup> 98,285	74,678 79,073	21,845	4,804	432	404 996	938	3,376 2,879 14.804	12,957	8,539	1,243
	1,031	503			282 225 104,612 96,756	85,167	19,445	4,791	454	414	1,054	3,322 2,953	13,594	9,005	
t Year Total January	11,568	5,738 r6,185	1,507	4,323 4,649 3,804 <sup>13</sup> ,048	3,804 r3,048 1,481,287 r1,344,026	1,174,748 r1,027,327	306,539	58,890 T55,681	5,463	F5,304	r <sub>12,330</sub>	40,593 r38,047 193,540	r168,040	112,239 r94,238	14,950
Year Year	1972	1972	1972	1972 1971 1972 1971	1972 1971 1972 1972	1972 1971	1972	1972	1972	1971	1761	1972 1971 1972	1971	1972	1972
Tabl Unit of measure	mil.cu.ft.	do	op	dp	Short tons	ap****	do	mil.cu.ft.	ф	do do	do	do	do	do	do
Product	Acetylene	Produced for pipeline shipment, excluding that produced to be compressed	Produced for compression, including cylinder and pipeline	Produced for consumption in this plant	Produced for cylinder and bulk delivery shipment	Liquid and gas	Solid (dry ice)	Hydrogen, total	Produced for cylinder and bulk delivery shipment	Conversion to gas Produced for pipeline	Liquid produced for government use	Produced for consumption in this plant	Gas: Produced for cylinder and bulk delivery shipment	Produced for pipeline shipment	Produced for consumption in this plant
Code	2813200			2813415		2813311	2813331	2813420				08120			

Table 8.--PRIMARY PRODUCTION OF SPECIFIED INDUSTRIAL GASES, BY MONTHS: 1972 AND 1971 -- Continued

December	5, 089 6, 396	409 406	153	32,065 26,252	45 4 22	22,457 17,975	33	4,200 3,532	829 536	4,525
November D	5,015	417	130	30,992	55	21,605	(1)	3,980 3,321	924	4,428
October	5,378	422	124	31,796	49 45 64	22,205 17,029	££	4,426	759 543	4,342
September	5,139	362 364	122	29,269	36	20,522 15,458	££	3,639	863 686	4,209
August	5,116	459 361	133	29,064	94 38	20,822	(1)	3,403	904	3,895
July	5,285	382 315	135	20,014 26,408	36 48	20,439	33	3,400 3,406	891 670	4,248
June	5,033	411	163 161	29,263 26,744	4. 4. 11. 14.	20,339	££	3,555 3,087	855 990	4,473
Мау	4,949		127 155	30,085	41.46	21,162 20,748	£.£.	3,774 3,450	849 929	4,259
April	4,435	430	107	28,879 28,636	44	20,285 19,954	£.	3,420	928 993	4,202
March	4,757		116	28,771 29,977	40 44	19,699	££	3,558 3,768	993	4,481
February	4,362	465	129 107	26,540 27,588	38	18,205	££	3,340	824 1,099	4,133
January	4,393	466	95	27,452 28,522	41	19,223	££	3,248	656	4,284
Total	58,951	5,095 r4,319	1,534	353,190 319,171	530 7499	246,963 F218,176	££	43,943 r40,559	10,275 r9,637	151,479
Year	1972	1972	1972	1972	1972	1972	1972 1971	1972	1972	1972
Unit of Measure	mil.cu.ft.	op	do	op	···op···	do	qo	op	op	op.
Product	NitrogenContinued Liquid: Produced for cylinder and bulk delivery	Produced for bulk shipment to pipelines or to other air separation plants	Produced for consumption in this plant	Oxygen, total	Gas: Produced for cylinder and bulk delivery shipment	Produced for pipeline shipment	Produced for consumption in this plant	Liquid: Produced for cylinder and bulk delivery shipment	Produced for bulk shipment to pipelines or to other air separation plants	Produced for consumption in this plant
Code				2813450						

<sup>1</sup>Data for oxygen (gas), produced for consumption in this plant, combined with data for oxygen (liquid), produced for consumption in this plant, to avoid disclosing figures for individual companies. rRevised

Table 9.--NUMBER OF ESTABLISHMENTS REPORTING THE PRODUCTION OF SELECTED INDUSTRIAL GASES, BY STATE: 1972

		C	arbon diexide						
State	Acetylene	Total 1	Liquid	Solid	Argon (refined)	Hydrogen	Nitrogen	Oxygen	Nitrous oxide
	2813200	28133 2813311 2813331		2813415	2813420	2813440	2813450	2813471	
UNITED STATES, TOTAL	206	59	46	34	52	122	139	117	4
New England	6	1	_	1	1	3	6	5	
Maine	-	=	_	-	-	1	-	1	-
New Hampshire	-	-	-	-	-	_	1	_	-
Massachusetts	3	1	-	1	1	1	4	3	
Rhode Island	1 2	-	-	-	-	1	1	1	
Middle Atlantic	20	4	2	2	6	15	16	16	
New York	6	2	2		1	4	5	4	
New Jersey	4 10	1	0	1	2 3	8	6	5 7	
Pennsylvania				1					
East North Central	37 14	6 3	4 2	4	14 6	28 7	29 6	25 7	
Indiana	6	1	1	-	2	3	3	3	
Illinois	5	1	-	1	3	12	12	7	
Michigan	8 4	1	- 1	-	3 -	6 -	6 2	í	
West North Central	17	10	8	5	_	4	7	6	
Minnesota	3	2	1	ī	-	-	1	2	
Iowa	3 2	4 2	4	2	_	2	3	2	
North Dakota	-		-	-	-	-	-	-	
South Dakota	3		-	-	_	] -	1	2	
Nebraska Kansas	1 5	2	2	3	] -	1 1	2	-	
South Atlantic	27	7	6		8	15	23	16	:
Delaware	-		-	-	1	4	2	2	
Maryland District of Columbia	2 ~	_	-		1 -	_	3 -	2	Į.
Virginia	4	1	1	) :		2	3	2	
West Virginia	4	1		] 3		5	5	5	İ
North Carolina	4	1 -	1 -		1	1 -	3	1 1	
Georgia	4	1	1	1	. 1	2	2	1	<b>\</b>
Florida	8	3	2	1	1	1	2	2	
East South Central	15 2	3		1	4	16	17	12 3	
Kentucky Tennessee	8	1 2				8	5 7	4	
Alabama	4	_	ì -	-	2	3	4	4	1
Mississippi	1	-	-		-	1	1	1	
West South Central	43	11	10			24	18	17	
Arkansas Louisiana	2 8	4	3	1 :	1 3	- 6	6	6	
Oklahoma	3	i -	1 -	1 .	-) -	1	) <u> </u>	_	ì
Texas	30	7	7	:	5	17	11	10	
Mountain	18	6			2	2	8	8	
Montana	3 2		_			_	1 -	1 -	1
Wyoming	1	-	-			Į.	-	-	
Colorado	5	2		1	1		2	2	1
New Mexico	2	2 -			2	_	- 2	2	1
Utah	3	2		1	2 1	1			1
Nevada	1	-	-			-	-	-	
Pacific		11			7 8				1
Washington	5 4	2 -		1	2 1				1
California	11	6		ſ	4 6				
Alaska	1	_							
Hawaii	2	3	3	]	-	2	2	2	

<sup>-</sup>Represents zero.

'Unduplicated.

2Excludes plants converting entire production to solid.



REFERENCE COPY

## **CURRENT INDUSTRIAL REPORTS**

## Industrial Gases January 1973



U. S. DEPARTMENT OF COMMERCE • Social and Economic Statistics Administration • BUREAU OF THE CENSUS

April 1973

SERIES M286 73)-1

The statistics in this publication are based on a survey of manufacturers and represent U.S. production and stocks of industrial gases. Estimates are included for companies whose reports were not received in time for tabulation. A more complete description of the survey appears on page 3.

Table 1. Summary of Production of Principal Gases:

1971 to 1973

·						
Month and year	Acetylene (2813200) (Mil. cu. ft.)	Carbon dioxide, liquid and gas (2813311) (Short tons)	Carbon dioxide, solid (281331)	Hydrogen, high and low purity (100%)	Nitrogen, high and low purity (100%)	Oxygen, high and low purity (100%)
1973	1					
January	965	84,127	21,304	4,592	17,399	32,269
1972						
December	938 976 978 904 943 925 953 893 917	75,963 77,009 85,290 88,041 92,964 86,507 92,604 90,229 77,313	22,539 21,741 31,732 34,202 37,022 36,137 35,941 33,131 30,848	4,833 4,852 4,990 4,913 4,619 4,874 4,932 5,124 4,669	17,007 16,483 16,726 15,498 15,965 15,676 15,145 14,912 14,164	31,931 30,677 31,672 29,399 29,095 28,920 29,388 30,353 28,691
MarchFebruary	997 1,002	87,702 65,870	27,579 22,941	4,810 4,749	15,437 14,005	28,713 26,651
January	1,023	68,520	22,299	4,728	14,351	27,275
1971						
December November October September August July	1,088 1,117 1,085 1,018 1,035 1,019	80,886 79,590 80,564 82,850 86,578 85,944	22,684 24,622 28,027 29,575 34,025 33,094	4,779 4,678 5,172 4,380 4,380 4,655	14,303 13,960 14,417 13,504 13,495 13,663	26,250 24,835 25,236 23,737 21,596 26,423
June. May	1,024 1,051 1,086 830 1,027	82,979 76,849 79,333 74,885 73,107 71,181	29,871 27,467 25,734 21,751 19,100 19,407	4,628 4,694 4,634 4,698 4,217 4,418	13,900 14,170 13,503 14,231 12,720 13,353	26,738 29,674 28,649 29,976 27,559 28,479

			JANUARY 1973	DECEMBER 1972	JANUARY 1972
. ]		1	}	·	
					A
CODE	CHEMICAL AND BASIS	UNIT OF MEASURE	PRODUCED	PRODUCED	PRODUCED
2813200	ACETYLENE (1)	MIL.CU.FT	965	938	1,023
į	PRODUCED FOR PIPELINE SHIPMENT (EXCLUDING THAT SHIPPED TO BE COMPRESSED)	00	473	453	506
	PRODUCED FOR COMPRESSION: INCLUDING CYLINDER		132	120	122
İ	AND PIPELINE PRODUCED FOR CONSUMPTION IN THIS PLANT	D0	360	365	395
2017/14		D0	345	342	276
2813415	ARGON, HIGH PURITY	DO			
	SHIPMENT	DO DO	345	342	276
	PRODUCED FOR CONSUMPTION IN THIS PLANT	00	_	-	-
	CARBON DIOXIDE:				
2813311	LIQUID AND GAS (2)	S. TONS	84,127	75,963	68,520 22,299
2813331	SOLID (DRY ICE)	DO	21,304	22,539	
2813420	HYDROGENITOTAL (3)	MIL.CU.FT	4,592	4,833	4,728
l	PRODUCED FOR CYLINDER AND BULK DELIVERY SHIPMENT	DO	472	509	537
ļ	LIQUID PRODUCED FOR CONVERSION TO GAS PRODUCED FOR PIPELINE SHIPMENT	DO DO	K	1 054	859
	LIQUID PRODUCED FOR GOVERNMENT USE	50	832	1,054	į
- 1	PRODUCED FOR CONSUMPTION IN THIS PLANT	DO	3,288	3,270	3,28
2813440	NITROGEN: TOTAL (4)	00	17,399	17,007	14,35
1	GAS: PRODUCED FOR CYLINDER AND BULK DELIVERY	ļ			0.00
	SHIPMENT.	00	10,770	9,990	233 8,12
	PRODUCED FOR PIPELINE SHIPMENT	DO DO	1,373	1	99
	LIQUID:			1	}
	PRODUCED FOR CYCLINDER AND BULK DELIVERY				4.40
	SHIPMENT	DO	4,675	5,105	4,40
	TO OTHER AIR SEPARATION PLANTS	DO	350	1	1 200
	PRODUCED FOR CONSUMPTION IN THIS PLANT	DO	142	161	Y
2813450	OXYGEN: TOTAL	DO	32,269	31,931	27,27
	GAS: PRODUCED FOR CYLINDER AND BULK DELIVERY		}		
	SHIPMENT	ОО	210		1
	PRODUCED FOR PIPELINE SHIPMENT	DO DO	22,936 ( <sup>5</sup> )		
	LIQUID: PRODUCED FOR CYLINDER AND BULK DELIVERY				0
	SHIPMENT	DO	4,034	4,178	<sup>6</sup> 3,6
	PRODUCED FOR BULK SHIPMENT TO PIPELINES OF TO OTHER AIR SEPARATION PLANTS	DO	77:		, 9
	PRODUCED FOR CONSUMPTION IN THIS PLANT	DO	54,317	עי י	

Revised by 5 percent or more from previously published figures. <sup>1</sup>Excludes quantities of acetylene produced and consumed by railroad shops, shippards, and small establishments ing portable generators.

<sup>2</sup>Excludes production of liquid and gas CO<sub>2</sub> converted to and reported as dry ice and using portable generators. also amounts converted from pure  $CO_2$  (liquid or solid) purchased or received from other plants. Also excludes quantities produced and consumed in plants manufacturing soda ash or urea.  $^3$ Excludes quantities produced and consumed in the manufacture of methanol and ammonia, but includes an unspecified amount of hydrogen produced for sale or interplant transfer to plants consuming this gas in the production of ammonia. Also excludes amounts of sale or interplant transfer to plants consuming this gas in the production of ammonia. Also excludes amounts of hydrogen produced in petroleum refineries for captive use. However, of the total shown for lower purity hydrogen prior to 1969, 70 to 75 percent was accounted for by petroleum refiners with captive hydrogen production. Not all such petroleum refineries were canvassed in this survey. \*Excludes amounts produced and used in the manufacture of ammonia and ammonia derivatives. \*Data for oxygen (gas), produced for consumption in this plant, combined with data for oxygen (liquid), produced for consumption in this plant, to avoid disclosing figures for individual companies. \*Oxygen gas, produced for cylinder and bulk delivery shipments combined with oxygen liquid, produced for cylinder and bulk delivery shipments combined with oxygen liquid,

produced for cylinder and bulk delivery shipments.

The statistics in this publication were collected on Census Monthly Form M28A.2, Industrial Gases - Production, and represent complete coverage of the approximately 670 producers of elemental gases, carbon dioxide, and acetylene.

The current month's figures may include estimates for respondents whose reports were not received in time for tabulation. Such estimates are based on month-to-month trends shown by reporting firms and are generally limited to a maximum of 25 percent for any one item. Individual items with higher imputation rates are footnoted.

The imputation rate is not an explicit indicator of the potential error in published figures due to nonresponse, because the actual monthly movements for nonrespondents may or may not closely agree with the imputed movements. The probable range of difference between the actual and imputed figures is unknown. The degree of uncertainty regarding the accuracy of the data however, increases as the percentage of imputation increases. Figures with high imputation rates, therefore, should be used with caution.

Statistics for previous months may be revised, due to receipt of corrected data from respondents, including late reports for which estimates were made, and other corrections. Figures which were revised significantly are indicated by footnotes.

The data are not adjusted for seasonal variation or number of working days.

#### RELATED REPORTS

Monthly Current Industrial Report, Inorganic Chemicals, Series M28A, includes production and stock data for specified inorganic chemicals. Monthly CIR report, Inorganic Fertilizer Materials and Related Acids, Series M28B, includes production and stock data for ammonia and ammonia compounds, phosphatic fertilizers, and sulfuric acid.

An annual Current Industrial Report covering production and shipments of industrial gases is published in this series. The annual report includes more historical data and product detail than are shown in the monthly reports, and also includes detail by States for a number of industrial gases. The report is numbered M28A, Supplement 2.

#### **EXPLANATION OF TERMS**

Production--Data shown for production represent total quantity of each chemical produced, including quantity consumed in plants, and for sale or transfer to other plants or warehouses of the same company. The statistics presented in the tables provide an up-to-date measure of activity in the inorganic field, but do not necessarily indicate amounts entering the market. In some cases, figures are included for material produced "in process" as an intermediate to the end products.



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## **CURRENT INDUSTRIAL REPORTS**

SUCHE CLASSING

## **Industrial Gases**

Jun 5 | 35February 1973



U. S. DEPARTMENT OF COMMERCE • Social and Economic Statistics Administration • BUREAU OF THE CENSUS

May 1973

SERIES: M28C(73)-2

The statistics in this publication are based on a survey of manufacturers and represent U.S. production and stocks of industrial gases. Estimates are included for companies whose reports were not received in time for tabulation. A more complete description of the survey appears on page 3.

Table 1. Summary of Production of Principal Gases: 1971 to 1973

						··
Month and year	Acetylene (2813200)	Carbon dioxide, liquid and gas (2813311)	Carbon dioxide, solid (281331) (Short tons)	Hydrogen, high and low purity (100%)	Nitrogen, high and low purity (100%)	Oxygen, high and low purity (100%)
	(	(Bhor & Cons)	(anort tona)	(MII. Gu. 10.)	(MIII, Cu. IC.)	(MII. Cu. IL.)
1973			5		### ### ### ### ### ### ### ### ### ##	
February January	836 965	75,415 80,592	18,860 21,304	4,235 4,674	16,824 17,713	30,323 31,084
1972						
December	938 976	75,963 77,009	22,539 21,741	4,833 4,852	17,007 16,483	31,931 30,677
October	978	85,290	31,732	4,990	16,726	31,672
September	904	88,041	34,202	4,913	15,498	29,399
August	943	92,964	37,022	4,619	15,965	29,095
July	925	86,507	36,137	4,874	15,676	28,920
June	953	92,604	35,941	4,932	15,145	29,388
May	893	90,229	33,131	5,124	14,912	30,353
April	917	77,313	30,848	4,669	14,164	28,691
March	997	87,702	27,579	4,810	15,437	28,713
January	1,002	65,870	22,941	4,749	14,005	26,651
vanuary	1,023	68,520	22,299	4,728	14,351	27,275
1971						
December	1,088	80,886	22,684	4.779	14,303	26,250
November	1,117	79,590	24,622	4,678	13,960	24,835
October	1,085	80,564	28,027	5,172	14,417	25,236
September	1,018	82,850	29,575	4,380	13,504	23,737
August	1,035	86,578	34,025	4,380	13,495	21,596
July	1,019	85,944	33,094	4,655	13,663	26,423
June	1,024	82,979	29,871	4,628	13,900	26,738
May	1,051	76,849	27,467	4,694	14,170	29,674
April	1,086	79,333	25,734	4,634	13,503	28,649
March	830	74,885	21,751	4,698	14,231	29,976
February	1,027	73,107	19,100	4,217	12,720	27,559

TABLE 2. -- PRIMARY PRODUCTION OF SPECIFIED INDUSTRIAL GASES

	TABLE 2 PRIMARY PRODUCTION OF SE	ECIPIED IN	DUSTRIAL G	ASES (	
		1	FEBRUARY	JANUARY	FEBRUARY
			1973	1973	1972
ļ			į	į	
)					
SIC		UNIT OF	QUANTITY	QUANTITY	QUANTITY
CODE	CHEMICAL AND BASIS	MEASURE	PRODUCED	PRODUČED	PRODUCED
		l			
}		4471 611 57	200	965	1,002
2813200	PRODUCED FOR PIPELINE SHIPMENT (EXCLUDING	MIL.CU.FT	836	) 965 }	1,002
	THAT SHIPPED TO BE COMPRESSED)	DΦ	367	473	500
Ì	PRODUCED FOR COMPRESSION: INCLUDING CYLINDER	DO	1.21	132	130
į	AND PIPELINE	DO	348	360	372
			334	318	266
2813415	ARGON: HIGH PURITY	DO DO	334		
	SHIPMENT	סס	334	318	266
	PRODUCED FOR PIPELINE SHIPMENT	DO	} -	-	-
	PRODUCED FOR CONSUMPTION IN THIS PLANT	D0		1	1
	CARBON DIOXIDE:		75 415	80,592	65,870
2813311	LIQUID AND GAS (2)	S.TONS DO	75,415 18,860	21,304	22,941
2813331	SOLID (DRY ICE)	1	}		4 740
2813420	HYDROGEN (TOTAL (3)	MIL.CU.FT	4,235	4,674	4,749
	PRODUCED FOR CYLINDER AND BULK DELIVERY  SHIPMENT	00	) (01	472	572
	LIQUID PRODUCED FOR CONVERSION TO GAS	DO	421	1 412	]
	PRODUCED FOR PIPELINE SHIPMENT	DO	882	905	980
	LIQUID PRODUCED FOR GOVERNMENT USE PRODUCED FOR CONSUMPTION IN THIS PLANT	DO DO	2,932	3,297	3,197
	THOUSAND FOR CONDOMINION IN THE PRINTED TO	59		1,7,713	13,987
2813440	NITROGEN: TOTAL (4)	, DO	16,824	17,713	13,50
	PRODUCED FOR CYLINDER AND BULK DELIVERY	i	ł		
	SHIPMENT	DO	171	10,773	73
	PRODUCED FOR PIPELINE SHIPMENT	DO DO	9,393		1,129
	PRODUCES TON CONSOMPTION IN THIS PEARLY			,	}
	LIQUID:	1		-	
	PRODUCED FOR CYCLINDER AND BULK DELIVERY SHIPMENT	DO	5,028	4,555	4,378
	PRODUCED FOR BULK SHIPMENT TO PIPELINES OF			1	
	TO OTHER AIR SEPARATION PLANTS	1	438	۱	611
	PRODUCED FOR CONSUMPTION IN THIS PLANT .	DO			<u> </u>
2813450		DO	30,323	31,084	26,240
	GAS: PRODUCED FOR CYLINDER AND BULK DELIVERY				
	SHIPMENT		201		
	PRODUCED FOR PIPELINE SHIPMENT	Do	21,309		17,940 3,526
	PRODUCED FOR CONSUMPTION IN THIS PLANT	00	( )		
	LIQUID:				
	PRODUCED FOR CYLINDER AND BULK DELIVERY		3,742	3,864	63,573
	SHIPMENT	DQ	3,74,	1	
	TO OTHER AIR SEPARATION PLANTS	•\ D0	820		
	PRODUCED FOR CONSUMPTION IN THIS PLANT .	00	54,25	1 54,504	<u> </u>

 $<sup>^{\</sup>mathbf{r}}$ Revised by 5 percent or more from previously published figures.

<sup>\*</sup>Excludes quantities of acetylene produced and consumed by railroad shops, shipyards, and small establishments using portable generators. 
\*Excludes production of liquid and gas CO2 converted to and reported as dry ice and also amounts converted from pure CO2 (liquid or solid) purchased or received from other plants. Also excludes quantities produced and consumed in plants manufacturing soda ash or urea. 
\*Excludes quantities produced and consumed in plants manufacturing soda ash or urea. 
\*Excludes quantities produced and consumed in the manufacture of methanol and ammonia, but includes an unspecified amount of hydrogen produced for hydrogen produced in petroleum refineries for captive use. However, of the total shown for lower purity hydrogen prior to 1969, 70 to 75 percent was accounted for by petroleum refiners with captive hydrogen production. Not all such petroleum refineries were canvassed in this survey. 
\*Excludes amounts produced and used in the manufacture of ammonia and ammonia derivatives. 
\*Data for oxygen (gas), produced for consumption in this plant, combined with data for oxygen (liquid), produced for consumption in this plant, to avoid disclosing figures for individual companies. 
\*Oxygen gas, produced for cylinder and bulk delivery shipments combined with oxygen liquid, produced for cylinder and bulk delivery shipments combined with oxygen liquid,

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## **EXPLANATION OF TERMS**

Production--Data shown for production represent total quantity of each chemical produced, including quantity consumed in plants, and for sale or transfer to other plants or warehouses of the same company. The statistics presented in the tables provide an up-to-date measure of activity in the inorganic field, but do not necessarily indicate amounts entering the market. In some cases, figures are included for material produced "in process" as an intermediate to the end products.



## REFERENCE COPY CURRENT INDUSTRIAL REPORTS

## Industrial Gases March 1973



U. S. DEPARTMENT OF COMMERCE • Social and Economic Statistics Administration • BUREAU OF THE CENSUS

June 1973

SERIES: M28C(73)-3

The statistics in this publication are based on a survey of manufacturers and represent U.S. production and stocks of industrial gases. Estimates are included for companies whose reports were not received in time for tabulation. A more complete description of the survey appears on page 3.

Table 1. Summary of Production of Principal Gases: 1971 to 1973

	1	I			····		
		Carbon	Carbon	`Hydrogen,	Nitrogen,	Oxygen,	
	Acetylene	dioxide,	dioxide,	high and	high and	high and	
Month and year	(2813200)	liquid and gas	solid	low purity	low purity	low purity (100%)	
month and year		(2813311)	(2813331)	(100%)	(100%)		
	(Mil. cu. ft.)	(Short tons)	(Short tons)	(Mil. cu. ft.)	(Mil, cu. ft.)	(Mil. cu. ft.)	
1973							
March	719	86,315	21,343	4,824	18.463	32,729	
February	855	78,450	19,116	4,235	16,969	29,286	
January	965	80,592	21,304	4,674	17,713	31,084	
1972	-						
December	938	75,963	22,539	4,833	17,007	. 31,93	
November	976	77,009	21.741	4,852	16,483	30,67	
October	978	85,290	31,732	4,990	16,726	31,67	
September	904	88,041	34,202	4,913	15,498	29,39	
August	943	92,964	37,022	4,619	15,965	29,09	
July	925	86,507	36,137	4,874	15,676	28,92	
June	953	92,604	35,941	4,932	15,145	29,38	
May	893	90,229	33,131	5,124	14.912	30,35	
April	917	77,313	30,848	4,669	14,164	28,69	
March	997	87,702	27,579	4,810	15,437	28,71	
February	1,002	65,870	22,941	4,749		26,65	
January	1,023		22,299	4,728	14,351	27,27	
1971							
December	1,088	80,886	22,684	4,779	14,303	26,25	
November	1,117	79,590	24,622	4,678	13,960	24,83	
October	1,085		28,027	5,172	14,417	25,23	
September	1.018		29,575	4,380	13,504	23,73	
August	1,035	86,578	34,025	4,380	13,495	21,59	
July	1,019	85,944	33,094	4,655	13,663	26,42	
June	1,024	82,979	29,871	4,628	13,900	26,73	
May	1,051	76,849	27,467	4,694	14,170	29,67	
April	1,086	79,333	25,734	4,634	13,503	28,64	
March	830		21,751		14,231	29,97	

			MARCH 1973	FEBRUARY 1973	MARCH 1972
SIC CODE	CHEMICAL AND BASIS	UNIT OF MEASURE	QUANTITY PRODUCED	QUANTITY PRODUCED	QUANTITY PRODUCED
2813200	PRODUCED FOR PIPELINE SHIPMENT (EXCLUDING	MIL.CU.FT	719	855 -	997
1	THAT SHIPPED TO BE COMPRESSED)	D0 D0	129 303	120 347	135 359
2813415	ARGON, HIGH PURITY	D0 D0 D0	365 365	335 335	311
2813311 2813331	PRODUCED FOR CONSUMPTION IN THIS PLANT  CARBON DIOXIDE:  LIQUID AND GAS (2)	S. TONS	86,315 21,343	78,450 19,116	87,702 27,579
2813420	HYDROGEN:TOTAL (3)	MIL.CU.FT	4,824	4,235	4,810
	SHIPMENT	DO DO DO	505	349	648
	PRODUCED FOR PIPELINE SHIPMENT	D0 D0	917 3,402	874 3,012	926 3,236
2813440	NITROGEN: TOTAL (4)	<b>D</b> O	18,463	16,969	15,437
	PRODUCED FOR CYLINDER AND BULK DELIVERY SHIPMENT	D0 D0 D0	114 10,507 1,527	r <sub>112</sub> r <sub>9,871</sub> r <sub>1,448</sub>	82 8,670 1,140
	LIQUID: PRODUCED FOR CYCLINDER AND BULK DELIVERY SHIPMENT	DO DO	5,721	5,010	4,809
	TO OTHER AIR SEPARATION PLANTS PRODUCED FOR CONSUMPTION IN THIS PLANT .	DO DO	518 76	r <sub>459</sub> r <sub>69</sub>	736
2813450	GAS1	• DO	32,729	29,286	28,713
	PRODUCED FOR CYLINDER AND BULK DELIVERY SHIPMENT	. DO DO	232 23,325 ( <sup>6</sup> )	202 20,387 ( <sup>5</sup> )	( <sup>6</sup> ) 19,426 4,057
	LIQUID: PRODUCED FOR CYLINDER AND BULK DELIVERY SHIPMENT.	•   DO	4,042	3,762	63,867
	PRODUCED FOR BULK SHIPMENT TO PIPELINES OF TO OTHER AIR SEPARATION PLANTS PRODUCED FOR CONSUMPTION IN THIS PLANT.		974 54,156	r868	971 392

The vised by 5 percent or more from previously published figures.

1 Excludes quantities of acetylene produced and consumed by railroad shops, shipyards, and small establishments using portable generators.

2 Excludes production of liquid and gas CO<sub>2</sub> converted to and reported as dry ice and also amounts converted from pure CO<sub>2</sub> (liquid or solid) purchased or received from other plants. Also excludes quantities produced and consumed in plants manufacturing soda ash or urea.

3 Excludes quantities produced and consumed in the manufacture of methanol and ammonia, but includes an unspecified amount of hydrogen produced for sale or interplant transfer to plants consuming this gas in the production of ammonia. Also excludes amounts of hydrogen produced in petroleum refineries for captive use. However, of the total shown for lower purity hydrogen prior to 1969, 70 to 75 percent was accounted for by petroleum refiners with captive hydrogen production. Not all such petroleum refineries were canvassed in this survey.

4 Excludes amounts produced and used in the manufacture of ammonia and ammonia derivatives.

5 Data for expen (gas), produced for consumption in this plant, combined with data for expen (liquid), produced for consumption in this plant, to avoid disclosing figures for individual companies.

6 Oxygen gas, produced for cylinder and bulk delivery shipments.

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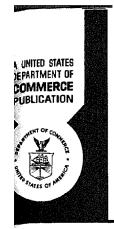
## **RELATED REPORTS**

Monthly Current Industrial Report, Inorganic Chemicals, Series M28A, includes production and stock data for specified inorganic chemicals. Monthly CIR report, Inorganic Fertilizer Materials and Related Acids, Series M28B, includes production and stock data for ammonia and ammonia compounds, phosphatic fertilizers, and sulfuric acid.

An annual Current Industrial Report covering production and shipments of industrial gases is published in this series. The annual report includes more historical data and product detail than are shown in the monthly reports, and also includes detail by States for a number of industrial gases. The report is numbered M28A, Supplement 2.

## **EXPLANATION OF TERMS**

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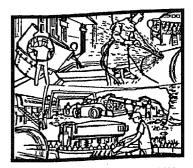


SOCIAL AND ECONOMIC STATISTICS ADMIN. - LIBRARY

Jul 16 REFERENCE COPY

## Industrial Gases

**April 1973** 



U. S. DEPARTMENT OF COMMERCE • Social and Economic Statistics Administration • BUREAU OF THE CENSUS

July 1973

SERIES: M28C(73)-4

The statistics in this publication are based on a survey of manufacturers and represent U.S. production and stocks of industrial gases. Estimates are included for companies whose reports were not received in time for tabulation. A more complete description of the survey appears on page 3.

Table 1. Summary of Production of Principal Gases: 1971 to 1973

		·			<del></del>		
Month and year	Acetylene (2813200)	Carbon dioxide, liquid and gas (2813311)	Carbon dioxide, solid (2813331)	Hydrogen, high and low purity (100%)	Nitrogen, high and low purity (100%)	Oxygen, high and low purity (100%)	
	(Mil. cu. ft.)	(Short tons)	(Short tons)	(Mil. cu. ft.)	(Mil. cu. ft.)	(Mil. cu. ft.)	
1973	-						
April	661	79,999	22,564	4,641	18,032	31,239	
March	717	86,164	21,379	4,958	18,544	32,945	
February	855	78,450	19,116	4,235	16,969	29,286	
January	965	80,592	21,304	4,674	17,713	31,084	
1972				·			
December	938	75,963	22,539	4,833	17,007	31,931	
November	976	77,009	21,741	4,852	16,483	30,677	
October	978	85,290	31,732	4,990	16,726	31,672	
September	904	88,041	34,202	4,913	15,498	29,399	
August	943	92,964	37,022	4,619	15,965	29,095	
July	925	86,507	36,137	4,874	15,676	28,920	
June	953	92,604	35,941	4,932	15,145	29,388	
May	893	90,229	33,131	5,124	14,912	30,353	
April	917	77,313	30,848	4,669	14,164	28,691	
March	997	87,702	27,579	4,810	15,437	28,713	
February	1,002	65,870	22,941	4,749	14,005	26,651	
January	1,023	68,520	22,299	4,728	14,351	27,275	
1971							
December	1,088	80,886	22,684	4,779	14,303	26,250	
November	1,117	79,590	24,622	4,678	13.960	24,835	
October	1,085	80,564	28,027	5,172	14,417	25,236	
September	1,018	82,850	29,575	4,380	13,504	. 23,737	
August	1,035	86,578	34,025	4,380		21,596	
July	1,019	85,944	33,094	4,655		26,423	
June	1,024	82,979	29,871	4,628	13,900	26,738	
May	1,051	76,849	27,467	4,694	14,170	29,674	
April	1,086	79,333	25,734	4,634	13,503	28,649	
	· ·	1	_	·			

		***** ******	APRIL 1973	MARCH 1973	APRIL 1972
SIC	CHEMICAL AND BASIS	UNIT OF	QUANTITY	QUANTITY PRODUCED	QUANTITY
CODE	CHEMICAL AND BASIS	MEASURE	PRODUCED	PRODUCED	PRODUCED
2813200	ACETYLENE (1)	MIL.CU.FT	661	717	917
	THAT SHIPPED TO BE COMPRESSED) • • • • • • • • • • • • • • • • • • •	D0	289	287	470
ž.	AND PIPELINE	DO DO	123 249	1.27 303	118 329
2813415	ARGON: HIGH PURITY	DO	362	r 355	293
	SHIPMENT	DO DO DO	362	r355 - -	293
2813311 2813331	CARBON DIOXIDE: LIQUID AND GAS (2)	S.TONS DO	79,999 22,564	86,164 21,379	77,313 30,848
2813420	HYDROGEN:TOTAL (3)	MIL.CU.FT	4,641	4,958	4,669
	SHIPMENT	DO DO	358	513	529
	PRODUCED FOR PIPELINE SHIPMENT	DO DO DO	1,135 3,148	r <sub>1,058</sub>	979 3,161
2813440	NITROGEN, TOTAL (4)	DO	18,032	18,544	14,164
	PRODUCED FOR CYLINDER AND BULK DELIVERY SHIPMENT	D0 D0 D0	85 10,426 1,481	114 10,532 1,527	82 8,060 1,021
	LIQUID: PRODUCED FOR CYCLINDER AND BULK DELIVERY SHIPMENT.	DO	5,498	5,715	4,451
	PRODUCED FOR BULK SHIPMENT TO PIPELINES OR TO OTHER AIR SEPARATION PLANTS PRODUCED FOR CONSUMPTION IN THIS PLANT	DO DO	416 126	r <sub>138</sub>	550
2813450	OXYGEN, TOTAL	DO	31,239	32,945	28,691
	PRODUCED FOR CYLINDER AND BULK DELIVERY SHIPMENT	DO DO DO	203 21,923 ( <sup>5</sup> )	229 23,444 ( <sup>5</sup> )	(°) 19,981 3,832
	LIQUID: PRODUCED FOR CYLINDER AND BULK DELIVERY SHIPMENT. PRODUCED FOR BULK SHIPMENT TO PIPELINES OR	DO	4,152	4,066	e3,626
*	TO OTHER AIR SEPARATION PLANTS	D0	921 54,040	951 54,255	1,252

(NA) Not available.

Revised by 5 percent or more from previously published figures. <sup>1</sup>Excludes quantities of acetylene produced and consumed by railroad shops, shipyards, and small establishments using portable generators. <sup>2</sup>Excludes production of liquid and gas CO<sub>2</sub> converted to and reported as dry ice and also amounts converted from pure CO<sub>2</sub> (Liquid or solid) purchased or received from other plants. Also excludes quantities produced and consumed in plants manufacturing soda ash or urea. <sup>3</sup>Excludes quantities produced and consumed in the manufacture of methanol and ammonia, but includes an unspecified amount of hydrogen produced for sale or interplant transfer to plants consuming this gas in the production of ammonia. Also excludes amounts of hydrogen produced in petroleum refineries for captive use. However, of the total shown for lower purity hydrogen prior to 1969, 70 to 75 percent was accounted for by petroleum refiners with captive hydrogen production. Not all such petroleum refineries were canvassed in this survey. <sup>4</sup>Excludes amounts produced and used in the manufacture of ammonia and ammonia derivatives. <sup>5</sup>Data for oxygen (gas), produced for consumption in this plant to avoid disclosing figures for individual companies. <sup>6</sup>Oxygen gas, produced for cylinder and bulk delivery shipments combined with oxygen liquid, produced for cylinder and bulk delivery shipments.

The statistics in this publication were collected on Census Monthly Form M28A.2, Industrial Gases - Production, and represent complete coverage of the approximately 670 producers of elemental gases, carbon dioxide, and acetylene.

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## **EXPLANATION OF TERMS**

Production--Data shown for production represent total quantity of each chemical produced, including quantity consumed in plants, and for sale or transfer to other plants or warehouses of the same company. The statistics presented in the tables provide an up-to-date measure of activity in the inorganic field, but do not necessarily indicate amounts entering the market. In some cases, figures are included for material produced "in process" as an intermediate to the end products.



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### **CURRENT INDUSTRIAL REPORTS**

### **Industrial Gases**

May 1973



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U. S. DEPARTMENT OF COMMERCE • Social and Economic Statistics Administration • BUREAU OF THE CENSUS

August 1973

SERIES: M28C(73)-5

The statistics in this publication are based on a survey of manufacturers and represent U.S. production and stocks of industrial gases. Estimates are included for companies whose reports were not received in time for tabulation. A more complete description of the survey appears on page 3.

Table 1. Summary of Production of Principal Gases: 1971 to 1973

		<del> </del>				
Month and year	Acetylene (2813200)	Carbon dioxide, liquid and gas (2813311)	Carbon dioxide, solid (2813331)	Hydrogen, high and low purity (100%)	Nitrogen, high and low purity (100%)	Oxygen, high and low purity (100%)
	(Mil. cu. ft.)	(Short tons)	(Short tons)	(Mil. cu. ft.)	(Mil. cu. ft.)	(Mil. cu. ft.)
1973	-					
May April. March. February. January.	659 661 717 855 965	90,310 79,999 86,164 78,450 80,592	26,686 22,219 21,379 19,116 21,304	4,873 4,680 4,958 4,235 4,674	18,947 18,035 18,544 16,969 17,713	32,036 31,627 32,945 29,286 31,084
1972						
December. November. October. September. August. July.  June. May. April. March. February. January.	938 976 978 904 943 925 953 893 917 997 1,002	75,963 77,009 85,290 88,041 92,964 86,507 92,604 90,229 77,313 87,702 65,870 68,520	22,539 21,741 31,732 34,202 37,022 36,137 35,941 33,131 30,848 27,579 22,941 22,299	4,833 4,852 4,990 4,913 4,619 4,874 4,932 5,124 4,669 4,810 4,749	17,007 16,483 16,726 15,498 15,965 15,676 15,145 14,912 14,164 15,437 14,005	31,931 30,677 31,672 29,399 29,095 28,920 29,388 30,353 28,691 28,713 26,651 27,275
December. November. October. September August. July. June	1,088 1,117 1,085 1,018 1,035 1,019	80,886 79,590 80,564 82,850 86,578 85,944	22,684 24,622 28,027 29,575 34,025 33,094	4,779 4,678 5,172 4,380 4,380 4,655	14,303 13,960 14,417 13,504 13,495 13,863	26,250 24,835 25,236 23,737 21,596 26,423
May	1,051	76,849	27,467	4,694	14,170	29,674

TABLE 2 .-- PRIMARY PRODUCTION OF SPECIFIED INDUSTRIAL GASES

			MAY 1973	APRIL 1973	MAY 1972
SIC CODE	CHEMICAL AND BASIS	UNIT OF MEASURE	QUANTÎTY PRODUÇED	QUANTITY PRODUCED	QUANTITY PRODUCED
	GIAITEAL AND DADID	MEAGONE	111000000	1,1000000	1100000
2813200	ACETYLENE (1)	MIL.CU.FT	659	661	893
	THAT SHIPPED TO BE COMPRESSED) PRODUCED FOR COMPRESSION, INCLUDING CYLINDER	DO	300	289	448
	AND PIPELINE	DO DO	124 235	123 249	122 323
2813415	ARGON, HIGH PURITY  PRODUCED FOR CYCLINDER AND BULK DELIVERY SHIPMENT	DO	380 380	361 361	325 325
	PRODUCED FOR PIPELINE SHIPMENT	DO DO	-	-	-
2813311 2813331	CARBON DIOXIDE: LIQUID AND GAS (2)	S.TONS DO	90,310 26,686	79,999 22,219	90,229 33,131
2813420	HYDROGEN, TOTAL (3)	MIL.CU.FT	4,873	4,680	5,124
	SHIPMENT	DO DO DO	} 481	353	643
	LIQUID PRODUCED FOR GOVERNMENT USE PRODUCED FOR CONSUMPTION IN THIS PLANT	D0 D0	1,029 3,363	1,121 3,206	1,108 3,373
2813440	NITROGEN, TOTAL (4)	DO	18,947	18,035	14,912
	PRODUCED FOR CYLINDER AND BULK DELIVERY SHIPMENT	DO DO DO	101 11,130 1,547	85 10,426 1,481	82 8,452 868
	LIQUID:  PRODUCED FOR CYCLINDER AND BULK DELIVERY SHIPMENT	DO	5,622	5,502	4,965
	TO OTHER AIR SEPARATION PLANTS PRODUCED FOR CONSUMPTION IN THIS PLANT	D0 D0	410 137	415 126	545
2813450	OXYGEN, TOTAL	DO	32,036	31,627	30,353
	PRODUCED FOR CYLINDER AND BULK DELIVERY SHIPMENT	DO DO DO	204 22,891 ( <sup>5</sup> )	205 22,293 ( <sup>5</sup> )	( <sup>6</sup> ) 20,872 4,234
	LIQUID: PRODUCED FOR CYLINDER AND BULK DELIVERY SHIPMENT.	DO	4,547	4,137	<sup>6</sup> 4,122
	PRODUCED FOR BULK SHIPMENT TO PIPELINES OR TO OTHER AIR SEPARATION PLANTS	DO DO	990 <sup>5</sup> 3,404	921 <sup>6</sup> 4,071	1,125

(NA) Not available.

The vised by 5 percent or more from previously published figures.

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The vised by 5 percent was accounted for published for sale or interplant transfer to plants consuming this gas in the production of ammonia. Also excludes amounts of hydrogen produced in petroleum refineries for captive use.

However, of the total shown for lower purity hydrogen prior to 1969, 70 to 75 percent was accounted for by petroleum refiners with captive hydrogen production. Not all such petroleum refineries were canvassed in this survey.

The vised by 5 percent was accounted for by 5 percent was accounted for by 5 percent was accounted for by 5 percent was accounted for by 5 percent was accounted for by 5 percent was accounted for by 5 percent was accounted for consumption in this 5 percent was accounted for consumption in this 5 percent was accounted for consumption in this 5 percent was accounted for consumption in this 5 percent was accounted for consumption in this 5 percent was accounted for consumption in this 5 percent was accounted for consumption in this 6 percent was accounted for consumption in this 6 percent was accounted for consumption in this 6 percent was accounted for consumption in this 6 percent was accounted for consumption in this 6 percent was accounted for consumption in this 6 percent was accounted for consumption in this 6 percent was accounted for consumption in this 6 percent was accounted for con produced for consumption in this plant, combined with data for oxygen (liquid), produced for consumption in this plant to avoid disclosing figures for individual companies.

6 Oxygen (square)

6 Oxygen (square)

6 Oxygen (square)

6 Oxygen (square) shipments combined with oxygen liquid, produced for cylinder and bulk delivery shipments.

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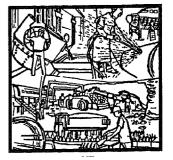


### REFERENCE COPY **CURRENT INDUSTRIAL REPORTS**

SOCIAL ARE ECONOMIC STATISTICS ADMIN.

## **Industrial Gases**

3 58 PM '73 June 1973 SEP 25



U. S. DEPARTMENT OF COMMERCE • Social and Economic Statistics Administration • BUREAU OF THE CENSUS

September 1973

SERIES: M28C(73)-6

The statistics in this publication are based on a survey of manufacturers and represent U.S. production and stocks of industrial gases. Estimates are included for companies whose reports were not received in time for tabulation. A more complete description of the survey appears on page 3.

Table 1. Summary of Production of Principal Gases: 1971 to 1973

Month and year	Acetylene (2813200)	Carbon dioxide, liquid and gas	Carbon dioxide, solid	Hydrogen, high and low purity	Nitrogen, high and low purity	Oxygen, high and low purity (100%)
Month and year		(2813311)	(2813331)	(100%)	(100%)	(100%)
	(Mil. cu. ft.)	(Short tons)	(Short tons)	(Mil. cu. ft.)	(Mil. cu. ft.)	(Mil. cu. ft.)
1973						
June	635	89,366	30,495	4,554	18,811	31,089
May	659	87,283	25,186	5,010	19,326	32,203
April	661	79,999	22,219	4,680	18,035	31,627
March	717	86,164	21,379	4,958	18,544	32,945
February	855	78,450	19,116	4,235	16,969	29,286
January	965	80,592	21,304	4,674	17,713	31,084
January	500	00,002	22,001		]	
1972						
December	938	75,963	22,539	4,833	17,007	31,931
November	976	77,009	21,741	4,852	16,483	30,677
October	978	85,290	31,732	4,990	16,726	31,672
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August	943	92,964	37,022	4,619	15,965	29,095
July	925	86,507	36,137	4,874	15,676	28,920
		· ·				
June	953	92,604	35,941	4,932	15,145	29,388
May	893	90,229	33,131	5,124	14,912	30,353
April	917	77,313	30,848	4,669		28,691
March	997	87,702	27,579	4,810	15,437	28,713
February	1,002	65,870	22,941	4,749	14,005	26,651
January	1,023	68,520	22,299	4,728	14,351	27,275
1971						
No combinate	1,088	80,886	22,684	4,779	14,303	26,250
December	1,117	79,590		4,678		24,835
November	1,085			5,172		25,236
October	1,018	82,850	29,575	4,380		23,737
September	1,035	86,578		4,686		21,596
August		85,944	1		13,663	26,423
July	1,019	85,944	33,094	4,005	1 25,005	
June	1,024	82,979	29,871	4,628	13,900	26,738

TABLE 2.--PRIMARY PRODUCTION OF SPECIFIED INDUSTRIAL GASES

		JUNE 1973	MAY 1973	JUNE 1972
1		1975	1973	17 (2
		· · · · · · · · · · · · · · · · · · ·		
SIC	CHEMICAL AND BASIS MEAS		QUANTITY PRODUCED	QUANTITY PRODUCED
2813200	ACETYLENE (1) MIL.CL PRODUCED FOR PIPELINE SHIPMENT (EXCLUDING	J•FT 635	659	953
	THAT SHIPPED TO BE COMPRESSED) DO PRODUCED FOR COMPRESSION, INCLUDING CYLINDER	270	300	500
	AND PIPELINE DO PRODUCED FOR CONSUMPTION IN THIS PLANT DO		124 235	115 338
0017046	• • •		'	
2813415	ARGON: HIGH PURITY DO PRODUCED FOR CYCLINDER AND BULK DELIVERY		379	351
	SHIPMENT • • • • • • • • • • • • • • • • • • •	· 1	379	321
	PRODUCED FOR CONSUMPTION IN THIS PLANT DO	-	-	-
2813311	CARBON DIOXIDE: LIQUID AND GAS (2)		romeon	00.004
2813331	LIQUID AND GAS (2),		r <sub>87,283</sub> r <sub>25,186</sub>	92,604 35,941
2813420	HYDROGEN: TOTAL (3) MIL.CI	J.FT 4,554	5,010	4,932
	PRODUCED FOR CYLINDER AND BULK DELIVERY SHIPMENT	) } 463	r <sub>610</sub>	630
	LIQUID PRODUCED FOR CONVERSION TO GAS DO PRODUCED FOR PIPELINE SHIPMENT DO			
	LIQUID PRODUCED FOR GOVERNMENT USE DO PRODUCED FOR CONSUMPTION IN THIS PLANT DO		1,037	1,030
2813440	NITROGEN, TOTAL (4)		19,326	15,145
2022-140	GAS:	10,511	12,320	25,210
	PRODUCED FOR CYLINDER AND BULK DELIVERY SHIPMENT D		r <sub>88</sub>	81
	PRODUCED FOR PIPELINE SHIPMENT DI PRODUCED FOR CONSUMPTION IN THIS PLANT D		11,499 1,547	8,432 1,045
	LIQUID:			
	PRODUCED FOR CYCLINDER AND BULK DELIVERY	5 601	5,646	4,980
	PRODUCED FOR BULK SHIPMENT TO PIPELINES OR		1	4,580
	TO OTHER AIR SEPARATION PLANTS D PRODUCED FOR CONSUMPTION IN THIS PLANT D	- 1	410 136	607
2813450	OXYGEN, TOTAL,	0 31,089	32,203	29,388
i	GAS: PRODUCED FOR CYLINDER AND BULK DELIVERY	,		
	SHIPMENT	•	197	(°)
	PRODUCED FOR PIPELINE SHIPMENT D PRODUCED FOR CONSUMPTION IN THIS PLANT D		23,148 ( <sup>5</sup> )	20,344 4,032
	LIQUID:			
	PRODUCED FOR CYLINDER AND BULK DELIVERY SHIPMENT	0 3,913	4,436	63,763
	PRODUCED FOR BULK SHIPMENT TO PIPELINES OR			
	TO OTHER AIR SEPARATION PLANTS D PRODUCED FOR CONSUMPTION IN THIS PLANT D		1,008 53,414	

-Represents zero. 

\*Revised by 5 percent or more from previously published figures. 

\*Lexcludes quantities of acetylene produced and consumed by railroad shops, shipyards, and small establishments using portable generators. 

\*Excludes production of liquid and gas CO2 converted to and reported as dry ice and also amounts converted from pure CO2 (liquid or solid) purchased or received from other plants. Also excludes quantities produced and consumed in plants manufacturing soda ash or urea. 

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\*Excludes amounts produced and used in the manufacture of ammonia and ammonia derivatives.

\*Data for oxygen (gas), produced for consumption in this plant, combined with data for oxygen (liquid), produced for consumption in this plant to avoid disclosing figures for individual companies.

\*Oxygen gas, produced for cylinder and bulk delivery shipments.

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Nov 8 2 17 Amdustrial Gases

REFERENCE COPY

July 1973



U. S. DEPARTMENT OF COMMERCE • Social and Economic Statistics Administration • BUREAU OF THE CENSUS

October 1973

SERIES: M28C(73)-7

The statistics in this publication are based on a survey of manufacturers and represent U.S. production and stocks of industrial gases. Estimates are included for companies whose reports were not received in time for tabulation. A more complete description of the survey appears on page 3.

TABLE 1. -- SUMMARY OF PRODUCTION OF PRINCIPAL GASES: 1971 TO 1973

Acetylene	Carbon dioxide, liquid and gas	Carbon dioxide,	Hydrogen,	Nitrogen.	
Month and year (2813200)	(2813311)	solid (2813331)	high and low purity (100%)	high and low purity (100%)	Oxygen, high and low purity (100%)
(Mil. cu. ft	(Short tons)	(Short tons)	(Mil. cu. ft.)	(Mil. cu. ft.)	(Mil. cu. ft.)
1973					
July 6	92,187	33,891	4,938	19,394	32,228
June6	89,366	30,271	4,655	18,601	31,273
	69 87,283		5,010	19,326	32,203
	79,999		4,680	18,035	31,627
	7 86,164	21,379	4,958	18,544	32,945
	78,450		4,235	16,969	29,286
	80,592		4,674	17,713	31,084
	ì		·		
1972	ł			{	ł
December9	86,837	19.059	4,981	17,316	32,065
	97,937	20,996	4,955	16,827	30,992
	101,385	26,404	5,043	17,260	31,796
September9	2 103,875	28,273	4,973	16,302	29,269
August9	109,330	30,558	4,686	16,697	29,064
July 9	101,775	30,775	4,949	16,411	29,014
June 9	108,792	29,659	4,887	15,994	29,263
	105,629		5,118	15,936	30,085
	25 92,331	25,737	4,731	14,976	28,879
March			4,972	15,899	28,771
February		21,845	4,804	14,804	26,540
January 1,0	85,167	19,445	4,791	15,118	27,452
1971					
December	86,941	22,795	4,781	14,537	26,252
November			4,681	14,192	24,809
October			5,176	14,650	25,237
September			4,382	13,741	23,733
August			4,689	13,729	21,603
July		33,206	4,660	13,894	26,408

TABLE 2 -- PRIMARY PRODUCTION OF SPECIFIED INDUSTRIAL GASES

	TABLE 2PRIMARY PRODUCTION OF S	u se	JULY 1973	JUNE 1973	JULY 1972
SIC CODE	CHEMICAL AND BASIS	UNIT OF MEASURE	QUANTITY PRODUCED	QUANTITY PRODUCED	QUANTITY PRODUCED
2813200	ACETYLENE (1). PRODUCED FOR PIPELINE SHIPMENT (EXCLUDING	MIL,CU,FT	617	633	932
}	THAT SHIPPED TO BE COMPRESSED)	ρò	269	270	479
	AND PIPELINE PRODUCED FOR CONSUMPTION IN THIS PLANT.	D0	107 241	112 251	103 350
2813415	ARGON, HIGH PURITY	90	360	349	318
	SHIPMENT	00 00	360	349	318
2813311 2813331	CARBON DIOXIDE: LIQUID AND GAS (2)	s.Tons	92,187 33,891	89,366 30,271	101,775 30,775
2813420	HYDROGEN, TOTAL (3)	MIL,CU.FT	4,938	4,655	4,949
	SHIPMENT LIQUID PRODUCED FOR CONVERSION TO GAS	DO DO	563	564	470
ļ	PRODUCED FOR PIPELINE SHIPMENT	D0	1,065	1,022	979
	PRODUCED FOR CONSUMPTION IN THIS PLANT	DO	3,310	3,069	3,500
2813440	NITROGEN, TOTAL (4)	00	19,394	18,601	16,411
	SHIPMENT	D0 D0	145 11,372 1,427	89 11,047 1,343	59 9,311 1,239
	LIQUID: PRODUCED FOR CYCLINDER AND BULK DELIVERY SHIPMENT.	DO	5,808	5,559	5,285
į	PRODUCED FOR BULK SHIPMENT TO PIPELINES OF TO OTHER AIR SEPARATION PLANTS.	DO	375	430	382
2813450	PRODUCED FOR CONSUMPTION IN THIS PLANT	DO	267	133	135
2017400	GAS:  PRODUCED FOR CYLINDER AND BULK DELIVERY	DO	32,228	31,273	29,014
)	SHIPMENT	00 00 00	175 23,568 ( <sup>5</sup> )	170 22,429 ( <sup>5</sup> )	36 20,439 ( <sup>4</sup> )
	LIQUID: PRODUCED FOR CYLINDER AND BULK DELIVERY SHIPMENT	Do	4,072	3,935	3,400
į	PRODUCED FOR BULK SHIPMENT TO PIPELINES OR TO OTHER AIR SEPARATION PLANTS.	DO	738	829	891
	PRODUCED FOR CONSUMPTION IN THIS PLANT	DO	<sup>5</sup> 3,675	<sup>6</sup> 3,910	4,248

Excludes quantities of acetylene produced and consumed by railroad shops, shippards, and small establishments using portable generators.

\*\*Excludes production of liquid and gas CO2 converted to and reported as dry ice and also amounts converted from

excludes production of liquid and gas UO<sub>2</sub> converted to and reported as dry ice and also amounts converted from the plants. Also excludes quantities produced and consumed in plants manufacturing sods ash or urea.

Excludes quantities produced and consumed in the manufacture of methanol and ammonia, but includes an unspecified amount of hydrogen produced for sale or interplant transfer to plants consuming this gas in the production of ammonia.

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\*Excludes amounts produced and used in the manufacture of ammonia and ammonia derivatives.

\*Data for oxygen (gas), produced for consumption in this plant, combined with data for oxygen (liquid), produced for consumption in this plant to avoid disclosing figures for individual companies.

\*Oxygen gas, produced for cylinder and bulk delivery shipments combined with oxygen liquid, produced for cylinder and bulk delivery shipments.

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## **Industrial Gases**

August 1973



U. S. DEPARTMENT OF COMMERCE • Social and Economic Statistics Administration • BUREAU OF THE CENSUS

### November 1973

SERIES: 6M28C (73)-8

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REFERENCE COPY

TABLE 1.--SUMMARY OF PRODUCTION OF PRINCIPAL GASES: 1971 TO 1973

Month and year	Acetylene (2813200)	Carbon dioxide, liquid and gas (2813311)	Carbon dioxide, solid (2813331)	Hydrogen, high and low purity (100%)	Nitrogen, high and low purity (100%)	Oxygen, high and low purity (100%)
	(Mil. cu. ft.)	(Short tons)	(Short tons)	(Mil, cu. ft,)	(Mil. cu. ft.)	(Mil. eu. ft.)
1973						
August	649 6 <b>27</b>	93,714 92,313	35,131 33,902	4,812 4,948	19,256 19,221	31,650 32,328
July		1	·		·	31,273
June	633 659	89,366 87,283	30,271 25,186	4,655 5,010	18,601 19,326	32,203
April	661 717	79,999 86.164	22,219 21,379	4,680 4,958	18,035 18,544	31,627 32,945
MarchFebruary	855 965	78,450 80,592	19,116 21,304	4,235 4,674	16,969 17,713	29,286 31,084
1972		,	•	,		
December	993	86,837	19,059	4,981	17,316	32,065
December	983	97,937	20,996	4,955	16,827	30,992
October	984	101,385	26,404	5,043 4,973		
September	912 961	103,875 109,330	28,273 30,558	4,686		
July	932		30,775	4,949		
June	969		29,659	4,887		
May	868		28,593	5,118 4,731		
April	925 1,005		25,737 25,195			
February	1,005		21,845	4,804		
January	1,031		19,445			27,452
1971						
December November October September August	1,088 1,118 1,086 1,019	85,646 86,620 88,906	24,733 28,139 29,687	4,681 5,176 4,382	14,192 14,650 13,741	24,809 25,237 23,733

TABLE 2 --- PRIMARY PRODUCTION OF SPECIFIED INDUSTRIAL GASES

			AUGUST 1973	JULY 1973	AUGUST 1972
SIC	CHEMICAL AND BASIS	UNIT OF MEASURE	QUANTITY PRODUCED	QUANTITY PRODUCED	GUANTITY PRODUCED
			}		
2813200	ACETYLENE (1)	MIL.CU.FT	649	627	961
	PRODUCED FOR PIPELINE SHIPMENT (EXCLUDING THAT SHIPPED TO BE COMPRESSED)	,Dò	294	278	491
	PRODUCED FOR COMPRESSION, INCLUDING CYLINDER AND PIPELINE	DO	355	108	120
	PRODUCED FOR CONSUMPTION IN THIS PLANT	DO To	)	241	350
2813415	PRODUCED FOR CYCLINDER AND BULK DELIVERY	DO	348	361	301
2	SHIPMENT PRODUCED FOR PIPELINE SHIPMENT	D0	348	361	301
	PRODUCED FOR CONSUMPTION IN THIS PLANT	00	-	-	-
2813311	CARBON DIOXIDE:	s.Tons	93,714	92,313	109,330
2813331 2813420	SOLID (DRY ICE) , , ,	D0	35,131	33,902	30,558
2013420	HYDROGEN TOTAL (3) PRODUCED FOR CYLINDER AND BULK DELIVERY	MIL.CU.FT	4,812	4,948	4,686
	SHIPMENT LIGUID PRODUCED FOR CONVERSION TO GAS	DO	523	563	454
	PRODUCED FOR PIPELINE SHIPMENT LIQUID PRODUCED FOR GOVERNMENT USE	DO	1,031	1,075	1,008
2813440	PRODUCED FOR CONSUMPTION IN THIS PLANT	DO	3,258	3,310	3,224
2013440	NITROGEN, TOTAL (4)	DO	19,256	19,221	16,697
	PRODUCED FOR CYLINDER AND BULK DELIVERY SHIPMENT.	DO	89	r <sub>B2</sub>	59
	PRODUCED FOR PIPELINE SHIPMENT PRODUCED FOR CONSUMPTION IN THIS PLANT	DO	11,203 1,504	11,260 1,423	9,640 1,290
	LIQUID:				
	PRODUCED FOR CYCLINDER AND BULK DELIVERY SHIPMENT	DO	5,818	5,808	5,116
	PRODUCED FOR BULK SHIPMENT TO PIPELINES OR TO OTHER AIR SEPARATION PLANTS	DO	421	r <sub>406</sub>	459
2813450	PRODUCED FOR CONSUMPTION IN THIS PLANT	DO	221	r <sub>242</sub>	133
2012430	OXYGEN, TOTAL	DO	31,650	32,328	29,064
	PRODUCED FOR CYLINDER AND BULK DELIVERY SHIPMENT PRODUCED FOR PIPELINE SHIPMENT	oa	136	175	40
	PRODUCED FOR PIPELINE SHIPMENT	00	22,620 ( <sup>5</sup> )	23,279 ( <sup>5</sup> )	20,822 ( <sup>5</sup> )
	LIQUID:				
	PRODUCED FOR CYLINDER AND BULK DELIVERY	DO	3,816	4,070	3,403
}	PRODUCED FOR BULK SHIPMENT TO PIPELINES OR TO OTHER AIR SEPARATION PLANTS	DO	882	738	904
	PRODUCED FOR CONSUMPTION IN THIS PLANT	DO	54,196	<sup>5</sup> 4,066	<sup>5</sup> 3,895

<sup>-</sup>Represents zero.

<sup>1</sup> Excludes quantities of acetylene produced and consumed by railroad shops, shipyards, and small establishments

Excludes quantities of acetylene produced and consumed by railroad shops, shipyards, and small establishmence using portable generators.

Excludes production of liquid and gas CO<sub>2</sub> converted to and reported as dry ice and also amounts converted from pure CO<sub>2</sub> (liquid or solid) purchased or received from other plants. Also excludes quantities produced and consumed in plants manufacturing soda ash or urea.

Excludes quantities produced and consumed in the manufacture of methanol and ammonia, but includes an unspecified amount of hydrogen produced for sale or interplant transfer to plants consuming this gas in the production amounts. Also excludes amounts of hydrogen produced in petroleum refineries for captive use. However, of the captive hydrogen production. Not all such petroleum refineries were canvassed in this survey.

Excludes amounts produced and used in the manufacture of ammonia and ammonia derivatives.

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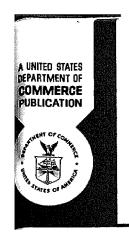
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SOCIAL AND ELONOMIC STATICTICS ADMIN. LIERARY

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# Industrial Gases September 1973



U. S. DEPARTMENT OF COMMERCE • Social and Economic Statistics Administration • BUREAU OF THE CENSUS

November 1973

SERIES: M28C(73)-9

The statistics in this publication are based on a survey of manufacturers and represent U.S. production and stocks of industrial gases. Estimates are included for companies whose reports were not received in time for tabulation. A more complete description of the survey appears on page 3.

TABLE 1.--SUMMARY OF PRODUCTION OF PRINCIPAL GASES: 1971 TO 1973

Month and year	Acetylene (2813200)	Carbon dioxide, liquid and gas (281331)	Carbon dioxide, solid (2813331)	Hydrogen, high and low purity (100%)	Nitrogen, high and low purity (100%)	Oxygen, high and low purity (100%)
	(Mil. cu. ft.)	(Short tons)	(Short tons)	(Mil. cu. ft.)	(Mil. cu. ft.)	(Mil. cu. ft.)
1973						
SeptemberAugustJuly	622 650 627	87,253 <sup>r</sup> 100,845 <sup>r</sup> 99,474	31,151 35,132 33,902	5,485 <sup>r</sup> 5,654 <sup>r</sup> 5,329	19,352 19,484 19,221	31,998 31,667 32,328
June May April March February.	633 659 661 717 855 965	89,366 87,283 79,999 86,164 78,450 80,592	30,271 25,186 22,219 21,379 19,116 21,304	°5,627 5,010 4,680 4,958 4,235 4,674	18,601 19,326 18,035 18,544 16,969 17,713	31,273 32,203 31,627 32,945 29,286 31,084
January 1972	563	50,032	21,001	1,011		
December November October. September August July.	993 983 984 912 961 932	86,837 97,937 101,385 103,875 109,330 101,775	19,059 20,996 26,404 28,273 30,558 30,775	4,981 4,995 5,043 4,973 4,686 4,949	17,316 16,827 17,260 16,302 16,697 16,411	32,065 30,992 31,796 29,269 29,064 29,014
June	969 868 925 1,005 1,005	108,792 105,629 92,331 107,012 74,678 85,167	29,659 28,593 25,737 25,195 21,845 19,445	4,887 5,118 4,731 4,972 4,804 4,791	15,994 15,936 14,976 15,899 14,804 15,118	29,263 30,085 28,879 28,771 25,540 27,452
1971						
December November October September August.	1,088 1,118 1,086 1,019 1,036	86,941 85,646 86,620 88,906 92,634	22,795 24,733 28,139 29,687 34,137	4,382	14,537 14,192 14,650 13,741 13,729	24,809 25,237 23,733

r Revised by 5 percent or more from previously published figures.

TABLE 2 .-- PRIMARY PRODUCTION OF SPECIFIED INDUSTRIAL GASES

			SEPTEMBER 1973	AUGUST 1973	SEPTEMBER 1972
			* ,		
SIC	CHEMICAL AND BASIS	UNIT OF MEASURE	QUANTITY PRODUCED	QUANTITY PRODUCED	QUANTITY PRODUCED
2813200	ACETYLENE (1).  PRODUCED FOR PIPELINE SHIPMENT (EXCLUDING THAT SHIPPED TO BE COMPRESSED)  PRODUCED FOR COMPRESSION, INCLUDING CYLINDER AND PIPELINE PRODUCED FOR CONSUMPTION IN THIS PLANT.	MIL.CU.FT DO DO	622 257 } 365	650 294 356	912 436 116 360
2813415	ARGON, HIGH PURITY	D0 D0 D0	357 357 - -	346 346 - -	318 318 - -
2813311 2813331	CARBON DIOXIDE: LIQUID AND GAS (2)	s.Tons	87,253 31,151	r <sub>100,845</sub>	103,875 28,273
2813420	HYDROGEN, TOTAL (3)	MIL.CU.FT	5,485 537 933 4,015	r <sub>5,654</sub> 522 1,031 r <sub>4,101</sub>	4,973 453 1,169 3,361
2813440	NITROGEN, TOTAL (4)	D0 D0 D0	19,352 } 11,293 1,492	19,484	16,302 48 9,421 1,210
	Liquid: PRODUCED FOR CYCLINDER AND BULK DELIVERY SHIPMENT PRODUCED FOR BULK SHIPMENT TO PIPELINES OF TO OTHER AIR SEPARATION PLANTS. PRODUCED FOR CONSUMPTION IN THIS PLANT	D0 D0	5,875 415 277	5,808 421 221	5,139 362 122
2813450	OXYGEN, TOTAL.  GASI  PRODUCED FOR CYLINDER AND BULK DELIVERY SHIPMENT.  PRODUCED FOR PIPELINE SHIPMENT PRODUCED FOR CONSUMPTION IN THIS PLANT.	D0 D0 D0	31,998 188 22,670 ( <sup>5</sup> )	31,667 136 22,620 ( <sup>5</sup> )	29,269 36 20,522 ( <sup>5</sup> )
	LIQUID: PRODUCED FOR CYLINDER AND BULK DELIVERY SHIPMENT: PRODUCED FOR BULK SHIPMENT TO PIPELINES OF TO OTHER AIR SEPARATION PLANTS: PRODUCED FOR CONSUMPTION IN THIS PLANT;	D0 D0	4,276 721 <sup>5</sup> 4,143	3,834 882 <sup>5</sup> 4,195	

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Industrial Gases

October 1973



U. S. DEPARTMENT OF COMMERCE • Social and Economic Statistics Administration • BUREAU OF THE CENSUS

January 1974

SERIES: M28C(73)-10

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TABLE 1.--SUMMARY OF PRODUCTION OF PRINCIPAL GASES: 1971 TO 1973

Month and year	Acetylene (2813200)	Carbon dioxide, liquid and gas (281331)	Carbon dioxide, solid (2813331)	Hydrogen, high and low purity (100%)	Nitrogen, high and low purity (100%)	Oxygen, high and low purity (100%)
	(Mil. cu. ft.)	(Short tons)	(Short tons)	(Mil. cu. ft.)	(Mil. cu. ft.)	(Mil. cu. ft.)
1973	653	102,479	29,236	5,909	19,951	34,107
October	622	84,572	31,151	5,482	19,203	31,959
August	650	100,845	35,132	5,654	19,484	31,667
July	627	99,474	33,902	5,329	19,221	32,328
guty	021	55,1,1	00,000	l ·	1	
June	633	89,366	30,271	r <sub>5,627</sub>	18,601	31,273
May	659	87,283	25,186	5,010	19,326	32,203
April	661	79,999	22,219	4,680	18,035	31,627
March	717	86,164	21,379	4,958	18,544	32,945
February	855	78,450	19,116	4,235	16,969	29,286
January	965	80,592	21,304	4,674	17,713	31,084
1972						
December	993	86,837	19,059	4,981	17,316	32,065
November	983	97,937	20,996	4,995	16,827	30,992
October	984	101,385	26,404	5,043	17,260	31,796
September	912	103,875	28,273	4,973	16,302	29,269
August	961	109,330	30,558	4,686	16,697	29,064 29,014
July	932	101,775	30,775	4,949	16,411	29,014
•	969	108,792	29,659	4,887	15,994	29,263
June	868	105,629	28,593	5,118	15,936	30,085
May	925	92,331	25,737	4,731	14,976	28,879
April	1,005	107,012	25,195	4,972	15,899	28,771
MarchFebruary	1,005	74,678	21,845	4,804	14,804	
January	1,003	85,167	19,445	4,791	15,118	27,452
oanuary	1,002		1	1		1
1971						
December	1.088	86,941	22,795	4,781	14,537	26,252
November	1,118	85,646	24,733	4,681	14,192	
	1,086	86,620	28,139	5,176	14,650	25,237
October	1,086	86,620	28,139	5,176	14,650	45,23

			OCTOBER 1973	SEPTEMBER 1973	OCTOBER 1972
				!	
SIC CODE	CHEMICAL AND BASIS	UNIT OF MEASURE	QUANTITY PRODUCED	QUANTITY PRODUCED	QUANTITY PRODUCED
				ĺ	
2813200	ACETYLENE (1)	MIL.CU.FT	653	622	984
-	THAT SHIPPED TO BE COMPRESSED)	DO	280	259	477
	AND PIPELINE PRODUCED FOR CONSUMPTION IN THIS PLANT	00 00	373	363	{ 135 372
2813415	ARGON, HIGH PURITY PRODUCED FOR CYCLINDER AND BULK DELIVERY	DO	420	357	352
	SHIPMENT PRODUCED FOR PIPELINE SHIPMENT PRODUCED FOR CONSUMPTION IN THIS PLANT.	00 00 00	420	357	352
	CARBON DIOXIDE:				
2813311 2813331	LIQUID AND GAS (2)	S.TONS	102,479 29,236	84,572 31,151	101,385 26,404
2813420	HYDROGEN, TOTAL (3)	MIL.CU.FT	5,909	5,482	5,043
	SHIPMENT LIQUID PRODUCED FOR CONVERSION TO GAS	DO DO	715	536	462
}	PRODUCED FOR PIPELINE SHIPMENT. LIQUID PRODUCED FOR GOVERNMENT USE.	Do Do	1,020	932	1,088
224 744	PRODUCED FOR CONSUMPTION IN THIS PLANT	DO	4,174	4,014	3,493
2813440	NITROGEN, TOTAL (4)	D0	19,951	19,203	17,260
	SHIPMENT. PRODUCED FOR PIPELINE SHIPMENT	D0	11,745	11,132	{ 59 9,944
	PRODUCED FOR CONSUMPTION IN THIS PLANT .	D0	1,552	1,494	1,333
	LIQUID: PRODUCED FOR CYCLINDER AND BULK DELIVERY		\ }		
	SHIPMENT. PRODUCED FOR BULK SHIPMENT TO PIPELINES OF		5,964	5,886	5,378
:	TO OTHER AIR SEPARATION PLANTS	Do	423 267	415 276	422 124
2813450	OXYGEN, TOTAL	, DO	34,107	31,959	31,796
	PRODUCED FOR CYLINDER AND BULK DELIVERY SHIPMENT	Do	187	188	64
	PRODUCED FOR PIPELINE SHIPMENT	DO	24,122 ( <sup>5</sup> )	22,651	22,205 ( <sup>5</sup> )
	LIQUID: PRODUCED FOR CYLINDER AND BULK DELIVERY				
	SHIPMENT . PRODUCED FOR BULK SHIPMENT TO PIPELINES OF	DO	4,758	4,252	4,426
	TO OTHER AIR SEPARATION PLANTS,	00	819 <sup>6</sup> 4,221	735 <sup>5</sup> 4,133	759 <sup>5</sup> 4,342

NA Not available. - Represents zero. Revised by 5 percent or more from previously published figures. Excludes quantities of acetylene produced and consumed by railroad shops, shipyards, and small establishments

Excludes quantities of acetylene produced and consumed by railroad shops, shippards, and small establishments using portable generators.

Excludes production of liquid and gas CO<sub>2</sub> converted to and reported as dry ice and also amounts converted from pure CO<sub>2</sub> (liquid or solid) purchased or received from other plants. Also excludes quantities produced and consumed in plants manufacturing soda ash or urea.

Excludes quantities produced and consumed in the manufacture of methanol and ammonia, but includes an unspecified amount of hydrogen produced for sale or interplant transfer to plants consuming this gas in the production of ammonia. Also excludes amounts of hydrogen produced in petroleum refineries for captive use. However, of the total shown for lower purity hydrogen prior to 1969, 70 to 75 percent was accounted for by petroleum refiners with captive hydrogen production. Not all such petroleum refineries were canvassed in this survey.

Excludes amounts produced and used in the manufacture of ammonia and ammonia derivatives.

Data for oxygen (gas), produced for consumption in this plant, combined with data for oxygen (liquid), produced for consumption in this plant to avoid disclosing figures for individual companies.

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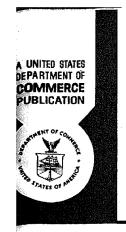
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#### **EXPLANATION OF TERMS**

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2 43 plindustrial Gases REFERENCE COPY

November 1973



U. S. DEPARTMENT OF COMMERCE • Social and Economic Statistics Administration • BUREAU OF THE CENSUS

February 1974

SERIES: M28C(73)-11

The statistics in this publication are based on a survey of manufacturers and represent U.S. production and stocks of industrial gases. Estimates are included for companies whose reports were not received in time for tabulation. A more complete description of the survey appears on page 3.

TABLE 1. -- SUMMARY OF PRODUCTION OF PRINCIPAL GASES: 1971 TO 1973

				<u> </u>		<del></del>
Month and year	Acetylene (2813200)	Carbon dioxide, liquid and gas (281331)	Carbon dioxide, solid (2813331)	Hydrogen, high and low purity (100%)	Nitrogen, high and low purity (100%)	Oxygen, high and low purity (100%)
	(Mil. cu. ft.)	(Short tons)	(Short tons)	(Mil. cu. ft.)	(Mil. cu. ft.)	(Mil. cu. ft.)
1973						
November	663	88,264	23,891	5,646	19,201	33,041
October	653	102,479	28,636	5,909	19,953	34,092
September	622	84,572	31,151	5,482	19,203	31,959
August	650	100,845	35,132	5,654	19,484	
July	627	99,474	33,902	5,329	19,484	31,667
July	021	35,474	33,902	5,329	19,221	32,328
June	633	89,366	30,271	5,627	18,601	31,273
May	659	87,283	25,186	5,010	19,326	32,203
April	661	79,999	22,219	4,680	18,035	31,627
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February	855	78,450	19,116	4,235	16,969	29,286
January	965	80,592	21,304	4,674	17,713	31,084
			,		2.,.25	0,001
1972						
December	993	86,837	19,059	4.981	17,316	32,065
November	983	97,937	20,996	4,995	16,827	30,992
October	984	101,385	26,404	5,043	17,260	31,796
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			00,	1,010	10,411	25,014
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March	1,005	107,012	25,195	4,972	15,899	28,771
February	1,005	74,678	21,845	4,804	14,804	25,540
Jahuary	1,031	85,167	19,445	4,791	15,118	27,452
					,	
1971						,
December	1,088	86,941	00 70	4 701	14.505	00 000
November	1,088	85,941 85,646	22,795	4,781	14,537	26,252
MOACHOCL		65,646	24,733	4,681	14,192	24,809

	TABLE 2 PRIMARY PRODUCTION OF ST	mus, sup 1.			
			NOVEMBER 1973	OCTOBER 1973	NOVEMBER 1972
	-				- * *
		١			A ANT 1 TV
SIC CODE	CHEMICAL AND BASIS	UNIT OF MEASURE	PRODUCED	PRODUCED	PRODUCED
		9.0		· ·	
2813200	ACETYLENE (1)	MIL.CU.FT	663	653	983
2015200	PRODUCED FOR PIPELINE SHIPMENT (EXCLUDING THAT SHIPPED TO BE COMPRESSED)	DO	279	278	475
Ì	PRODUCED FOR COMPRESSION, INCLUDING CYLINDER AND PIPELINE PRODUCED FOR CONSUMPTION IN THIS PLANT.	D0	384	375	131 377
2813415	ARGON, HIGH PURITY	00	393	420	353
	PRODUCED FOR CYCLINDER AND BULK DELIVERY SHIPMENT PRODUCED FOR PIPELINE SHIPMENT PRODUCED FOR CONSUMPTION IN THIS PLANT.	D0 D0 D0	393	420 - -	353
2813311	CARBON DIOXIDE: LIQUID AND GAS (2)	s.Tons	88,264	102,479	
2813331	SOLID (DRY ICE)	DO	23,891	28,636	1
2813420	HYDROGEN TOTAL (3) PRODUCED FOR CYLINDER AND BULK DELIVERY	MIL.CU.FT	5,646	5,909	4,955
	SHIPMENT	D0 D0	641	715	{
	PRODUCED FOR PIPELINE SHIPMENT. LIQUID PRODUCED FOR GOVERNMENT USE. PRODUCED FOR CONSUMPTION IN THIS PLANT.	DO	1,019 3,986	1,020	
2813440	NITROGEN, TOTAL (4)	DO	19,201	19,955	
	GAS: PRODUCED FOR CYLINDER AND BULK DELIVERY	}		}	
	SHIPMENT. PRODUCED FOR PIPELINE SHIPMENT	D0	11,411	11,744	1 0,00
	PRODUCED FOR CONSUMPTION IN THIS PLANT .	• DO	1,535	1,547	1,33
	LIQUID: PRODUCED FOR CYCLINDER AND BULK DELIVERY				
	SHIPMENT.  PRODUCED FOR BULK SHIPMENT TO PIPELINES OF	DO R	5,587	5,972	5,01
	TO OTHER AIR SEPARATION PLANTS	D0	380 288		
2813450	OXYGEN, TOTAL.	. 00	33,041	34,09	30,99
	PRODUCED FOR CYLINDER AND BULK DELIVERY			10	7
	PRODUCED FOR PIPELINE SHIPMENT	DO DO DO	23,402 ( <sup>5</sup> )	24,12	3 21,60
	LIQUIDI PRODUCED FOR CYLINDER AND BULK DELIVERY				
	SHIPMENT OF BULK SHIPMENT TO PIPELINES O	DO DO	4,559	4,74	5 3,9
	TO OTHER AIR SEPARATION PLANTS	DO	808 54,088		
	THOUSEN TON CONSONE LON AN THEO PERIOD		4,086		-1

NA Not available. - Represents zero. Revised by 5 percent or more from previously published figures. Excludes quantities of acetylene produced and consumed by railroad shops, shippards, and small establishments

<sup>&</sup>lt;sup>2</sup>Excludes production of liquid and gas CO<sub>2</sub> converted to and reported as dry ice and also amounts converted from pure CO<sub>2</sub> (liquid or solid) purchased or received from other plants. Also excludes quantities produced and consumed

pure CO<sub>2</sub> (liquid or solid) purchased or received from other plants. Also excludes quantities produced and consumed in plants manufacturing soda ash or urea.

\*\*Excludes quantities produced and consumed in the manufacture of methanol and ammonia, but includes an unspecified amount of hydrogen produced for sale or interplant transfer to plants consuming this gas in the production of ammonia. Also excludes amounts of hydrogen produced in petroleum refineries for captive use. However, of the total shown for lower purity hydrogen prior to 1969, 70 to 75 percent was accounted for by petroleum refiners with captive hydrogen production. Not all such petroleum refineries were canvassed in this survey.

\*Excludes amounts produced and used in the manufacture of ammonia and ammonia derivatives.

\*Data for oxygen (gas), produced for consumption in this plant, combined with data for oxygen (liquid), produced for consumption in this plant to avoid disclosing figures for individual companies.

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### **EXPLANATION OF TERMS**

Production--Data shown for production represent total quantity of each chemical produced, including quantity consumed in plants, and for sale or transfer to other plants or warehouses of the same company. The statistics presented in the tables provide an up-to-date measure of activity in the inorganic field, but do not necessarily indicate amounts entering the market. In some cases, figures are included for material produced "in process" as an intermediate to the end products.

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### REFERENCE COPY

### **Industrial Gases**

December 1973



March 1974

SERIES: M28C(73)-12

The statistics in this publication are based on a survey of manufacturers and represent U.S. production and stocks of industrial gases. Estimates are included for companies whose reports were not received in time for tabulation. A more complete description of the survey appears on page 3.

TABLE 1. -- SUMMARY OF PRODUCTION OF PRINCIPAL GASES: 1971 TO 1973

Month and year	Acetylene (2813200) (Mil. cu. ft.)	Carbon dioxide, liquid and gas (281331)	Carbon dioxide, solid (2813331)	Hydrogen, high and low purity (100%)	Nitrogen, high and low purity (100%)	Oxygen, high and low purity (100%)
1973						
December. November. October. September. August. July.  June. May. April. March. February.	663 663 653 622 650 627 633 659 661 717	89,870 91,929 102,479 84,572 100,845 99,474 89,366 87,283 79,999 86,164 78,450	23,532 23,990 28,636 31,151 35,132 33,902 30,271 25,186 22,219 21,379	5,800 5,647 5,902 5,482 5,654 5,329 5,627 5,010 4,680 4,958 4,235	19,783 19,215 19,953 19,203 19,484 19,221 18,601 19,326 18,035 18,544 16,969	31,627 32,945 29,286
January	965	80,592	21,304	4,674	17,713	1 52,551
1972	<b>\</b>	{		į		
December. November. October September. August. July	993 983 984 912 961 932	109,330		4,981 4,995 5,043 4,973 4,686 4,949	16,302 16,697	30,992 31,796 29,269 29,064
June	969 868 925 1,005 1,005	105,629 92,331 107,012 74,678	28,593 25,737 25,195 21,845	5,118 4,731 4,972 4,804	15,936 14,976 15,899 14,804	30,085 28,879 28,771 25,540
1971						
December	1,088	86,941	22,795	4,781	14,537	26,252



	TABLE 2PRIMARY PRODUCTION OF SE	ECIFIED IN	SUSTRIAL G	ASES	
			DECEMBER 1973	NOVEMBER 1973	DECEMBER 1972
					3
SIC CODE	CHEMICAL AND BASIS	UNIT OF MEASURE	QUANTITY PRODUCED	QUANTITY PRODUCED	QUANTITY PRODUCED
					,
2813200	ACETYLENE (1)	MIL,CU.FT	663	663	993
	PRODUCED FOR PIPELINE SHIPMENT (EXCLUDING THAT SHIPPED TO BE COMPRESSED)	DO	253	279	499
	PRODUCED FOR COMPRESSION, INCLUDING CYLINDER AND PIPELINE PRODUCED FOR CONSUMPTION IN THIS PLANT	D0 D0	410	384	125 369
2813415	ARGON, HIGH PURITY	DO	376	393	345
	SHIPMENT	DO DO	376	393	345
	PRODUCED FOR CONSUMPTION IN THIS PLANT	DÖ	=		-
2813311 2813331	CARBON DIOXIDE: LIQUID AND GAS (2)	s.Tons	89,870 23,532	<sup>°</sup> 91,929 23,990	86,837 19,059
813420		MIL.CU.FT	5,800	5,647	4,981
	PRODUCED FOR CYLINDER AND BULK DELIVERY SHIPMENT	00	564	642	359
	LIQUID PRODUCED FOR CONVERSION TO GAS PRODUCED FOR PIPELINE SHIPMENT	D0	1,076	1,019	1,148
	LIQUID PRODUCED FOR GOVERNMENT USE PRODUCED FOR CONSUMPTION IN THIS PLANT	DO DO	4,160	3,986	3,474
813440	NITROGEN, TOTAL (4)	DO	19,783	19,215	17,316
	PRODUCED FOR CYLINDER AND BULK DELIVERY				69
	SHIPMENT. PRODUCED FOR PIPELINE SHIPMENT	DO DO	11,740	11,420	10,168
	PRODUCED FOR CONSUMPTION IN THIS PLANT	DO	1,624	1,535	1,428
	LIQUID: PRODUCED FOR CYCLINDER AND BULK DELIVERY SHIPMENT. PRODUCED FOR BULK SHIPMENT TO PIPELINES OR	DO	5,714	5,592	5,089
	TO OTHER AIR SEPARATION PLANTS	DO	460 245	380 288	409 153
2813450	OXYGEN, TOTAL	DO	33,332	33,035	32,065
	GAS: PRODUCED FOR CYLINDER AND BULK DELIVERY				
	SHIPMENT	D0 D0 D0	185 22,878 ( <sup>5</sup> )	186 23,402 ( <sup>5</sup> )	22,457 (5)
	LIQUID:				
	PRODUCED FOR CYLINDER AND BULK DELIVERY SHIPMENT	DO	4,760	4,553	4,20
	PRODUCED FOR BULK SHIPMENT TO PIPELINES OF TO OTHER AIR SEPARATION PLANTS	DO	938	808	829
	PRODUCED FOR CONSUMPTION IN THIS PLANT .	D0	54,571	54,086	54,52

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using portable generators.

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### Industrial Gases

Summary for 1973

(Preliminary)



Issued May 1974

SERIES: M28C(73)-13

Annual data for 1973 and 1972 shown in this release are a compilation of the monthly figures which have been appearing in this series. The figures for 1973 should be considered as preliminary and subject to revisions based on information furnished on Form MA-28E.2, Annual Report on Shipments and Production of Industrial Gases.

The statistics presented in the accompanying tables are for primary production, covering quantities produced for further processing in the same plant, for intracompany transfer, and for sale. They provide an up-to-date measure of activity in the inorganic field but do not necessarily indicate amounts entering the market. In some cases figures are included for material produced "in process" as an intermediate to the end products.

ACKNOWLEDGMENTS -- This report was prepared in the Industry Division under the direction of Lonnie M. Conner, Chief, Chemicals and Wood Products Branch. Doris W. Funk, Chief, Chemicals, assisted by John P. Govoni, was directly responsible for the review of the data and preparation of the report. Elmer S. Biles, Chief of the Division, and Conrad Jacob, Assistant Division Chief for Commodity and Industry Programs, provided overall direction and coordination of this project.

Inquiries concerning these figures should be addressed to the U.S. Department of Commerce, Bureau of the Census, Industry Division, Washington, D.C. 20233.



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sic		Unit of	Produc	etion
code	Chemical and basis	measure	1973	1972
2813200	Acetylene <sup>1</sup> Produced for pipeline shipment (excluding	.Mil.cu.ft	8,370	11,568
	that shipped to be compressed)	do	3,649	5,738
٠	Produced for consumption in this plant	do	4,721	{ 1,507 4,323
2813415	Argon, high purityProduced for cylinder and bulk delivery shipment	do	4,361 4,361	3,804 3,804
	Produced for pipeline shipment	do	-	-
2813311	Carbon dioxide: Liquid and gas <sup>2</sup>	S. tons	1,065,600	1,174,748
2813331	Solid (dry ice)	do	314,321	306,539
2813420	Hydrogen, total <sup>3</sup>	do	61,653	58,890
	Liquid produced for coversion to gas	do	6,403	5,463
	Liquid produced for government use	do	12,170	12,834
	Produced for consumption in this plant	do	43,080	40,593
2813440	Nitrogen, total <sup>4</sup> Gas:	do	225,557	193,540
	Produced for cylinder and bulk delivery shipment  Produced for pipeline shipment	do	133,631	771
	Produced for consumption in this plant	do	17,798	14,950
	Liquid: Produced for cylinder and bulk delivery shipment	do	22 700	50 nc)
	Produced for bulk shipment to pipelines or to other air		66,782	58,951
	separation plants	do	5,061 2,285	5,095 1,534
2813450	Oxygen, total <sup>4</sup>	do	383,997	353,190
	Produced for cylinder and bulk delivery shipment Produced for pipeline shipment	do	2,270 271,601	530 246,963
	Produced for consumption in this plant	do	(5)	(5)
	Liquid: Produced for cylinder and bulk delivery shipment Produced for bulk shipment to pipelines or to other air	do	50,418	543,943
	separation plants	do	10,211 <sup>5</sup> 49,497	10,275 <sup>5</sup> 51,479

<sup>&</sup>lt;sup>5</sup>Data for oxygen (gas), produced for consumption in this plant, combined with data for oxygen (liquid), produced for consumption in this plant, to avoid disclosing figures for individual companies.



<sup>(</sup>NA) Not available. Excludes quantities of acetylene produced and consumed by railroad ships, shippards, and small establishments using portable generators.

<sup>&</sup>lt;sup>2</sup>Excludes production of liquid and gas CO<sub>2</sub> converted to and reported as dry ice and also amounts converted from pure CO<sub>2</sub> (liquid or solid) purchased or received from other plants. Also excludes quantities produced and consumed in plant manufacturing soda ash or urea.

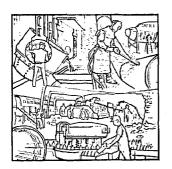
<sup>&</sup>lt;sup>3</sup>Excludes quantities produced and consumed in the manufacture of methanol and ammonia, but includes an unspecified amount of hydrogen produced for sale or interplant transfer to plants consuming this gas in the production of ammonia. Also excludes amounts of hydrogen produced in petroleum refineries for captive use.

 $<sup>^4</sup>$ Excludes amounts produced and used in the manufacture of ammonia and ammonia derivatives.



### **Industrial Gases**

1973



Issued August 1974

SERIES: M28C(73)-14

Shipments of industrial gases by primary manufacturers in 1973 totaled \$31 million, or about 4 percent more than the 1972 figure of \$607 million. The 1973 total is composed of \$79 million for acetylene; \$42 million for carbon dioxide; and \$510 million for the product grouping elemental gases and other industrial gases, n.e.c. Compared with 1972, the 1973 totals showed a 16 percent decrease for acetylene, a decrease of 13 percent for carbon dioxide, and an increase of 9 percent for other elemental gases.

Figures in this report exclude values for hydrocarbon gases, such as propane, butane and propylene, or halogenated hydrocarbons and cyclopropane, which are reported to the United States Tariff Commission, and for sulfur dioxide and chlorine, which are shown in the Current Industrial Reports, Series M28A(73)-14, Inorganic Chemicals and Gases.

The shipments values for some of the gases, particularly oxygen, reported by companies vary widely not only because of the conditions of sales, including delivery by pipeline or cylinder, but also because plant operations differ. The manufacturing and selling activities of some companies are centralized at the primary production site, while other companies sell or ship liquefied gases to other sites (filling stations or conversion units) where the products are changed in form, "pack-

aged," and sold. The values reported for some sites thus include marketing activities and for other sites do not.

Figures showing the quantities shipped ot other plants of the same company (interplant transfers) were not compiled separately and thus are unavailable. In evaluating these interplant transfers for inclusion in the totals, respondents were instructed to report values which would approximate the commercial selling value, f.o.b. plant, and not the cost of production or some other book price.

Beginning in 1971, respondents were requested to report production either by specific methods of shipment or consumption in the producing plants for selected elemental gases and acetylene. Data for hydrogen, nitrogen, and oxygen include lower purity and high purity gas. Prior to 1971, lower purity gas was collected separately. Statistics for crude argon are collected separately. Special reporting instructions are also provided for carbon dioxide producers so that the chemical produced and shipped is reported only once, either in solid or liquid (including gaseous) form. Statistics exclude such activities as the liquefaction of purchased nitrogen. The quantities reported as produced exclude any information for gases used as fuel in producing plant, vented, or disposed

Inquiries concerning these figures should be addressed to the U.S. Department of Commerce, Bureau of the Census, Industry Division, Washington, D.C. 20233.



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of as waste. Other limitations of the statistics are indicated in footnotes appearing at the end of table 1.

In addition to the annual production statistics shown in table 1, monthly statistics for specified gases are shown in table 8. These monthly statistics supersede those which were released earlier in the monthly Current Industrial Reports, Series M28C, Industrial Gases, United States Production. Monthly and annual statistics have been issued beginning with January 1941. Geographic totals for specific gases are shown in tables 2 through 7. The geographic distribution of industrial gas plants by State is shown in table 9.

All figures included in this report are collected in thousand cubic feet, 70 F, at 1 atmosphere pressure, unless otherwise specified.

### **ACKNOWLEDGMENTS**

This report was prepared in the Industry Division under the direction of Lonnie M. Conner, Chief for Chemicals, Wood Products, and Nonmetallic Minerals Branch. Cheryl R. Landman, was directly responsible for the review of the data and preparation of the report. Elmer S. Biles, Chief of the Division, and Conrad J. Jacob, Assistant Division Chief for Commodity and Industry Programs, provided overall direction and coordination to this project.

	Table 1,ANNUAL PRODUCTION AND SHIPMENTS OF INI	JUSTRIAL GAS	3E2: 1969	10 1973		
Code	Product	Unit of measure	Year	Quantity produced for all purposes	Total shipments including transfers quantity	Total shipments including transfers value (\$1,000)
28133	Industrial gases, total		1973 1972 1971 1970 1969	(X) (X) (X) (X) (X)	(x) (x) (x) (x) (x)	1631,182 F1607,230 F1584,673 1633,602 1623,114
2813 200	Acetylene <sup>2</sup>	Mil.cu.ft	1973 1972 1971 1970 1969	8,278 F11,456 12,349 14,834 15,818	5,057 7,208 7,718 8,926 9,372	78,694 193,876 102,001 98,952 98,542
	Produced for pipeline shipmont excluding that shipped to be compressed	do	1973 1972	3,483 °5,720	3,483 °5,720	,34,256 r51,901
	Produced for compression, including cylinder and pipeline	do	1973 1972	r1,590 1,501	1,574 1,495	44,438 41,975
	Produced for consumption in this plant.	do	1973 1972	r3,205 4,242	(x) (x)	(X) (X)
	Carbon dioxide, total	Short tons	1973 1972 1971 1970 1969	1,568,121 r1,610,251 1,344,026 1,135,454 1,166,611	1,428,719 1,500,523 1,235,442 1,028,290 1,079,401	42,091 *48,375 38,963 37,142 40,627
2813311	Liquid and gas	do	1973 1972 1971 1970 1969	31,195,136 31,259,935 31,027,327 3814,810 3802,429	1,077,455 1,149,995 920,575 710,743 714,629	25,472 29,552 21,373 19,467 20,915
2813331	Solid (dry ice)	,do,	1973 1972 1971 1970 1969	372,985 350,316 316,699 320,644 364,182	351,264 350,528 314,867 317,547 364,772	16,619 18,823 17,590 17,675 19,712
28134	Elemental gases and other industrial gases, n.e.c., total		1973 1972 1971 1970 1969	(x) (x) (x) (x)	(X) (X) (X)	510,397 r464,979 r443,709 497,508 483,945
2813415	Argon, high purity, total	Mil.cu.ft.	1973 1972 1971 1970 1969	4,382 3,795 3,048 2,742 2,597	1,337 3,798 3,042 2,741 2,596	35,961 r32,493 r27,641 39,140 38,659
	Produced for cylinder and bulk delivery shipment Produced for pipeline shipment	do,	} 1973 1972	4,382 r <sub>3,795</sub>	r4,337 3,798	r35,961 32,493
	Hellum <sup>4</sup>	do.,,,	1973 1972 1971 1970 1969	3,205 4,094 4,560 4,600 4,662	497 F 489 447 542 670	(AA) (AA) (AA) (AA) (AA)
2813420	Hydrogen, total	do	1973 1972 1971 1970 1969	565,355 r 558,890 555,681 559,654 564,821	18,914 17,949 17,470 20,940 25,456	38,486 30,312 29,596 35,380 38,101
	Produced for cylinder and bulk delivery shipment	do	} 1973 1972	25,666 4,755	r <sub>5,703</sub>	27,881 19,345
	Produced for pipeline shipment	do	) 1973 1972	13,148 13,539	13,211 13,198	10,605 10,967
	Produced for consumption in this plant	do	1973 1972	46,541 40,596	(x)	(x)
2813440	Nitrogen, total <sup>6</sup>	do	1973 1972 1971 1970 1969	7228,099 7193,540 7168,040 151,191 132,691	7204,249 7176,833 7153,758 134,925 118,305	7150,959 r 7130,358 r 7118,666 e123,032 e118,635
	Gas: Produced for cylinder and bulk delivery shipment		1973 1972	418 771	408 750	2,851 3,030
	Produced for pipeline shipment		1973 1972 1973 1972	133,340 112,239 20,017 14,950	132,312 112,139 (X) (X)	38,965 399 (X) (X)
			1972	T4,890	(4)	(A)

See footnotes at end of table.

Code	Product	Unit of measure	Year	Quantity produced for all purposes	Total shipments including transfers quantity	Total shipments including transfers value (\$1,000)
	Elemental gases and other industrial gases, n.e.cContinued	· · · ·				
	Nitrogen <sup>6</sup> Continued					Ī
	Liquid: Produced for cylinder and bulk delivery shipment	Mil.cu.ft.	1973 1972	66,557 58,956	66,556 58,853	103,967 92,254
	Produced for bulk shipment to pipelines or to other air		10.2	]	00,000	. 52,254
	separation plants	do	1973	4,974	4,973	5,176
	Produced for consumption in this plant	do	1972 1973	5,095 2,793	5,091 (X)	4,675 (X)
	•		1972	1,534	(x)	(x)
2813450	Oxygen, total <sup>6</sup>	do	1973	, <sup>7</sup> 392,231	7333,714	7231,095
			1972 1971	<sup>7</sup> 351,733 <sup>7</sup> 319,171	7300,263	r 7215,724 r 7215,515
			1971	283,860	7268,882 273,465	8237,675
			1969	275,962	264,958	8229,454
	Gas:					
	Produced for cylinder and bulk delivery shipment	do	1973	354	364	3,473
		J	1972	530	540	4,361
	Produced for pipeline shipments	do	1973 1972	273,145 r <sub>245,508</sub>	273,141 °245,507	126,835 117,365
	Produced for consumption in this plant	do	1972	245,506 (8)	245,507 (X)	117,365 (X)
		}	1972	(e)	(X)	(x)
	Liquid: Produced For cylinder and bulk delivery shipments	<b>,</b> .				l
	reduced for cylinder and bulk delivery shipments	do	1973 1972	49,166 43,943	49,152 43,943	86,390 81,239
	Produced for bulk shipment to pipeline or to other	]	10.2	ì '	45,545	01,200
	air separation plants	do	1973	11,057	r11,057	14,397
	Produced for consumption in this plant	do	1972 1973	10,273	r10,273	12,159
	Produced 201 Company Light Little Printers, services, se		1973	951,479	(X)	(X) (X)
2813471	Nitrous oxide	1,000 gals	1973	1,281,590	1,281,590	4,659
		(STP)	1972	1,278,285	1,278,285	4,500
		}	1971	1,121,366	1,121,366	4,057
			1970	1,098,553	1,098,342	3,890
			1905	1,002,712	1,031,910	3,871
2813498	Other industrial gases, n.e.c., including crude argon, carbon dioxide produced and transferred for further					
	processing, and crude and high purity helium produced in	}		}		
	privately owned plants 10		1973	(x)	(x)	_49,237
			1972	(x)	(x)	r56,692
		1	1971	(x)	(X)	48,234
			1970	(x)	(X)	858,391
		<u> </u>	1969	(x)	(X)	860,676

<sup>(</sup>NA) Not available.

n.e.c. Not elsewhere classified.

rRevised.

<sup>(</sup>X) Not applicable.

Excludes value for helium produced in government owned plants.

Excludes value for helium produced in government owned plants.

Excludes information from railroad ships, shipyards, welding shops, and small establishments using portable generators.

Excludes production of liquid and gas carbon dioxide converted to and reported as dry ice and also amounts converted from pure carbon dioxide (liguid or solid) purchased or received from other plants. Also excludes quantities produced and consumed in plants manufacturing soda ash or urea, and quantities produced and transferred to other plants where it is further processed.

Source: U.S. Department of Interior, Bureau of Mines.

Excludes amounts vented, used as fuel, etc., and amounts produced and consumed in the manufacture of synthetic ammonia and methanol, but includes an unspecified amount produced for sale or interplant transfer to plants consuming this gas in the production of ammonia. Also excludes amounts produced by the ammonia dissociation process (craking of ammonia). Also excludes amounts produced in petroleum refineries for captive use. However, of the total shown for lower purity hydrogen prior to 1969, 70 to 75 percent was accounted for by petroleum refiners with captive hydrogen production. Not all such petroleum refineries were canvassed in this survey.

Excludes amounts produced and consumed in the manufacture of contracts or amounts accounted to the petroleum refineries were canvassed in this survey.

Excludes amounts produced and consumed in the manufacture of synthetic ammonia or ammonia derivatives.

<sup>\*</sup>Excludes amounts produced and consumed in the manufacture of synthetic ammonis or ammonia derivatives.

\*Data for 1973 and 1972 include figures for high and lower purity gas. Prior to 1971, data only included figures for high purity gas.

\*Data for lower purity nitrogen and lower purity oxygen combined with code 2813498 for 1969 and 1970.

\*Data for oxygen(gas), produced for consumption in this plant, combined with data for oxygen (liquid), produced for consumption in this plant, to avoid disclosing figures for individual companies.

\*Excludes hydrocarbon gases such as propane, butane, and propylene, or halogenated hydrocarbons and cyclopropane, which are reported to the U.S. Tariff Commission. Also excludes sulfur dioxide and chlorine, figures for which are shown in Current Industrial Reports Series M28A (73)-14, Inorganic Chemicals and Gases.

Table 2.--PRODUCTION AND SHIPMENTS OF ACETYLENE, BY GEOGRAPHIC AREA: 1973

	Production	Total shipments including interplant tansfers			
Production		Quantity (mil. cu. ft.)	Value (\$1,000)		
UNITED STATES, TOTAL <sup>1</sup>	8,277	5,057	78,694		
Northeast Region and North Central Region South Region Mountain Division Pacific Division		777 3,995 86 199	21,281 49,447 2,351 5,615		

See table 9 for the number of establishments reporting production by State.

Table 3 .-- PRODUCTION AND SHIPMENTS OF CARBON DIOXIDE, BY DIVISIONS: 1973

	Total	Total liquid and solid		Liquid and gas			Solid (dry ice)		
	Shipments			Shipments			Shipments		
Division	Production	Quantity	Value	Production (short	Quantity (short	Value	Production (short	Quantity (short	Value
	(short tons)	(short tons)	(\$1,000)	tons)	tons)	(\$1,000)	tons)	tons)	(\$1,000)
UNITED STATES, TOTAL 1	1,568,121	1,428,719	42,091	1,195,136	1,077,455	25,472	372,985	351,264	16,619
New England and Middle Atlantic	147,482	146,853	6,454	73,413	72,787	1,677	74,070	74,066	4,777
East North Central	297,431	255,959	5,939	215,081	195,326	3,577	82,350	60,633	2,362
West North Central	192,344	184,199	5,130	158,835	150,690	3,297	33,509	33,509	1,833
South Atlantic and East South Central	336,812	302,525	11,411	286,801	252,514	8,679	50,011	50,011	2,732
West South Central	318,782	269,851	7,689	290,705	241,774	6,131	28,077	28,077	1,558
Mountain	52,113	52,113	1,199	20,137	20,137	318	31,976	31,976	881
Pacific	223,156	217,219	4,269	150,164	144,227	1,793	72,992	72,992	2,476

See table 9 for the number of establishments reporting production by State

Table 4.--SHIPMENTS OF ARGON (HIGH PURITY) BY GEOGRAPHIC AREA: 1973

·	Total shipments including interplant transfers			
Geographic area	Quantity (mil. cu. ft.)	Vėlue (\$1,000)		
UNITED STATES, TOTAL <sup>1</sup>	4,372	35,606		
Northeast Region	967	7,613		
East North Central Division	1,463 474	11,595 3,626		
South Atlantic Division  East South Central Division  West South Central Division	655 105 533	5,848 1,230 4,070		
West Region	649 537	5,250 3,961		

See table 9 for the number of establishments reporting production by State.

Table 5.--PRODUCTION AND SHIPMENTS OF HYDROGEN (TOTAL) BY GEOGRAPHIC AREA: 1973

,	Production	Total shipments including interplant transfers		
Geographic area		Quantity (mil. cu. ft.)	Value (\$1,000)	
UNITED STATES, TOTAL 1	65,355	18,884	38,486	
Northeast Region	5,123 5,673	3,174 2,153	7,483 4,687	
South Region and West Region  East South Central Division  West South Central Division	54,559 5,583 35,494	13,557 1,830 4,169	26,316 2,030 14,614	

 $<sup>^{1}\</sup>mathrm{See}$  table 9 for the number of establishments reporting production by State.

Table 6.--PRODUCTION AND SHIPMENTS OF NITROGEN (TOTAL) BY GEOGRAPHIC AREA: 1973

	Production	Total shipments including interplant transfers			
Geographic area	:	Quantity	Value		
	(mil. cu. ft.)	(mil. cu. ft.)	(\$1,000)		
UNITED STATES, TOTAL 1	228,099	204,249	150,959		
New England Division	3,345	3,304	4,057		
Middle Atlantic Division	28,995 3,614	27,480 3,150	30,562 3,712		
New Jersey Pennsylvania	8,945 16,436	8,897 15,433	12,598 14,252		
North Central Region	48,048 12,217	46,916 11,962	36,182 9,081		
Illinois	9,315	9,077	10,281		
South Atlantic Division	35,953 16,373	29,971 9,432	17,040 3,602		
East South Central Division	17,541 5,321	15,328 3,660	12,860 2,672		
Alabama	9,269		8,882		
West South Central Division Texas	68,731 54,299		26,046 19,139		
Mountain Division	2,235		3,254 465		
Utah Pacific Division California	263 23,251 21,625	21,615	20,958		

<sup>1</sup>See table 9 for the number of establishments reporting production by State.

Table 7.--PRODUCTION AND SHIPMENTS OF OXYGEN (TOTAL) BY GEOGRAPHIC AREAS: 1973

	Production	Total shipments including interplant transfers			
Geographic area		Quantity	Value		
	(mil. cu. ft.)	(mil. cu. ft.)	(\$1,000)		
	-				
UNITED STATES, TOTAL 1	392,231	333,713	231,095		
New England Division	1,164	1,154	1,878		
Middle Atlantic Division	74,677	73,897	50,746		
New York	16,250	16,195	9,820		
New Jersey	2,595	2,598	4,933		
Pennsylvania	55,832	55,104	35,993		
North Central Region	144,799	125,305	80,618		
Ohio	40,635	40,622	23,139		
Michigan	23,054	12,575	7,116		
South Atlantic Region	38,817	38,715	26,389		
West Virginia	20,313	20,313	13,868		
Florida	1,310	1,310	1,957		
East South Central Division	24,952	24,869	18,315		
Alabama	9,868	9,854	8,792		
West South Central Division	81,195	43,516	26,792		
Texas	57,779	1	20,364		
Mountain Division	7,986	7,617	7,380		
Utah	4,047		2,631		
Pacific Division	18,641	18,640	18,977		
California	17,177	17,176	15,840		

<sup>&</sup>lt;sup>1</sup>See table 9 for number of establishments reporting production by State.

Table 8,--PRIMARY PRODUCTION OF SPECIFIED INDUSTRIAL GASES, BY MONTHS: 1973 AND 1972

December	602	211 498	133	258 363	344	390 344	124,705 117,694	98,318 93,449	26,387 24,245	5,631 5,078	550	403	1,198	1,201	3,883	19,682 17,316	30 69	11,512 10,168	1,735
November	975	257	145	371	352	393	134,323	106,044	28,279	5,468	551	413	1,148	1,110	3,769	19,243	37	11,284	1,899
October	652 975	241 476	151	260 365	351	421	145,937 142,334	110,283	35,654	5,805	604	390	1,152	1,153	4,049	19,950	32 59	11,481	1,809
September	651 902	260 435	126	353	317	358	135,385	100,006	35,379	5,337 4,934	472	360	1,035	1,213	3,830	19,425	19	11,106	1,743
August	952	280	132	343	300	347	148,424	109,081	39,343 37,527	5,395	416	391	1,098	1,072	3,881	19,344	30	11,201	1,679
July	646	270	117	343	317	362	143,758 147,204	103,646	40,112	5,599	477	382	1,198	1,032	3,924	19,354	57 S	11,319	1,239
June	661	271	121	344		350	135,844	101,344	34,500	5,159	383	405	1,101	1,113	3,675	18,691 15,994	31.	10,946	1,518
May	685 859	301	131		372	372	132,714	101,963	30,751	5,615	502	424	1,142	1,239	3,971	19,512 15,936	33	11,526	1,721
Apr 11	698	275	127	336		364	111,145	84,885 99,475	26,260	5,258	373	376	1,082	1,062	3,803	18,404 14,976	29	10,632	1,644
March	969	275	138		316	368	121,499	95,825 114,156	25,674	5,614	523	413	1,031	1,217	4,060	19,205	35	11,042	1,686
February	767	365	128	274	337	337	117,958	94,531 81,822	23,427	5,051	391	379	979	1,060	3,681	17,307	50	10,045	1,584
January	1,021	477	141	271		320	116,429	89,210 92,311	27,219	5,423	424	420	984	1,067	4,015	17,982	60	11,246	
Total	8,278	3,483 r5,720	1,590			r,4,382	$\frac{1}{100}$	1,195,136 1,259,935	372,985 <sup>r</sup> 350,316	.65,355 .58,890	5,666	r4,755	13,148	r13,539	46,541 <sup>r</sup> 40,596	228,099 193,540	418	133,340	
Year	1973	1973	1973	1973	1973	1973 1972	1973	1973	1973	1973 1972	1973	1972	1973	1972	1973	1973	1973 1972	1973	1973
Unit	≡	••••op••••	qo	do	op	do	Short tons	do	ор	mil.cu.ft.	do	do	do	do	do	····qo····	qo	••••ор••••	op
Product	Acetylene	Produced for pipeline shipment, excluding that produced to be compressed	Produced for compression, including cylinder and pipeline	Produced for consumption in this plant	Argon, high purity, total	Produced for cylinder and bulk delivery shipment	Carbon dioxide, total	Liquid and gas	Solid (dry ice)	Hydrogen, total	Produced for cylinder and bulk delivery shipment	Liquid produced for conversion to gas	Produced for pipeline shipment	Liquid produced for government use	Produced for consumption in this plant	Mitrogen, total	Gas: Produced for cylinder and bulk delivery shipment	Produced for pipeline shipment	Produced for consumption in this plant
Code	2813200				2813415			2813311	2813331	2813420						2813440			

Table 8.--PRIMARY PRODUCTION OF SPECIFIED INDUSTRIAL GASES, BY MONTHS: 1973 AND 1972--Continued

December	5,779	382 409	244	33,861 31,944	23	23,197 22,336	$\binom{1}{2}$	4,587	995 829	5,059
November	5,561	375	287	34,127 30,871	23	24,161	(1)	4,435	901 924	4,428
October	5,948 5,378	408	272	34,582	24 64	24,257 22,085	(1) (1)	4,636	884 759	4,781
September	5,864	415	278	33,060 29,148	26 36	23,321 20,401	(t)	4,175 3,639	807 863	4,731
August	5,786 5,116	425	223	32,672	23 40	23,179 20,701	£.	3,740	967	4,763
July	5,786 5,285	373	239	33,773 28,892	39 39	24,294 20,318	33	3,962	827	4,651
June	5,541 5,033	434	221	32,817	9 17	23,189 20,218	(3)	3,824	908	4,887
Мау	5,599	415 380	218	33,637	34	23,828	££	4,305	1,079	4,391
April	5,465	437	197	30,569 28,758	34	20,384	££	4,061 3,420	943 928	5,147 4,202
March	5,702	530 492	210	32,799 28,645	42	22,383	££	3,968 3,558	1,043	5,363
February	4,992 4,362	438 465	198	29,201 26,418	40 38	19,458	(1) (1)	3,716 3,340	901 823	5,086 4,133
January	4,534 4,393	342	206	31,133 27,331	37	21,494	££	3,757	802	5,043
Total	66,557	4,974	2,793	392,231 r <sub>351,733</sub>	354 530	273,145 <sup>r</sup> 245,508	(1) (1)	49,166 43,943	11,057 <sup>1</sup> 10,273	158,509
Year	1973 1972	1973 1972	1973	1973	1973	1973	1973	1973 1972	1973 1972	1973
Unit of Measure	mil.cu.ft.	qo	····op····	op	op	qo	qo	ор	ор	ор
Product	NitrogenContinued Liquid: Produced for cylinder and bulk delivery mil.cu.ft.	Produced for bulk shipment to pipelines or to other air separation plants	Produced for consumption in this plant	Oxygen, total	Gas: Produced for cylinder and bulk delivery shipment	Produced for pipeline shipment	Produced for consumption in this plant	Liquid: Produced for cylinder and bulk delivery shipment	Produced for bulk shipment to pipelines or to other air separation plants	Produced for consumption in this plant
Code				2813450						

Data for oxygen (gas), produced for consumption in this plant, combined with data for oxygen (liquid), produced for consumption in this plant, to avoid disclosing figures for individual companies. Revised

Table 9.--NUMBER OF ESTABLISHMENTS REPORTING THE PRODUCTION OF SELECTED INDUSTRIAL GASES, BY STATE: 1973

		Ca	arbon dioxide						
State	Acetylene 2813200	Total <sup>1</sup> 28133	Liquid or gas <sup>2</sup> 2813311	Solid 2813331	Argon (refined) Hydrogen Nitrogen Oxygen  2813415 2813420 2813440 2813450			Nitrous oxide 2813471	
INTEREST COLUMN TO THE TRANSPORT									
UNITED STATES, TOTAL	211	68	- 49	42	63	130	226	167	
New England	5 -	1 -		1 _	1	4	9	5 1	ļ
New Hampshire	-	-	-	-	-	_	-	_	
Vermont	3	1	_	1	- 1	1	1 5	- 3	
Rhode Island	1	-	-	-	-	-	0	-	
Connecticut	1	-	-	-	_	2	3	1	
Middle Atlantic	22	5	3	3	8	15	39	30	
New York	6 5	2 2	2 1	- 2	1 2	8	10 7	4 5	
Pennsylvania	11	i		ï	5	3	22	21	
East North Central	37	8	5	5	15	31	45	36	
Ohio	1.4	3	3	2	6	9	14	16	
IndianaIllinois	7	1	1	_	3	3	6	4	
Michigan	5 7	3	-	3	3	13	16 8	10 5	
Wisconsin	4	1	1	-		<u> </u>	. 1	ì	)
West North Central	16	10	7	6	_	3	9	6	
Minnesota	3	2	ī	1	-	-	1	2	
Iowa Missouri	3 2	3 2	3	a	-	1 -	]	:	
North Dakota	-		-	1 -	_	1	5	3 -	
South Dakota	3	-	-	-	-	-	1	1	
Nebraska Kansas	1 4	3	2	- 2	-	1 1	2	_	
South Atlantic						1		-	
Delaware	27	9 -	7	. 6	8 1	14	35 2	15 2	
Maryland	2	-	-	-	ļ i	]	5	2	
District of Columbia Virginia	- 3	- 1	1	1	- 1	2	2	- 2	
West Virginia	4	i	î	1	2	4	11	4	
North Carolina	4	1 -	1	-	-	1	3	1	
Georgia	4	2	1	1	1	- 2	4 3	1 1	
Florida	9	4	2	3	2	ī	5	2	
East South Central	16	3	3	1	4	18	21	18	1
Kentucky	2	1.	1	-	-	4	6	4	
Tennessee	- 8	2 -	2	1	2	9	10	5	
Mississippi	2	_	_		2 -	4	4	8	
West South Central	14	14	11	_	1.		"-		
Arkansas	2	-	. 11	6	13	27	37	30 1	
Louisiana	8	4	3	2	4	7	13	9	1
Texas	5 29	10	8	- 4	8	1 19	23	20	
Mountain									
Montana	18 3	6 -	4	6	2 -	2 -	7 -	9	
Idaho	2			-	-	-	<b>-</b> .	-	
Colorado	1. 5	- 2	- 1	- 2	-	-	3	- 3	
New Mexico	. 2	2	2	2	1 -	1 -	3 -	3	
Arizona Utah	1	-	-	-		-	2	2	
Nevada	3	2 -	1	2 -	1	1	2	3 -	
Pacific	1	\	}	<b>\</b>	1	_	\	\	
Washington	36 5	12	9 2	8 2	12	16	24	18	
Oregon	4	-	-	-	1	2	2	2	
Alaska	14 1	8 -	5	5	10	11	19	13	
Hawaii	2	2	2	1		2			

<sup>-</sup>Represents zero.

<sup>1</sup>Unduplicated.

<sup>2</sup>Excludes plants converting entire production to solid.



### **Industrial Gases**



January 1974

Issued April 1974

SERIES: M28C(74)-1

The statistics in this publication are based on a survey of manufacturers and represent U.S. production and stocks of industrial gases. Estimates are included for companies whose reports were not received in time for tabulation. A more complete description of the survey appears on page 3.

TABLE 1. -- SUMMARY OF PRODUCTION OF PRINCIPAL GASES: 1972 TO 1974

Month and year	Acetylene (2813200)	Carbon dioxide, liquid and gas (281331)	Carbon dioxide, solid (2813331)	Hydrogen, high and low purity (100%)	Nitrogen, high and low purity (100%)	Oxygen, high and low purity (100%)	
	(Mil. cu. ft.)	(Short tons)	(Short tons)	(Mil. cu. ft.)	(Mil. cu. ft.)	(Mil. cu. ft.)	
1974							
January	626	87,584	22,307	5,718	20,897	32,825	
1973				-			
December	665	91,608	22,035	5,801	19,733	33,329	
November	663	91,929	23,990	5,647	19,215	33,035	
October	653	102,479	28,636	5,909	19,953	34,092	
September	622	84,572	31,151	5,482	19,203	31,959	
August	650	100,845	35,132	5,654	19,484	31,667	
July	627	99,474	33,902	5,329	19,221	32,328	
oury	"		,	,	'	,	
June	633	89,366	30,271	5,627	18,601	31,273	
May	659	87,283	25,186	5,010	19,326	32,203	
April	661	79,999	22,219	4,680	18,035	31,627	
March	717	86,164	21,379	4,958	18,544	32,945	
February	855	78,450	19,116			29,286	
January	965	80,592	21,304	4,674	17,273	30,253	
1972						:	
December	993	86,837	19,059	4,981	17,316		
November	983	97,937	20,996		16,827		
October	984	101,385	26,404				
September	912	103,875	28,273				
August	961	109,330	30,558				
July	932	101,775	30,775	4,949	16,411	29,014	
June	969	108,792	29,659				
May	868	105,629	28,593				
April	925	92,331	25,737				
March	1,005	107,012	25,195				
February	1,005	74,678	21,845				
January	1,031	85,167	19,445	4,791	15,118	27,452	
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Inquiries concerning these figures should be addressed to the U.S. Department of Commerce, Bureau of the Census, Industry Division, Washington, D.C. 20233. Social and Economic Statistics Administration Bureau of the census



U.S. DEPARTMENT OF COMMERCE

			JANUARY 1974	DECEMBER 1973	JANUARY 1973
SIC	CHEMICAL AND BASIS	UNIT OF MEASURE	QUANTITY PRODUCED	QUANTITY PRODUCED	QUANTITY PRODUCED
2813200	ACETYLENE (1)	MIL.CU.FT	626	665	965
	THAT SHIPPED TO BE COMPRESSED)  PRODUCED FOR COMPRESSION, INCLUDING CYLINDER AND PIPELINE	DO DO	224	254 411	473 132
2813415	PRODUCED FOR CONSUMPTION IN THIS PLANT ARGON, HIGH PURITY	DO DO	363	387	360
	PRODUCED FOR CYCLINDER AND BULK DELIVERY SHIPMENT PRODUCED FOR PIPELINE SHIPMENT. PRODUCED FOR CONSUMPTION IN THIS PLANT	D0 D0 D0	363	376 - -	318
2813311 2813331	CARBON DIOXIDE: LIQUID AND GAS (2)	S.TONS DO	87,584 22,307	91,608 r22,035	80,592 21,304
2813420	HYDROGEN, TOTAL (3) PRODUCED FOR CYLINDER AND BULK DELIVERY SHIPMENT	MIL.CU.FT	5,718	5,801	4,674
	LIQUID PRODUCED FOR CONVERSION TO GAS PRODUCED FOR PIPELINE SHIPMENT	D0 D0 D0	964	1,076	905
2813440	PRODUCED FOR CONSUMPTION IN THIS PLANT NITROGEN, TOTAL (4)	DO	4,238	19,733	17,273
	PRODUCED FOR CYLINDER AND BULK DELIVERY SHIPMENT. PRODUCED FOR PIPELINE SHIPMENT. PRODUCED FOR CONSUMPTION IN THIS PLANT.	D0 D0 D0	12,970	11,738 1,572	89 10,773 1,377
	LIQUID: PRODUCED FOR CYCLINDER AND BULK DELIVERY SHIPMENT. PRODUCED FOR BULK SHIPMENT TO PIPELINES OR TO OTHER AIR SEPARATION PLANTS.	DO	5,595	5,729 \$447	4,555
2813450	PRODUCED FOR CONSUMPTION IN THIS PLANT OXYGEN, TOTAL	DO	775 32,825	33,329	142 30,253
	GAS:  PRODUCED FOR CYLINDER AND BULK DELIVERY SHIPMENT.  PRODUCED FOR PIPELINE SHIPMENT PRODUCED FOR CONSUMPTION IN THIS PLANT.	D0 D0 D0	184 23,381 ( <sup>5</sup> )	185 22,856 ( <sup>5</sup> )	210 20,969 ( <sup>5</sup> )
	LIQUID: PRODUCED FOR CYLINDER AND BULK DELIVERY SHIPMENT	DO DO	4,247	4,764	3,864
	PRODUCED FOR CONSUMPTION IN THIS PLANT	DO	<sup>5</sup> 4,197	54,578	<sup>5</sup> 4,504

<sup>-</sup>Represents zero, range of acetylene produced and consumed by railroad shops, shipyards, and small establishments using portable generators.

<sup>&</sup>lt;sup>2</sup>Excludes production of liquid and gas CO<sub>2</sub> converted to and reported as dry ice and also amounts converted from pure CO<sub>2</sub> (liquid or solid) purchased or recieved from other plants. Also excludes quantities produced and consumed in plants manufacturing soda ash or urea.

<sup>3</sup> Excludes quantities produced and consumed in the manufacture of methanol and ammonia, but includes an

unspecified amount of hydrogen produced for sale or interplant transfer to plants consuming this gas in the production of ammonia. Also excludes amounts of hydrogen produced in petroleum refineries for captive use. However, of the total shown for lower purity hydrogen prior to 1969, 70 to 75 percent was accounted for by petroleum refiners with captive hydrogen production. Not all such petroleum refineries were canvassed in this survey.

<sup>&</sup>lt;sup>4</sup>Excludes amounts produced and used in the manufacture of ammonia and ammonia derivatives.

<sup>&</sup>lt;sup>5</sup>Data for oxygen (gas), produced for consumption in this plant, combined with data for oxygen (liquid), produced for consumption in this plant, to avoid disclosing figures for individual companies.